

# POWER CONNECTION SYSTEMS

Power Connectors



**Positronic®**  
an Amphenol company

**VERSATILE, HIGH-CURRENT,  
MIXED DENSITY**

# Connector Excellence®

## Positronic Provides Complete Capability

### Experience

- Founded in **1966**
- **Involvement** in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG®.
- Introduction of new and **unique connector products** to the electronics industry.
- Patent holder for many **unique connector features and manufacturing techniques**.
- **Vertically integrated** manufacturing – raw materials to finished connectors.

### Technology

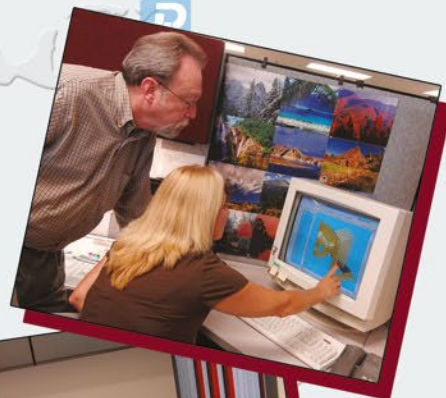
- **Expertise** with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is **capable of testing** to IEC, EIA, UL, CUL, military and customer-specified requirements.
- **In-house design and development** of connectors based on market need or individual customer requirements.
- **Internal manufacturing capabilities** include automatic precision contact machining, injection molding, stamping, plating operations and connector assembly.
- **Manufacturing locations** in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 407,441.

### Support

- **Quality Systems:** Select locations qualified to ISO 9001, ISO 14001, AS9100, MIL-STD-790 and customer “dock to stock” programs. Applicable products qualified to MIL-DTL-24308, SAE AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific **environmental requirements**.
- Large **in-house inventory** of finished connectors. Customer specific **stocking programs**.
- Factory direct **technical sales support** in major cities worldwide.
- **One-on-one customer support** from worldwide factory locations.
- World class **web site**.
- **Value-added solutions** and willingness to **develop custom products** with reasonable price and delivery.

### Mission Statement

*“To utilize product flexibility and application assistance to present quality interconnect solutions which represent value to customers worldwide.”*



### Regional Headquarters

Springfield, MO



Auch, France



Singapore



Products described within this catalog may be protected by one or more of the following US patents:

#4,900,261<sup>†</sup> #5,255,580 #5,329,697  
#6,260,268 #6,835,079 #7,115,002

<sup>†</sup>Patented in Canada, 1992 Other Patents Pending

Positronic Industries' **FEDERAL SUPPLY CODE** (Cage Code)  
FOR MANUFACTURERS is **28198**

Unless otherwise specified, **dimensional tolerances** are:

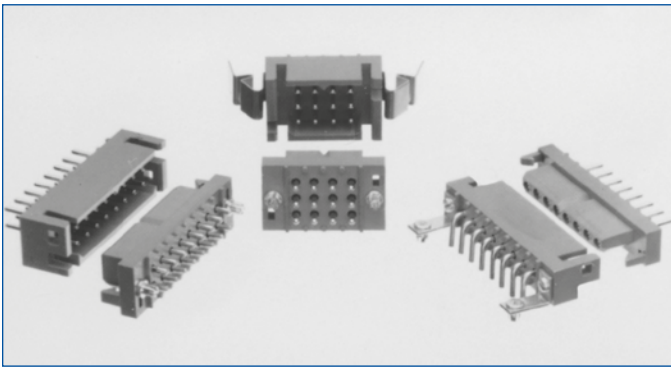
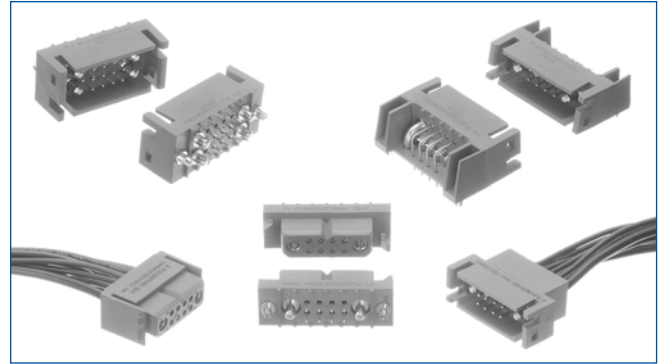
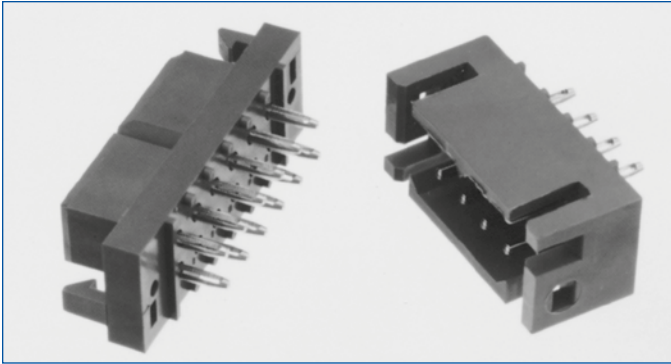
- 1)  $\pm 0.001$  inches [0.03 mm] for male contact mating diameters.
- 2)  $\pm 0.003$  inches [0.08 mm] for contact termination diameters.
- 3)  $\pm 0.005$  inches [0.13 mm] for all other diameters.
- 4)  $\pm 0.015$  inches [0.38 mm] for all other dimensions.

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# Proven Performance



In 1989, Positronic Introduced the Power Connection Systems series. Since that time PCS has been the power connector of choice in a wide variety of applications. The popularity of PCS is due to a growing list of features, they include:

**\*\*Low Contact Resistance\*\***

**\*\*Sequential Mating Options\*\***

**\*\*Discriminating Locking System\*\***

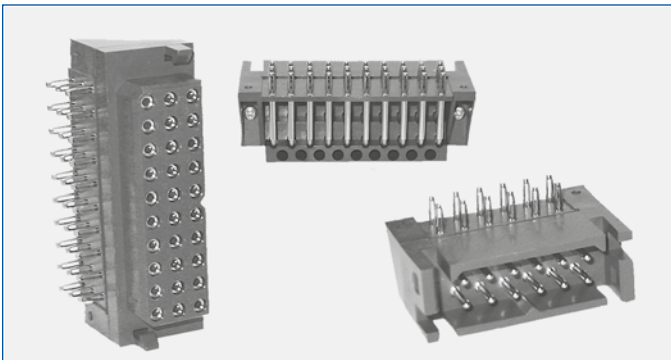
**\*\*Board to Board / Board - Cable / Cable - Cable\*\***

**\*\*Size 12 Contacts with Screw Terminations\*\***

**\*\*Safety Shrouded Options\*\***

**\*\*Many Connector Variants Available From Stock\*\***

**\*\*Mixed Density Variants\*\***





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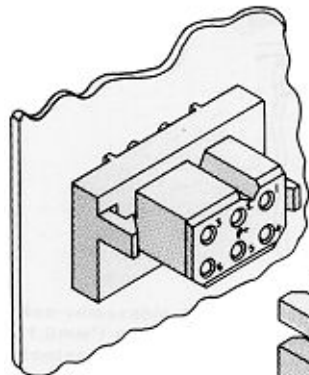


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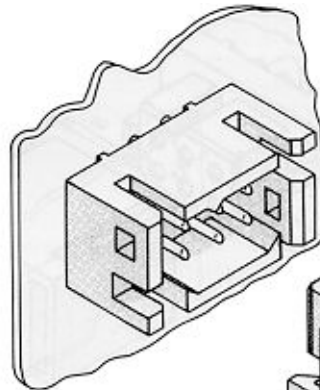
# PRINTED BOARD TO PRINTED BOARD CONNECTION SYSTEMS

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Connection  
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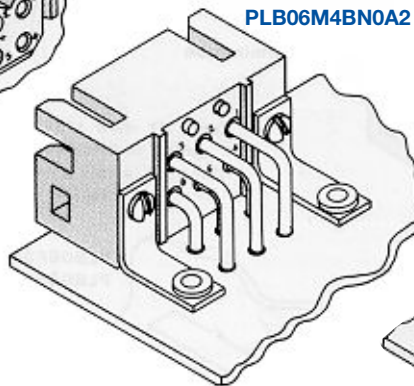
## SYSTEM 1 MOTHER BOARD- DAUGHTER BOARD



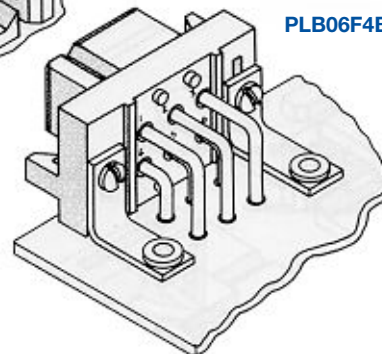
PLB06F300A1 Straight  
solder or  
PLB06F94ST40A1  
Compliant termination  
press-in



PLB06M300A1 Straight solder or  
PLB06M92ST20A1 Compliant  
termination press-in

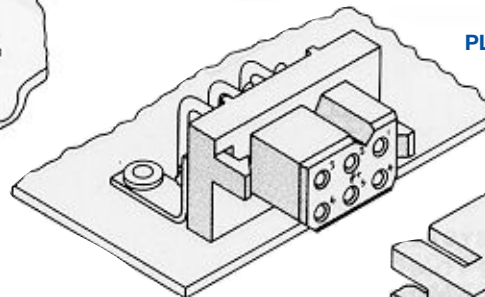


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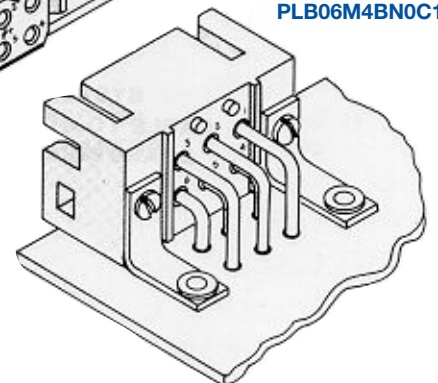


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## SYSTEM 2 SIDE TO SIDE BOARD MOUNTING

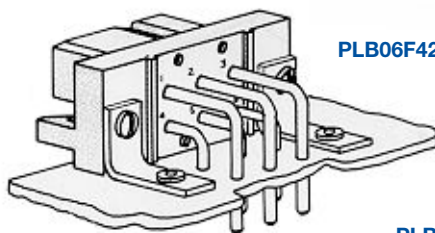


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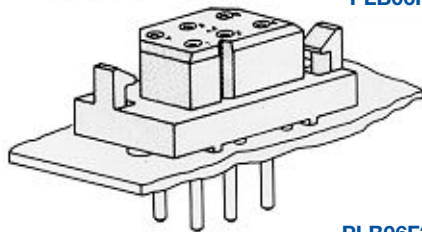


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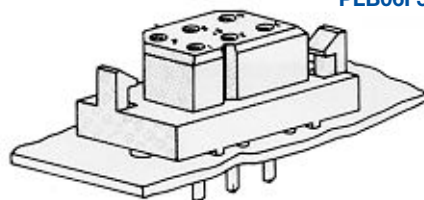
## SYSTEM 3 STACKABLE BOARD MOUNTING



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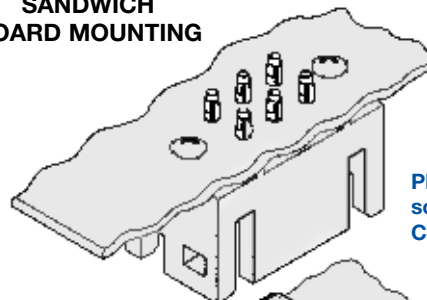


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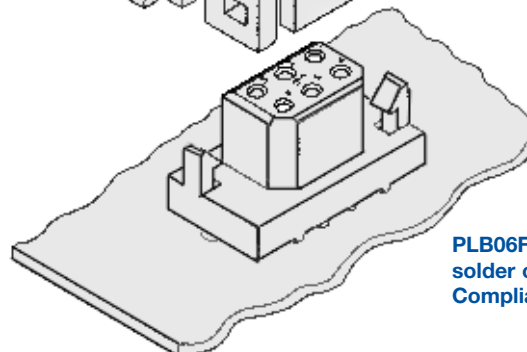


PLB06F3N0C1

## SYSTEM 4 SANDWICH BOARD MOUNTING

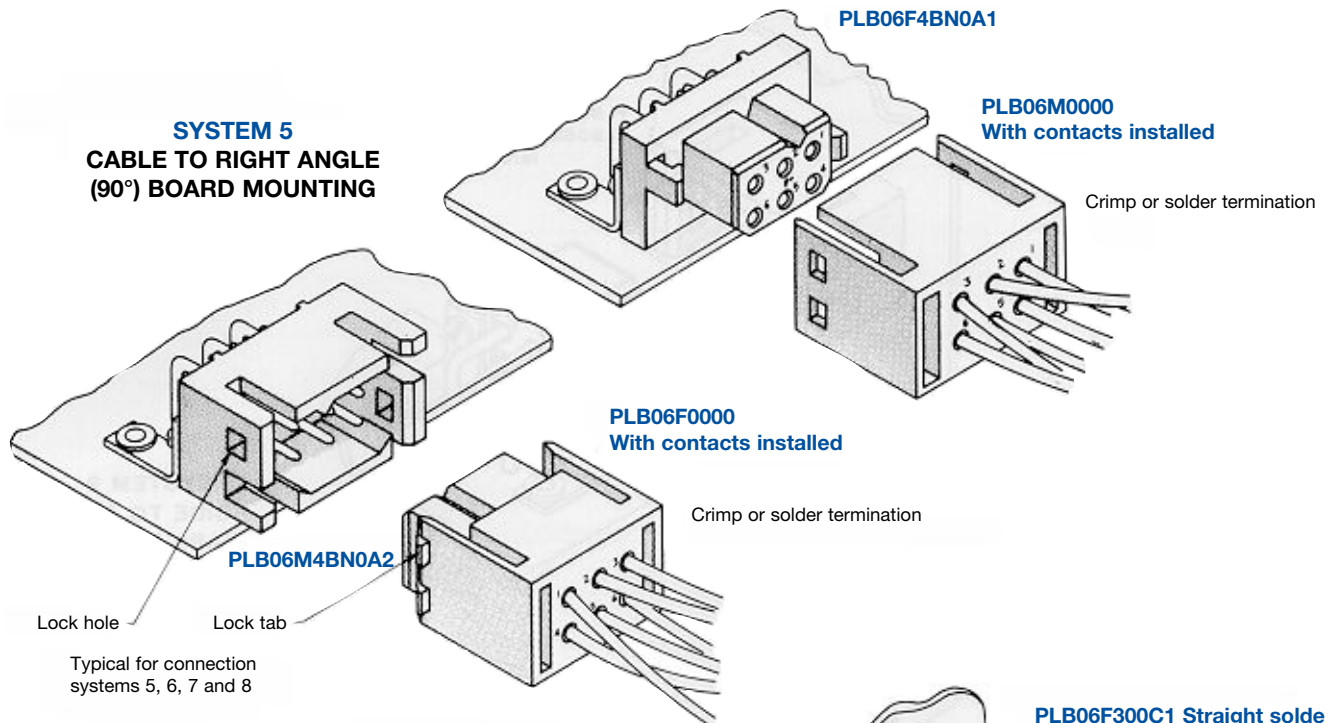


PLB06M300A1 Straight  
solder or PLB06M93ST30A1  
Compliant termination press-in

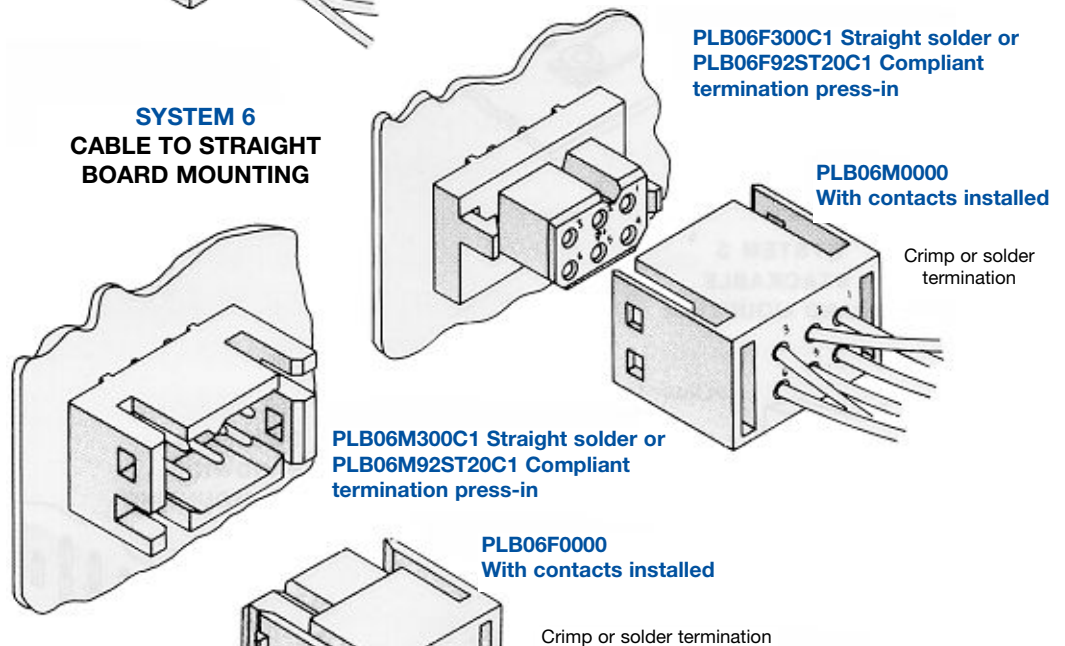


PLB06F300A1 Straight  
solder or PLB06F93ST30A1  
Compliant termination press-in

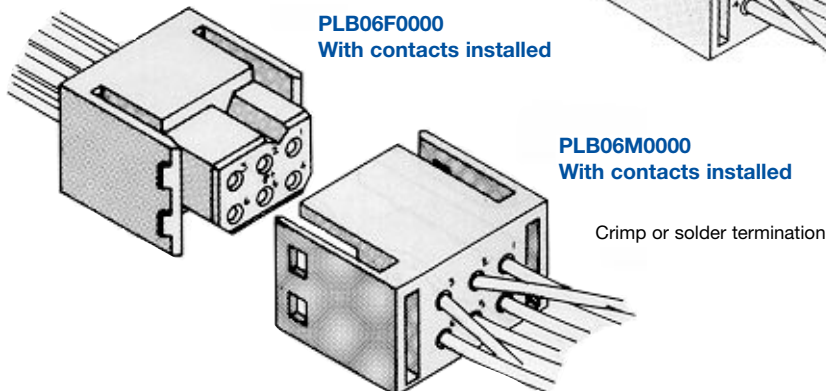
## SYSTEM 5 CABLE TO RIGHT ANGLE (90°) BOARD MOUNTING



## SYSTEM 6 CABLE TO STRAIGHT BOARD MOUNTING



## SYSTEM 7 CABLE TO CABLE





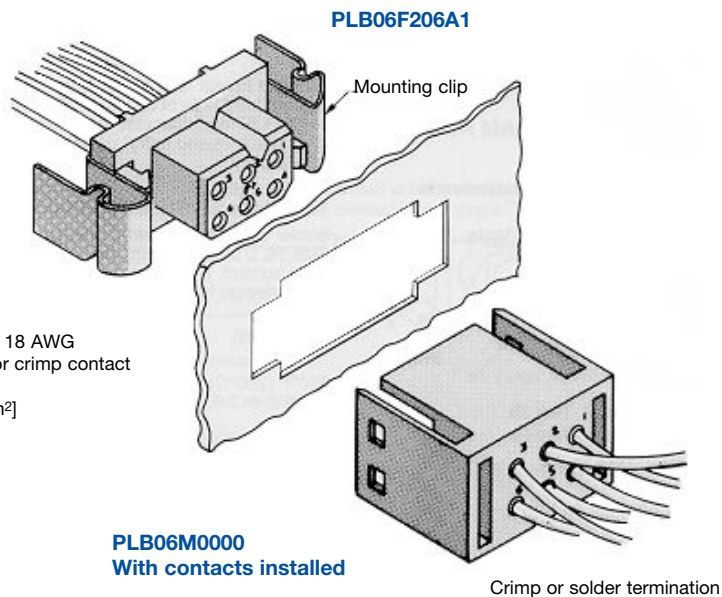
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## PANEL MOUNT & CABLE ADAPTERS CONNECTION SYSTEMS

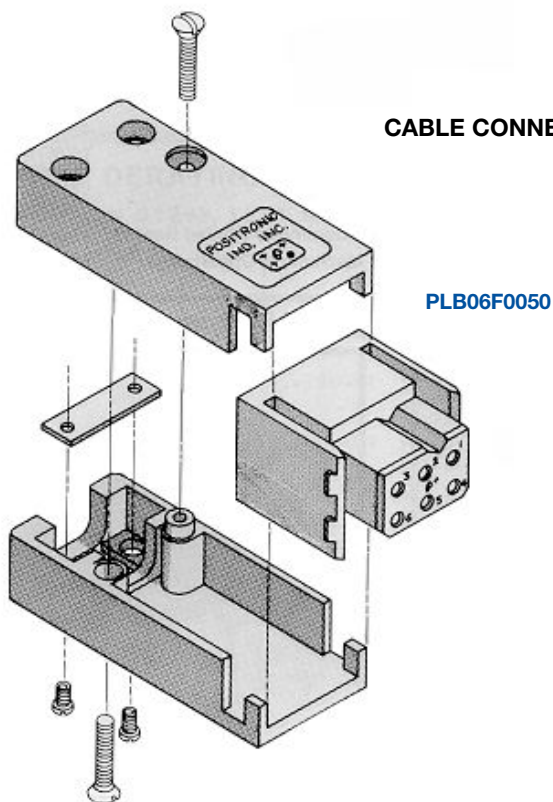
Power  
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### SYSTEM 8 PANEL MOUNTED TO CABLE

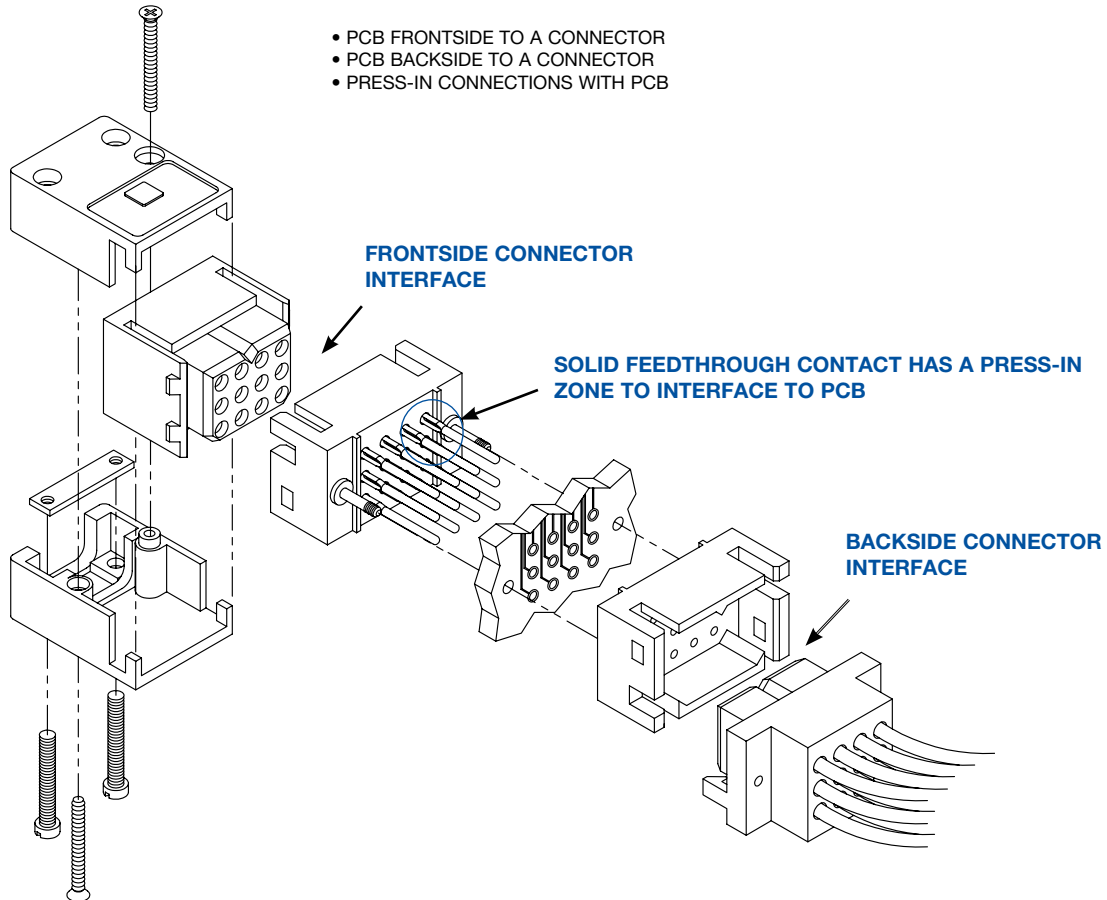
Non-removable fixed contacts with 18 AWG  
[1.0mm<sup>2</sup>] solder wire terminations or crimp contact  
terminations for wire sizes 12 AWG  
[4.0mm<sup>2</sup>] through 32 AWG [0.03mm<sup>2</sup>]



### SYSTEM 9 CABLE CONNECTOR WITH CABLE ADAPTER



## INTEGRAL FEED THROUGH CONNECTION SYSTEM ALLOWS THREE WAY INTERFACE



CONTACT TECHNICAL SALES FOR MORE INFORMATION.



## DEMISTIFYING CURRENT RATINGS

Connector current ratings seem to be shrouded in mystery at times. The user wonders how a listed current rating is relevant to a particular application. Perhaps more mysterious is how similar connectors from various manufacturers list different current rating values. While it is true that material choices and design can enhance a connector's current rating, the test method by which the rating was developed must be understood when evaluations are made.

Users of connectors for power applications are entitled to current rating test details in order to make an informed choice. Ideally, a connector's current rating should be developed within the application for which it is being considered. Although ideal, this approach is not always practical given the many differing applications. In order for connector manufacturers to give potential product users an idea of what can be expected, connectors are given current ratings based on a specific test method.

A wide variety of test methods are employed in order to develop current ratings for connectors. Some of these methods come from standards that are recognized industry-wide, while others are unique to the manufacturer or user. These various test methods can produce different results for the same product. It is no wonder confusion sometimes results.

There are key factors that, when understood, can help in choosing the right power connector. All test methods used to rate current have similarities; however, there are variables in applying the test methods which explain differing results.

Current ratings are usually established by first developing a temperature rise curve. This curve plots temperature rise against increasing current levels. The curve is a reliable tool in understanding heat generation of the connector at various currents. When a defined failure is reached, the test ends. The highest current level achieved is usually listed as the current rating.

The temperature rise curve, and therefore the current rating, will change when certain key factors are varied. These are:

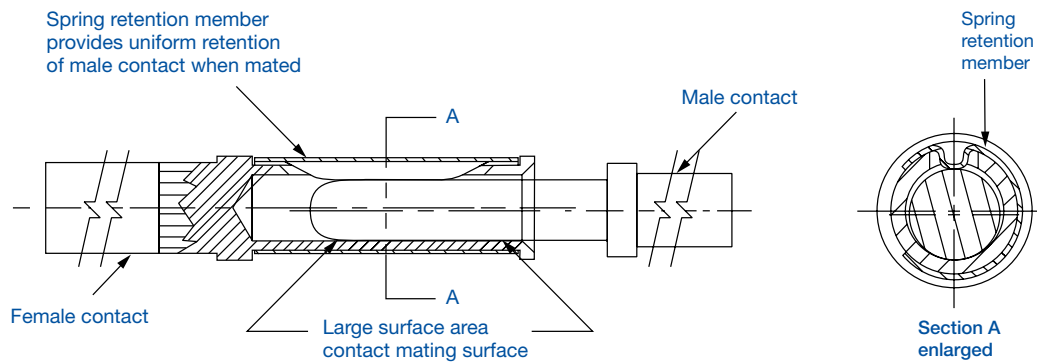
- Where is the temperature sensing probe placed? If placed on the contact in the mating area (the hottest spot), the results will be quite different than if placed on the outside of the connector body.
- Are the contacts being tested and rated in free air or are they contained within the connector housing? Contacts will obviously be cooler in free air.
- Are all of the contacts in the connector under load? If only part of the contacts are under load, the temperature rise could be less.
- What is the defined failure? Does the test end when the temperature rise reaches 30°C, 40°C, or some other number? Does it end when the temperature rise plus ambient temperature equal the operating limit of the connector housing? The current rating will be fixed by the defined failure point.
- How were the test samples prepared? Were the samples energized through a printed circuit board? How many layers? How large were the traces? What was the weight of the copper? Were the samples energized through wire? What size was the wire? How long was the wire? Was the sample tested in static or forced air conditions? All of these factors can affect cooling characteristics.

Clearly, a current rating value alone is not enough, and must be viewed in the context of the test used to develop the rating. When the test method is understood, evaluating and comparing power connectors for specific applications becomes much less of a mystery.

THE PCS SERIES utilizes Positronic

## LARGE SURFACE AREA CONTACT MATING SYSTEM

- Separates mechanical and electrical functions for superior performance
- Low contact resistance provides minimized voltage drop across the contact
- True closed entry design prevents damage to female contacts and will not allow misaligned or bent contacts to enter
- Precision machined from solid copper alloy
- Stable insertion and withdrawal forces throughout repeated mating cycles



## WHY IS THE L.S.A. SYSTEM SUPERIOR?

The primary function of connector contact is electrical conductivity. Also, a mechanical function is required to provide normal force between male and female contacts.

In order to provide for proper mechanical characteristics, material that has good memory or “elasticity” must be chosen. This will ensure contact normal force in a coupled condition and allow for repeated coupling and uncoupling.

Unfortunately, many materials that have good memory characteristics have low electrical conductivity. For instance, beryllium copper is a good choice for mechanical function; however, some beryllium copper alloys are poor conductors and have relatively low conductivity rates.

**The conductivity path of many contact designs goes directly through materials that have been chosen based on mechanical need.** If these materials have a low conductivity rating, increased contact resistance will result.

**Positronic Large Surface Area Contact System separates the mechanical and electrical functions.** A spring retention member provides normal forces, while the electrical conductivity path is through highly conductive contact material. See above detail.



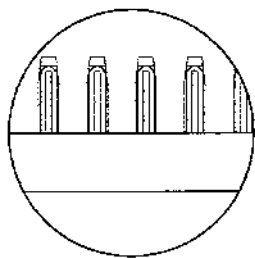
## BI-SPRING POWER PRESS-IN TERMINATIONS

### The Next Evolution In Compliant Technology. Fully Compliant, Fully Reliable.

Reliable, solderless connections from connectors to backplanes started with solid press-in technology. Although these are still used today, concerns about board damage led to the use of compliant press-in technology. This technology allows the connection to be made through compliance of the contact termination along with printed circuit board hole deformation. Although risk of damaged printed circuit boards and backplanes is lessened, damage can still occur due to relatively high

insertion and extraction forces.

The next step in press-in technology is a highly reliable connection between the contact termination and backplane that is accomplished with reduced insertion and extraction forces. This eliminates risk of printed circuit, board and backplane damage. This technology exists today with Positronic Bi-Spring Power Press-in termination.



### Bi-Spring Power Press-in Compliant Terminations

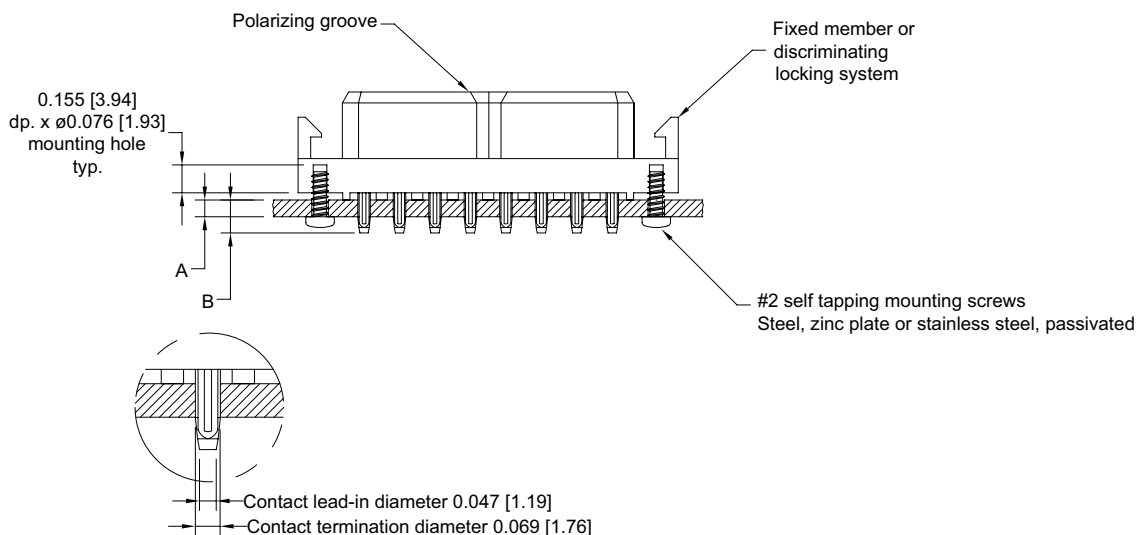
on and extraction forces of size 16 contacts are 22N [5 lbs.] per contact produce stresses in printed circuit boards and backplanes that can occur with higher forces. These stresses can cause board warpage and hole damage.

By utilizing Bi-Spring terminations use mounting screws to secure the connector to the board or backplane. Stresses that occur during coupling, uncoupling or shock and vibration are not transferred to the printed circuit boards or backplanes through the press-in connection. Integrity of the connector to board interface is maintained; this is particularly important in power applications. Core GR1217 details a preference for mounting hardware when using press-in terminations.

- Size 16 Bi-Spring terminations are designed to meet the performance requirements and hole diameters as listed in the internationally recognized specification IEC 60352-5.

- Lower insertion and extraction forces eliminate the need for expensive pressing equipment.

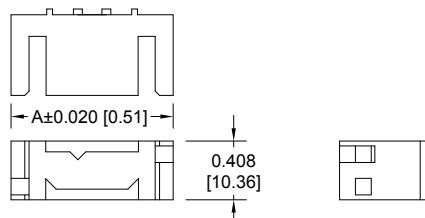
### COMPLIANT TERMINATION PRESS-IN CONNECTOR



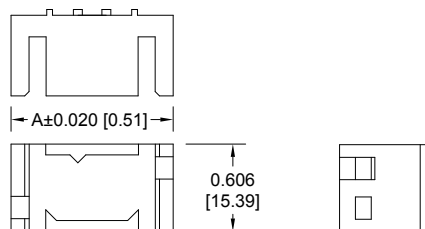
The design of Power Connection Systems Series connectors allows for the development of application specific contact arrangements in a timely manner and at a reasonable price. Thirteen connector housing sizes exist that may accommodate size 20, size 16, size 12, or size 8 contacts (see the Power Connection Systems catalog for connector housing dimensions). After reviewing the dimensions and the following basic information, contact Technical Sales with your current, voltage, and safety requirements. We look forward to working with you to develop a connector for your specific needs.

## BASIC CONNECTOR DIMENSIONS

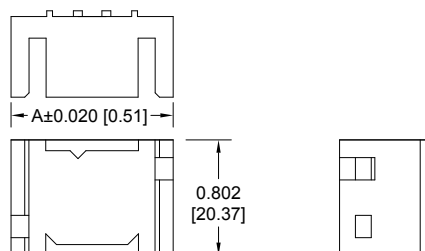
### Male Connector Dimensions



| PART NUMBER                 | A                |
|-----------------------------|------------------|
| PLA03**00A1<br>PLAH03**00A1 | 1.126<br>[28.60] |
| PLA04**00A1<br>PLAH04**00A1 | 1.324<br>[33.63] |
| PLA06**00A1<br>PLAH06**00A1 | 1.718<br>[43.64] |
| PLA08**00A1<br>PLAH08**00A1 | 2.112<br>[53.64] |

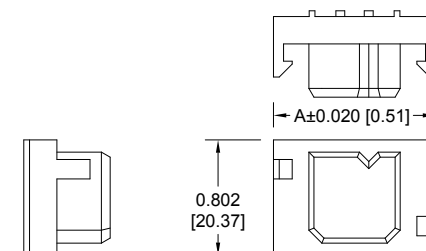
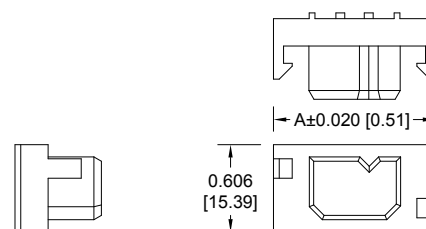
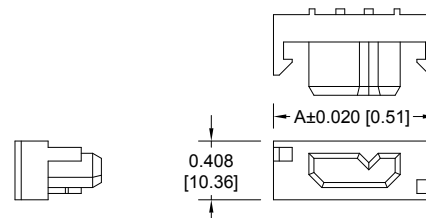


| PART NUMBER                 | A                |
|-----------------------------|------------------|
| PLB06**00A1<br>PLBH06**00A1 | 1.126<br>[28.60] |
| PLB08**00A1<br>PLBH08**00A1 | 1.324<br>[33.63] |
| PLB12**00A1<br>PLBH12**00A1 | 1.718<br>[43.64] |
| PLB16**00A1<br>PLBH16**00A1 | 2.112<br>[53.64] |
| PLB20**00A1<br>PLBH20**00A1 | 2.506<br>[63.65] |

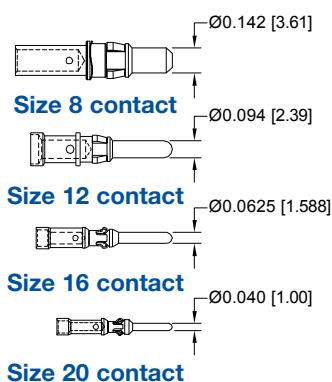


| PART NUMBER                 | A                |
|-----------------------------|------------------|
| PLC09**00A1<br>PLCH09**00A1 | 1.126<br>[28.60] |
| PLC12**00A1<br>PLCH12**00A1 | 1.324<br>[33.63] |
| PLC18**00A1<br>PLCH18**00A1 | 1.718<br>[43.64] |
| PLC24**00A1<br>PLCH24**00A1 | 2.112<br>[53.64] |
| PLC30**00A1<br>PLCH30**00A1 | 2.506<br>[63.65] |

### Female Connector Dimensions



### Four Contact Sizes to Choose From



### Many Termination Types Can Be Supplied

Straight Solder or Press-in  
Right Angle (90°) Solder  
Crimp Removable  
Removable Solder Cup

### Popular Options

Sequential Mating  
Selective Loading

**Contact sizes and termination types may be mixed within a single connector.**



## TECHNICAL CHARACTERISTICS

### MATERIALS AND FINISHES:

|                          |                                                                                                                                                                                    |
|--------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Insulator:</b>        | Glass-filled polyester, UL 94V-0.<br>Contact technical sales for availability of high temperature insulator material.                                                              |
| <b>Contacts:</b>         | Precision machined copper alloy with gold flash over nickel, or 0.000030 inch [0.76µ] gold over nickel, or 0.000050 [1.27µ] gold over nickel. Solder coated terminations optional. |
| <b>Mounting Clip:</b>    | Beryllium copper with nickel plate.                                                                                                                                                |
| <b>Hood:</b>             | Glass filled polyester, UL 94V-0.                                                                                                                                                  |
| <b>Mounting Bracket:</b> | Brass with tin plate.                                                                                                                                                              |
| <b>Push-on Fastener:</b> | Spring tempered copper alloy, tin plate                                                                                                                                            |

### ELECTRICAL CHARACTERISTICS:

#### CONTACT CURRENT RATING:

|                                            |                                    |
|--------------------------------------------|------------------------------------|
| <b>Standard Contact Material:</b>          | See page 9 for detail information. |
| <b>High Conductivity Contact Material:</b> | See page 9 for detail information. |

#### INITIAL CONTACT RESISTANCE:

|                                            |                                                                                                     |
|--------------------------------------------|-----------------------------------------------------------------------------------------------------|
| <b>Standard Contact Material:</b>          | 0.0016 ohms max. per IEC 60512-2, test 2b.                                                          |
| <b>High Conductivity Contact Material:</b> | 0.0007 ohms max. per IEC 60512-2, test 2b.                                                          |
| <b>Insulation Resistance:</b>              | 5 G ohms per IEC 60512-2, test 3a, method A.                                                        |
| <b>Voltage Proof:</b>                      | 2000 V rms per IEC 60512-2, test 4a, method C.                                                      |
| <b>Creepage Distance:</b>                  | 0.157 inch [4 mm] minimum.                                                                          |
| <b>Clearance Distance:</b>                 | 0.125 inch [3.2 mm] minimum.                                                                        |
| <b>Working Voltage:</b>                    | Designed to meet UL 600 VAC and CSA 600 VAC.                                                        |
| <b>Working Temperature:</b>                | -55°C to +125°C<br>Contact technical sales for availability of high temperature insulator material. |

### ELECTRICAL CHARACTERISTICS OF COMPLIANT PRESS-IN CONNECTION TO PLATED-THROUGH-HOLE OF PRINTED BOARD:

|                                                                                                           |                                                                                                    |
|-----------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
|                                                                                                           | 0.064 inch [1.63mm] diameter hole of a 0.125 inch [3.2mm] thick printed board                      |
| <b>Initial Contact Resistance of Connection:</b>                                                          | Less than 1.0 milliohms per IEC 60512-2, test 2a.                                                  |
| <b>Change in Contact Resistance of Connection After Mechanical, Electrical or Climactic Conditioning:</b> | Less than 0.5 milliohms increase per IEC 60512-2, test 2a.                                         |
| <b>Gas Tight Connections Test:</b>                                                                        | Less than 0.2 milliohms increase in contact resistance after 1 hour per EIA 364, TP36, Method One. |

### SHIELDED CONTACT TECHNICAL CHARACTERISTICS:

See page 47.

### MECHANICAL CHARACTERISTICS:

|                                                  |                                                                                                                                                                                                                                                                                                                                        |
|--------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Removable Contacts:</b>                       | Insert contact to rear face of insulator, release from front face of insulator. Size 16, 0.0625 inch [1.588 mm] diameter male contact. Female contact "closed entry" design for highest reliability.                                                                                                                                   |
| <b>Removable Contact Retention in Insulator:</b> | 15 lbs. [67N] per IEC 60512-8, test 15a.                                                                                                                                                                                                                                                                                               |
| <b>Fixed Contacts:</b>                           | Solder cup and printed board terminations. Size 16, 0.0625 inch [1.588 mm] diameter male contact. Female contact has "closed entry" design for highest reliability.                                                                                                                                                                    |
| <b>Fixed Contact Retention in Insulator:</b>     | 6 lbs. [26N].                                                                                                                                                                                                                                                                                                                          |
| <b>Resistance to Solder Iron Heat:</b>           | 500°F [260°C] for 10 seconds duration per IEC 60512-6, test 12e, 25 watt soldering iron.                                                                                                                                                                                                                                               |
| <b>Contact Terminations:</b>                     | Crimp or solder removable contacts from wire sizes 12 AWG [4.0 mm <sup>2</sup> ] through 24 AWG [0.25 mm <sup>2</sup> ]. Straight and Right Angle (90°) solder printed board mount, 0.0625 inch [1.588 mm] tail diameter. Compliant termination press-in. Fixed contact solder cup termination, 18 AWG [1.0 mm <sup>2</sup> ] maximum. |
| <b>Contact Insertion and Withdrawal Forces:</b>  | 8 oz. [2.2N] nominal per contact.                                                                                                                                                                                                                                                                                                      |
| <b>Connection Systems:</b>                       | Connector provides cable to cable, cable to printed board, cable to panel mount and printed board to printed board application.                                                                                                                                                                                                        |
| <b>Sequential Mating System:</b>                 | Cable and printed board mount connectors. Male contacts provide as many as three mating lengths.                                                                                                                                                                                                                                       |
| <b>Locking System:</b>                           | Insulators provide locking between cable to cable, cable to printed board and cable to panel mount applications.                                                                                                                                                                                                                       |
| <b>Polarizations:</b>                            | Provided in insulator design. Further polarization in cable connectors can be provided by mixing male contacts in female insulators and female contacts in male insulators.                                                                                                                                                            |
| <b>Mounting to Printed Board:</b>                | Rapid installation push-on fasteners. Self-tapping screws for compliant connectors.                                                                                                                                                                                                                                                    |
| <b>Mechanical Operations:</b>                    | 500 operations per IEC 60512-5.                                                                                                                                                                                                                                                                                                        |

### MECHANICAL CHARACTERISTICS OF COMPLIANT PRESS-IN CONNECTORS:

|                                                                                   |                                                                                                                                                                                                                                                                        |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Press-in Contact Bi-Spring Construction, Compliant Termination:</b>            | 0.0695 inch [1.77mm] diameter with 0.050 inch [1.27mm] lead-in diameter. Offered with two termination lengths.                                                                                                                                                         |
| <b>Contact Retention in Insulator and 0.125 inch [3.2mm] thick printed board:</b> | 5 lbs. [22N] minimum combined retention forces per MIL-STD-2166, Type III compliant contact classification, after third repair- replacement of contact in insulator and plated-through-hole, 0.064 inch [1.63mm] diameter in a 0.125 inch [3.2mm] thick printed board. |
| <b>Vibration:</b>                                                                 | No electrical discontinuity of 1µ second or greater when tested per MIL-STD-1344, Method 2005, Test conditioning.                                                                                                                                                      |
| <b>Initial Press-In Force of Individual Contact into Plated-Through-Hole:</b>     | 10 lbs. [44N] average when pushed into a 0.064 inch [1.63mm] Ø hole in a 0.125 inch [3.2mm] thick printed board.                                                                                                                                                       |
| <b>Initial Push-Out Force of Individual Contact into Plated-Through-Hole:</b>     | 8.5 lbs. [38N] average when pushed out of an 0.064 inch [1.63mm] Ø hole in a 0.125 inch [3.2mm] thick printed board.                                                                                                                                                   |

CUL Recognized\*

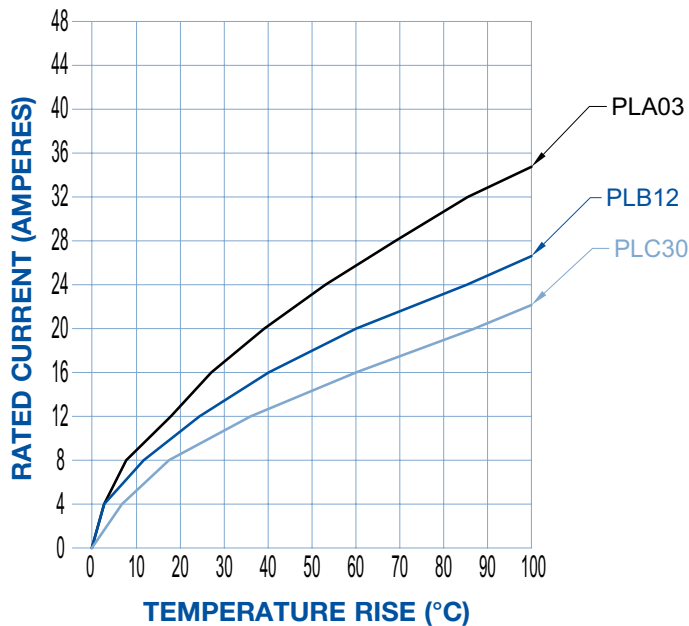
File # E49351

\*Note: CUL recognizes all sizes, except PLB20, consult Technical Sales for status.

## TEMPERATURE RISE CURVE

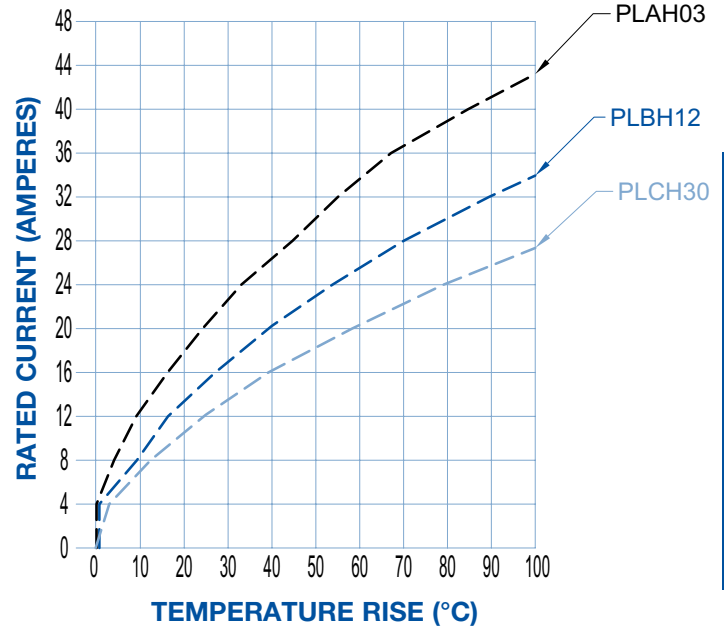
### STANDARD CONTACT MATERIALS

CONNECTORS WITH PL\* PREFIX



### HIGH CONDUCTIVITY CONTACT MATERIALS

CONNECTORS WITH PL\*H PREFIX  
OR "S" SUFFIX ON CRIMP CONTACTS



**TEST DETAIL:** Each curve was developed using individual connector bodies fully loaded with contacts. All power contacts energized through 12 awg wire. Temperature rise was measured in the contact mating area. Test was conducted with connectors in static air. Terminations of test connectors were straight compliant press-in to right angle (90°) solder. See page 4 for more information.

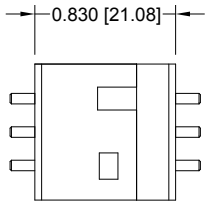
| CONTACT CURRENT RATINGS |                   |                   |                            |
|-------------------------|-------------------|-------------------|----------------------------|
| CONNECTOR VARIANT       | STANDARD CONTACTS | CONNECTOR VARIANT | HIGH CONDUCTIVITY CONTACTS |
| PLA03                   | 32 amperes        | PLAH03            | 42 amperes                 |
| PLB12                   | 25 amperes        | PLBH12            | 32 amperes                 |
| PLC30                   | 18 amperes        | PLCH30            | 24 amperes                 |

Temperature rise curves and contact current ratings were developed for the specific connector variants shown when tested in accordance with UL1977.

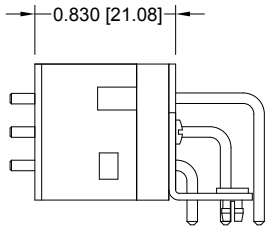
This information is provided so that the user can make comparisons between various connector sizes and contact materials.



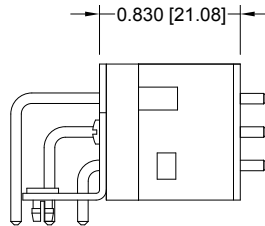
## MATING DIMENSIONS (FULLY MATED)



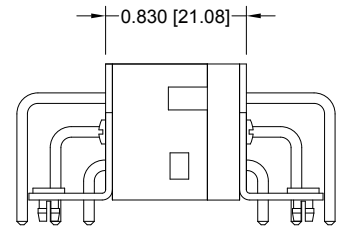
**Straight Board Mount Male  
to Straight Board Mount  
Female**



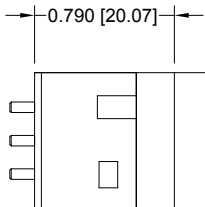
**Straight Board Mount Male  
to Right Angle (90°) Board  
Mount Female**



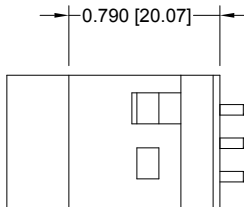
**Right Angle (90°) Board  
Mount Male to Straight  
Board Mount Female**



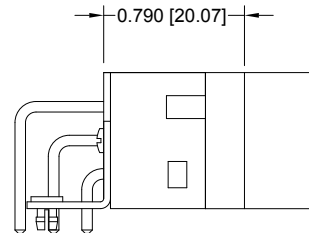
**Right Angle (90°) Board  
Mount Male to Right Angle  
(90°) Board Mount Female**



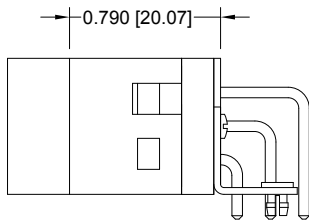
**Straight Board Mount Male  
to Panel Mount  
Female**



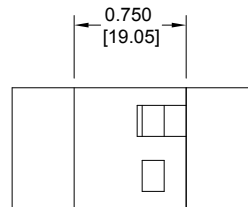
**Panel Mount Male  
to Straight Board  
Mount Female**



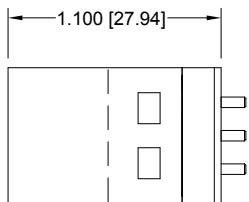
**Right Angle (90°) Board  
Mount Male to Panel  
Board Mount Female**



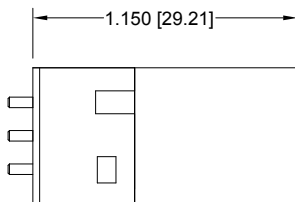
**Panel Mount Male  
to Right Angle (90°) Board  
Mount Female**



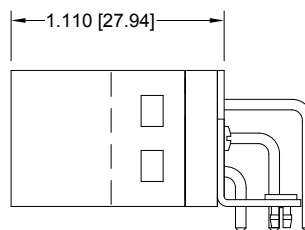
**Panel Mount Male  
to Panel Mount  
Female**



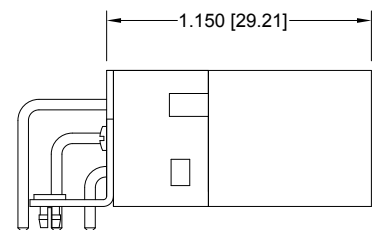
**Cable Mount Male  
to Straight Board  
Mount Female**



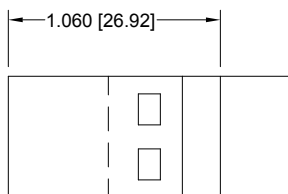
**Straight Board Mount  
Male to Cable  
Mount Female**



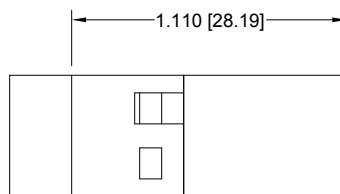
**Cable Mount Male  
to Right Angle (90°)  
Board Mount Female**



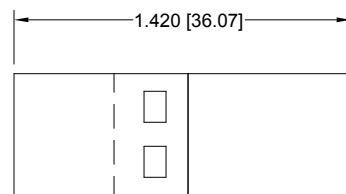
**Right Angle (90°) Board Mount  
Male to Cable Mount  
Female**



**Cable Mount Male  
to  
Panel Mount Female**



**Panel Mount Male  
to Cable Mount  
Female**

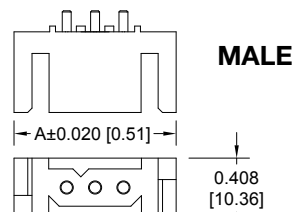


**Cable Mount Male  
to  
Cable Mount Female**

## PLA STRAIGHT PRINTED BOARD MOUNT CONNECTORS

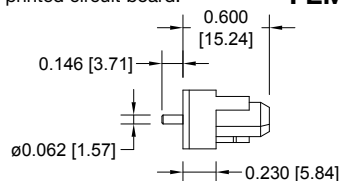
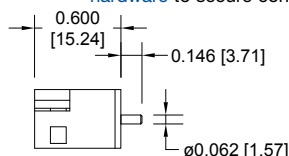
### CODE 3, 0.146 [3.71] CONTACT EXTENSION

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.

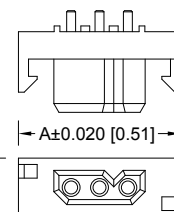


MALE

Typical part number:  
PLA03M300A1  
PLAH03M300A1



FEMALE



Typical part number:  
PLA03F300A1  
PLAH03F300A1

**NOTE:** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 59.

| PART NUMBER  | A             | PART NUMBER  | A             |
|--------------|---------------|--------------|---------------|
| PLA03*300A1  | 1.126 [28.60] | PLA06*300A1  | 1.718 [43.64] |
| PLAH03*300A1 |               | PLAH06*300A1 |               |
| PLA04*300A1  | 1.324 [33.63] | PLA08*300A1  | 2.112 [53.64] |
| PLAH04*300A1 |               | PLAH08*300A1 |               |

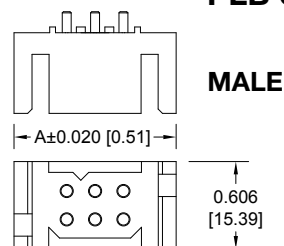
\*Asterisk determines gender of connector, M for male, F for female.

Plating- See ordering information for contact plating options.

For connection systems 1, 4 and 6.

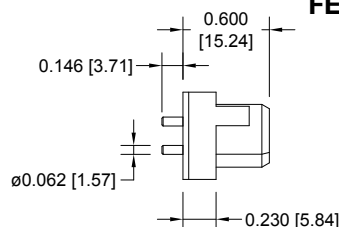
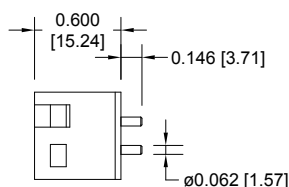
## PLB STRAIGHT PRINTED BOARD MOUNT CONNECTORS

### CODE 3, 0.146 [3.71] CONTACT EXTENSION

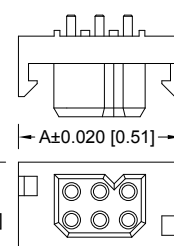


MALE

Typical part number:  
PLB06M300A1  
PLBH06M300A1



FEMALE



Typical part number:  
PLB06F300A1  
PLAH06F300A1

**NOTE:** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 59.

| PART NUMBER  | A             | PART NUMBER  | A             |
|--------------|---------------|--------------|---------------|
| PLB06*300A1  | 1.126 [28.60] | PLB16*300A1  | 2.112 [53.64] |
| PLBH06*300A1 |               | PLBH16*300A1 |               |
| PLB08*300A1  | 1.324 [33.63] | PLB20*300A1  | 2.506 [63.65] |
| PLBH08*300A1 |               | PLBH20*300A1 |               |
| PLB12*300A1  | 1.718 [43.64] |              |               |
| PLBH12*300A1 |               |              |               |

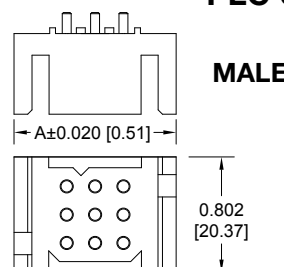
\*Asterisk determines gender of connector, M for male, F for female.

Plating- See ordering information for contact plating options.

For connection systems 1, 4 and 6.

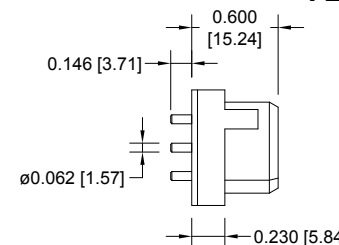
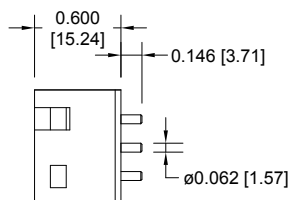
## PLC STRAIGHT PRINTED BOARD MOUNT CONNECTORS

### CODE 3, 0.146 [3.71] CONTACT EXTENSION

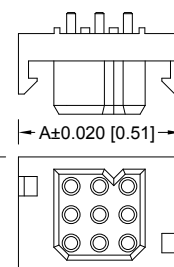


MALE

Typical part number:  
PLC09M300A1  
PLCH09M300A1



FEMALE



Typical part number:  
PLC09F300A1  
PLCH09F300A1

**NOTE:** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 59.

| PART NUMBER  | A             | PART NUMBER  | A             |
|--------------|---------------|--------------|---------------|
| PLC09*300A1  | 1.126 [28.60] | PLC24*300A1  | 2.112 [53.64] |
| PLCH09*300A1 |               | PLCH24*300A1 |               |
| PLC12*300A1  | 1.324 [33.63] | PLC30*300A1  | 2.506 [63.65] |
| PLCH12*300A1 |               | PLCH30*300A1 |               |
| PLC18*300A1  | 1.718 [43.64] |              |               |
| PLCH18*300A1 |               |              |               |

\*Asterisk determines gender of connector, M for male, F for female.

Plating- See ordering information for contact plating options.

For connection systems 1, 4 and 6.

DIMENSIONS ARE IN INCHES [MILLIMETERS].  
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

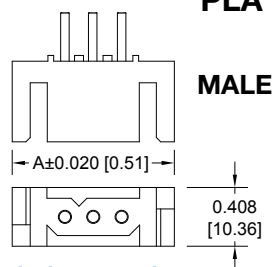


Positronic  
connectpositronic.com

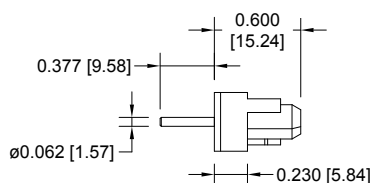
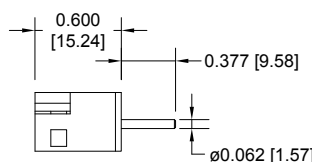
# STRAIGHT SOLDER PRINTED BOARD CONNECTOR

Power  
Connection  
Systems

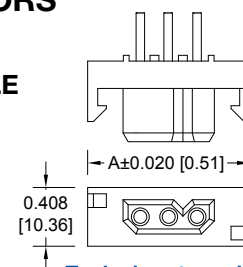
## PLA STRAIGHT PRINTED BOARD MOUNT CONNECTORS CODE 32, 0.377 [9.58] CONTACT EXTENSION



MALE



FEMALE



Typical part number:  
PLA03M3200A1  
PLAH03M3200A1

Typical part number:  
PLA03F3200A1  
PLAH03F3200A1

**NOTE:** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 59.

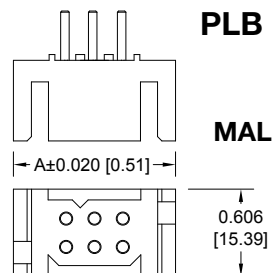
| PART NUMBER                   | A                | PART NUMBER                   | A                |
|-------------------------------|------------------|-------------------------------|------------------|
| PLA03*3200A1<br>PLAH03*3200A1 | 1.126<br>[28.60] | PLA06*3200A1<br>PLAH06*3200A1 | 1.718<br>[43.64] |
| PLA04*3200A1<br>PLAH04*3200A1 | 1.324<br>[33.63] | PLA08*3200A1<br>PLAH08*3200A1 | 2.112<br>[53.64] |

\*Asterisk determines gender of connector,  
M for male, F for female.

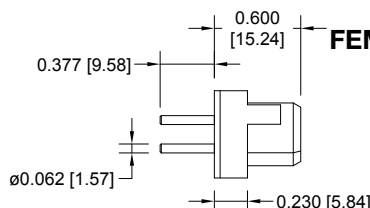
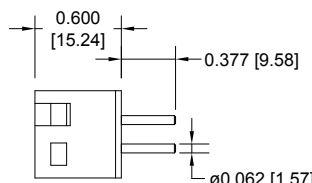
Plating- See ordering information for contact plating options.

For connection systems 1, 3, 4 and 6.

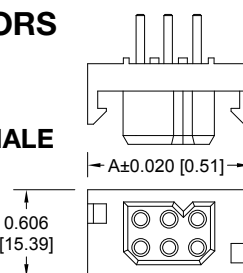
## PLB STRAIGHT PRINTED BOARD MOUNT CONNECTORS CODE 32, 0.377 [9.58] CONTACT EXTENSION



MALE



FEMALE



Typical part number:  
PLB06M3200A1  
PLBH06M3200A1

Typical part number:  
PLB06F3200A1  
PLBH06F3200A1

**NOTE:** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 59.

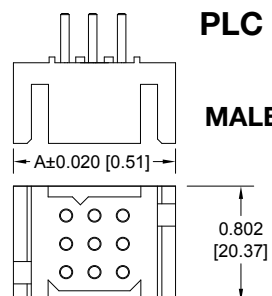
| PART NUMBER                   | A                | PART NUMBER                   | A                |
|-------------------------------|------------------|-------------------------------|------------------|
| PLB06*3200A1<br>PLBH06*3200A1 | 1.126<br>[28.60] | PLB16*3200A1<br>PLBH16*3200A1 | 2.112<br>[53.64] |
| PLB08*3200A1<br>PLBH08*3200A1 | 1.324<br>[33.63] | PLB20*3200A1<br>PLBH20*3200A1 | 2.506<br>[63.65] |
| PLB12*3200A1<br>PLBH12*3200A1 | 1.718<br>[43.64] |                               |                  |

\*Asterisk determines gender of connector,  
M for male, F for female.

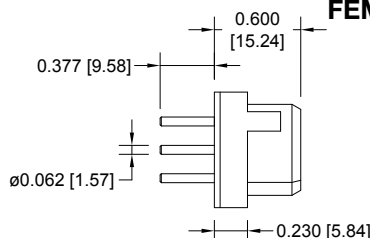
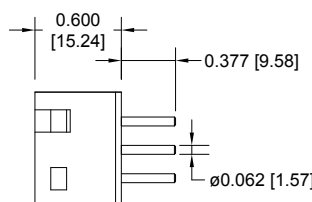
Plating- See ordering information for contact plating options.

For connection systems 1, 3, 4 and 6.

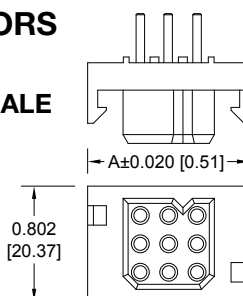
## PLC STRAIGHT PRINTED BOARD MOUNT CONNECTORS CODE 32, 0.377 [9.58] CONTACT EXTENSION



MALE



FEMALE



Typical part number:  
PLC09M3200A1  
PLCH09M3200A1

Typical part number:  
PLC09F3200A1  
PLCH09F3200A1

**NOTE:** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 59.

| PART NUMBER                   | A                | PART NUMBER                   | A                |
|-------------------------------|------------------|-------------------------------|------------------|
| PLC09*3200A1<br>PLCH09*3200A1 | 1.126<br>[28.60] | PLC24*3200A1<br>PLCH24*3200A1 | 2.112<br>[53.64] |
| PLC12*3200A1<br>PLCH12*3200A1 | 1.324<br>[33.63] | PLC30*3200A1<br>PLCH30*3200A1 | 2.506<br>[63.65] |
| PLC18*3200A1<br>PLCH18*3200A1 | 1.718<br>[43.64] |                               |                  |

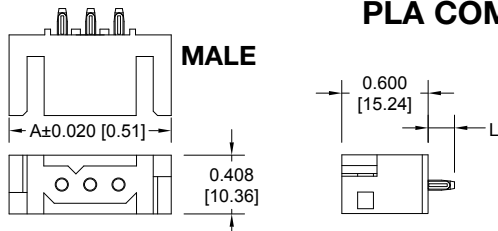
\*Asterisk determines gender of connector,  
M for male, F for female.

Plating- See ordering information for contact plating options.

For connection systems 1, 3, 4 and 6.

DIMENSIONS ARE IN INCHES [MILLIMETERS].  
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

## PLA COMPLIANT PRESS-IN CONNECTORS CODE 92 OR CODE 93



MALE

Typical part number:  
PLA03M93ST30A1  
PLAH03M93ST30A1

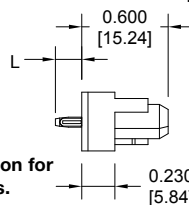
\*\*Asterisks determine  
gender of connector,  
M for male,  
F for female and  
contact code 92 or 93.

| PART NUMBER                 | A                |
|-----------------------------|------------------|
| PLA03**00A1<br>PLAH03**00A1 | 1.126<br>[28.60] |
| PLA04**00A1<br>PLAH04**00A1 | 1.324<br>[33.63] |
| PLA06**00A1<br>PLAH06**00A1 | 1.718<br>[43.64] |
| PLA08**00A1<br>PLAH08**00A1 | 2.112<br>[53.64] |

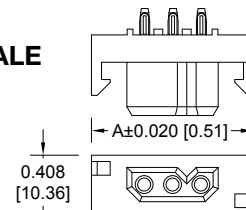
CODE 92 OR CODE 93

See page 56  
for Installation Tooling.

Plating- See ordering information for  
contact plating options.  
For connection systems 1, 4 and 6.



FEMALE

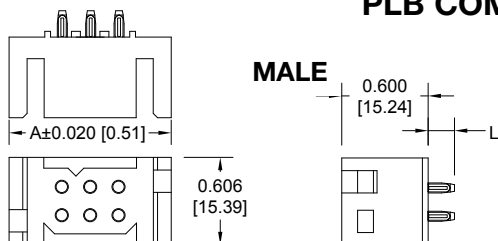


Typical part number:  
PLA03F93ST30A1  
PLAH03F93ST30A1

**NOTE:** Positronic recommends the practice of using  
mounting hardware to secure connector to printed  
circuit board. Mounting screws can be supplied  
with connectors using step 5 in ordering information  
on page 26. Mounting screws can also be ordered  
separately by part number. See page 59.

| CONTACT CODE | L               | PCB THICKNESS   |
|--------------|-----------------|-----------------|
| 92           | 0.183<br>[4.65] | 0.093<br>[2.36] |
| 93           | 0.218<br>[5.54] | 0.125<br>[3.18] |

## PLB COMPLIANT PRESS-IN CONNECTORS CODE 92 OR CODE 93



MALE

Typical part number:  
PLB06M93ST30A1  
PLBH06M93ST30A1

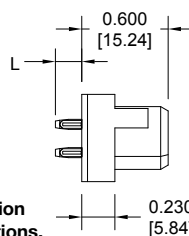
\*\*Asterisks determine  
gender of connector,  
M for male,  
F for female and  
contact code 92 or 93.

| PART NUMBER                 | A                |
|-----------------------------|------------------|
| PLB06**00A1<br>PLBH06**00A1 | 1.126<br>[28.60] |
| PLB08**00A1<br>PLBH08**00A1 | 1.324<br>[33.63] |
| PLB12**00A1<br>PLBH12**00A1 | 1.718<br>[43.64] |
| PLB16**00A1<br>PLBH16**00A1 | 2.112<br>[53.64] |
| PLB20**00A1<br>PLBH20**00A1 | 2.506<br>[63.65] |

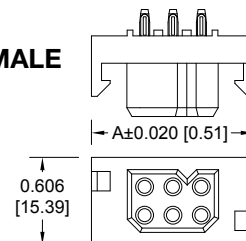
CODE 92 OR CODE 93

See page 56  
for Installation Tooling.

Plating- See ordering information for  
contact plating options.  
For connection systems 1, 4 and 6.



FEMALE

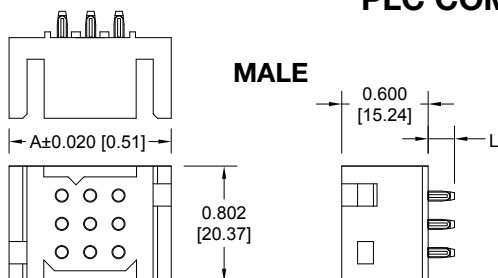


Typical part number:  
PLB06F93ST30A1  
PLBH06F93ST30A1

**NOTE:** Positronic recommends the practice of using  
mounting hardware to secure connector to printed  
circuit board. Mounting screws can be supplied  
with connectors using step 5 in ordering information  
on page 26. Mounting screws can also be ordered  
separately by part number. See page 59.

| CONTACT CODE | L               | PCB THICKNESS   |
|--------------|-----------------|-----------------|
| 92           | 0.183<br>[4.65] | 0.093<br>[2.36] |
| 93           | 0.218<br>[5.54] | 0.125<br>[3.18] |

## PLC COMPLIANT PRESS-IN CONNECTORS CODE 92 OR CODE 93



MALE

Typical part number:  
PLC09M93ST30A1  
PLCH09M93ST30A1

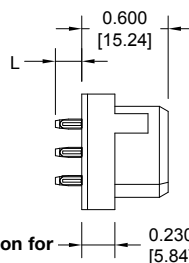
\*\*Asterisks determine  
gender of connector,  
M for male,  
F for female and  
contact code 92 or 93.

| PART NUMBER                 | A                |
|-----------------------------|------------------|
| PLC09**00A1<br>PLCH09**00A1 | 1.126<br>[28.60] |
| PLC12**00A1<br>PLCH12**00A1 | 1.324<br>[33.63] |
| PLC18**00A1<br>PLCH18**00A1 | 1.718<br>[43.64] |
| PLC24**00A1<br>PLCH24**00A1 | 2.112<br>[53.64] |
| PLC30**00A1<br>PLCH30**00A1 | 2.506<br>[63.65] |

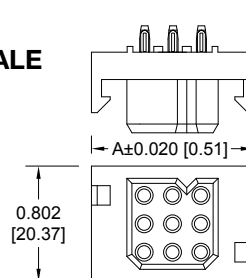
CODE 92 OR CODE 93

See page 56  
for Installation Tooling.

Plating- See ordering information for  
contact plating options.  
For connection systems 1, 4 and 6.



FEMALE



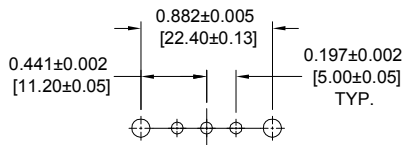
Typical part number:  
PLC09F93ST30A1  
PLCH09F93ST30A1

**NOTE:** Positronic recommends the practice of using  
mounting hardware to secure connector to printed  
circuit board. Mounting screws can be supplied  
with connectors using step 5 in ordering information  
on page 26. Mounting screws can also be ordered  
separately by part number. See page 59.

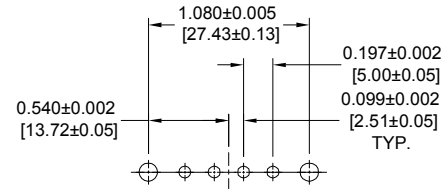
| CONTACT CODE | L               | PCB THICKNESS   |
|--------------|-----------------|-----------------|
| 92           | 0.183<br>[4.65] | 0.093<br>[2.36] |
| 93           | 0.218<br>[5.54] | 0.125<br>[3.18] |



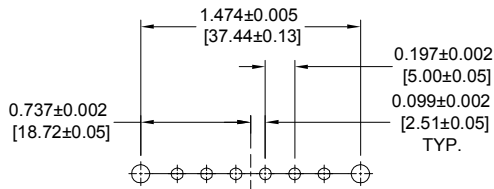
# STRAIGHT SOLDER AND COMPLIANT CONTACT HOLE PATTERN



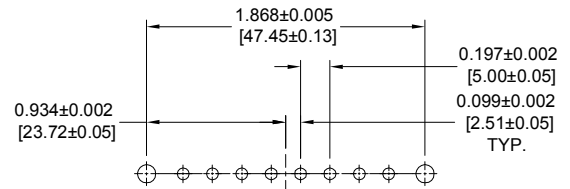
PLA 03



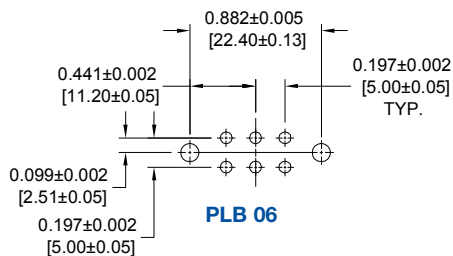
PLA 04



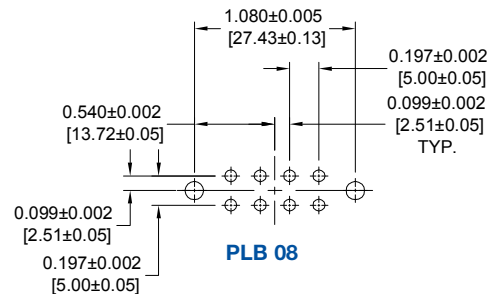
PLA 06



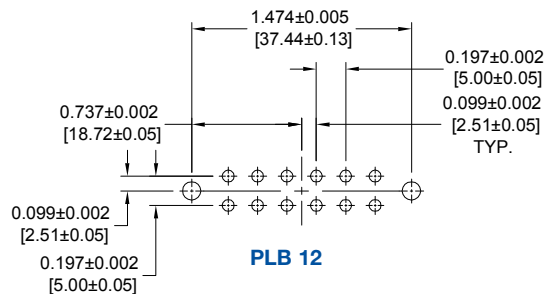
PLA 08



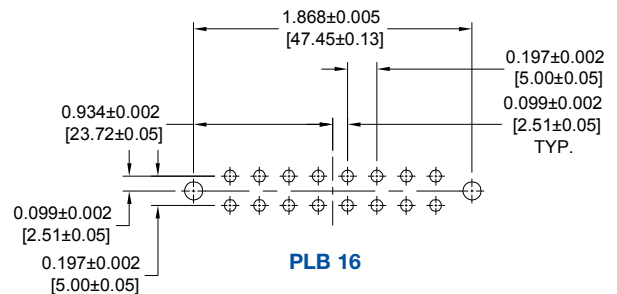
PLB 06



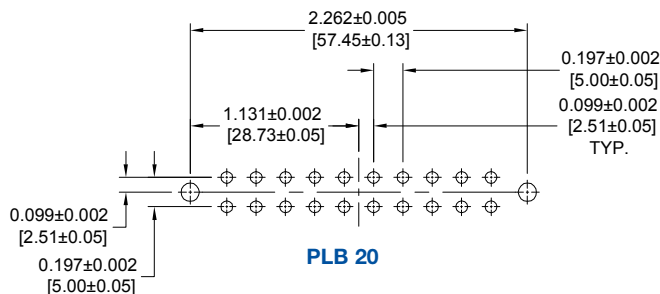
PLB 08



PLB 12



PLB 16



PLB 20

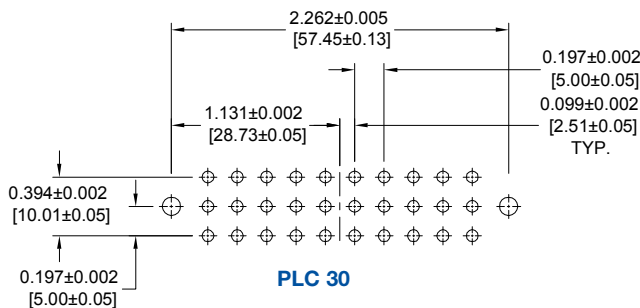
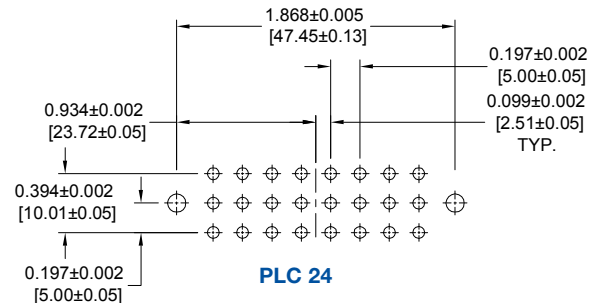
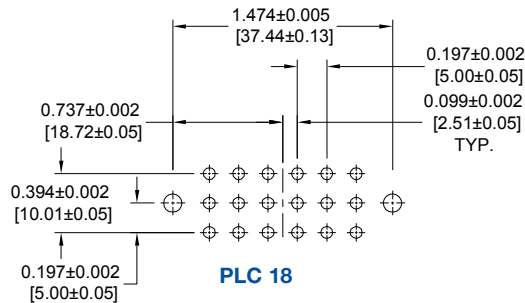
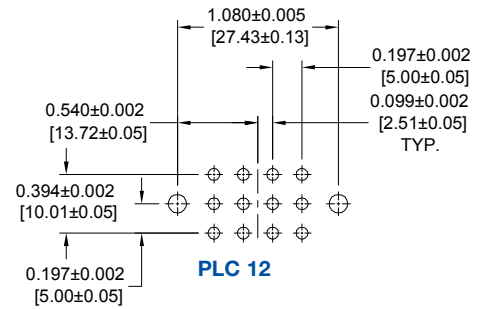
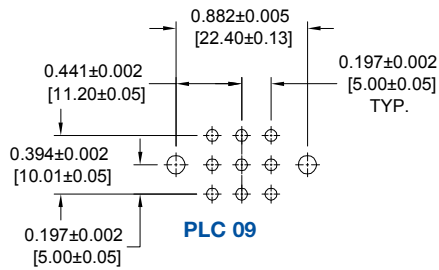
## SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.080 [2.03] Ø holes in printed board for solder contact termination positions.

Suggest 0.100 [2.54] Ø holes in printed board when mounting connectors with # 2 thread forming screws.

Suggest 0.123±0.003 [3.15±0.08] Ø holes in printed board when mounting connector with push-on fasteners.

**NOTE:** See page 57 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.



## SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.080 [2.03] Ø holes in printed board for solder contact termination positions.

Suggest 0.100 [2.54] Ø holes in printed board when mounting connectors with # 2 thread forming screws.

Suggest 0.123±0.003 [3.15±0.08] Ø holes in printed board when mounting connector with push-on fasteners.

**NOTE:** See page 57 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

# Connectors Designed To Customer Specifications

Positronic's **PLA(H)**, **PLB(H)**, **PLC(H)** and **PLS(H)** series connectors can be modified to customers specifications.

**Examples:** select loading of contacts for cost savings or to gain creepage and clearance distances; longer printed circuit board terminations; customer specified hardware.

*Positronic can develop and tool new connector designs with reasonable price and delivery.*

***Contact Technical Sales with your particular requirements.***

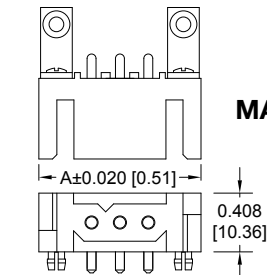


Positronic  
connectpositronic.com

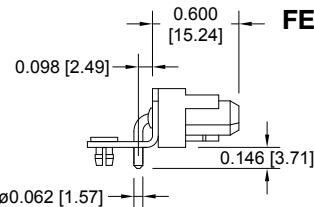
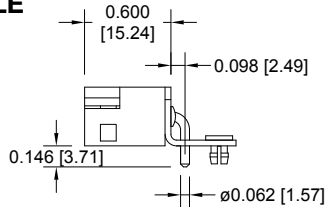
# RIGHT ANGLE (90°) SOLDER PRINTED BOARD CONNECTOR

Power  
Connection  
Systems

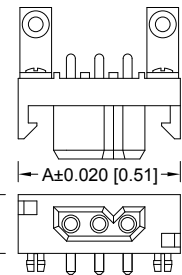
## PLA RIGHT ANGLE (90°) PRINTED BOARD MOUNT CODE 4, 0.146 [3.71] CONTACT EXTENSION



**MALE**



**FEMALE**



Typical part number:  
PLA03M4BN0A1  
PLAH03M4BN0A1

Typical part number:  
PLA03F4BN0A1  
PLAH03F4BN0A1

**NOTE:** MOUNTING SCREWS  
CAN BE ORDERED  
SEPARATELY BY PART  
NUMBER WHEN CHOOSING  
B3 BRACKETS. SEE PAGE 59.

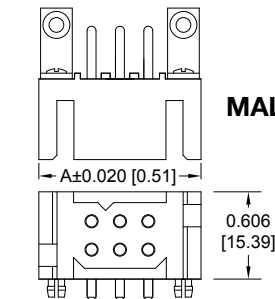
Plating- See ordering information for  
contact plating options.

For connection systems 1, 2 and 5.

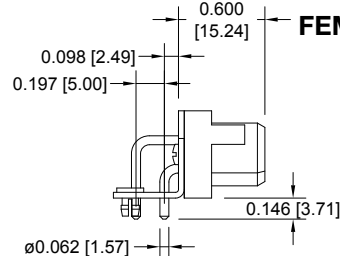
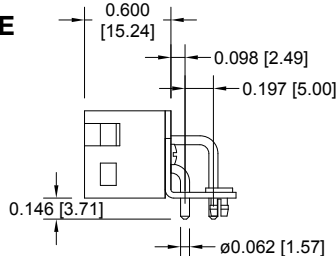
| PART NUMBER  | A                | PART NUMBER  | A                |
|--------------|------------------|--------------|------------------|
| PLA03*400A1  | 1.126<br>[28.60] | PLA06*400A1  | 1.718<br>[43.64] |
| PLAH03*400A1 | 1.324<br>[33.63] | PLAH06*400A1 | 2.112<br>[53.64] |
| PLA04*400A1  | 1.324<br>[33.63] | PLA08*400A1  | 2.112<br>[53.64] |
| PLAH04*400A1 |                  | PLAH08*400A1 |                  |

\*Asterisk determines gender of connector,  
M for male, F for female.

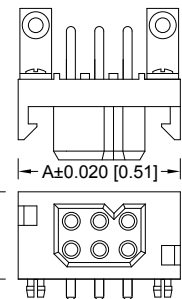
## PLB RIGHT ANGLE (90°) PRINTED BOARD MOUNT CODE 4, 0.146 [3.71] CONTACT EXTENSION



**MALE**



**FEMALE**



Typical part number:  
PLB06M4BN0A1  
PLBH06MB4BN0A1

Typical part number:  
PLB06F4BN0A1  
PLBH06F4BN0A1

**NOTE:** MOUNTING SCREWS  
CAN BE ORDERED  
SEPARATELY BY PART  
NUMBER WHEN CHOOSING  
B3 BRACKETS. SEE PAGE 59.

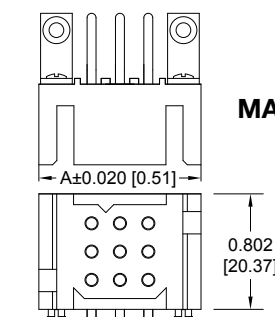
Plating- See ordering information for  
contact plating options.

For connection systems 1, 2 and 5.

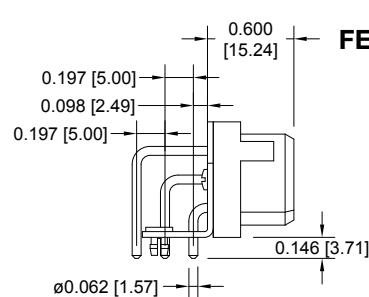
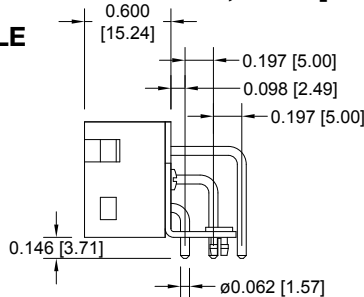
| PART NUMBER  | A                | PART NUMBER  | A                |
|--------------|------------------|--------------|------------------|
| PLB06*400A1  | 1.126<br>[28.60] | PLB16*400A1  | 2.112<br>[53.64] |
| PLBH06*400A1 | 1.324<br>[33.63] | PLBH16*400A1 | 2.506<br>[63.65] |
| PLB08*400A1  | 1.324<br>[33.63] | PLB20*400A1  | 2.506<br>[63.65] |
| PLBH08*400A1 |                  | PLBH20*400A1 |                  |
| PLB12*400A1  | 1.718<br>[43.64] |              |                  |
| PLBH12*400A1 |                  |              |                  |

\*Asterisk determines gender of connector,  
M for male, F for female.

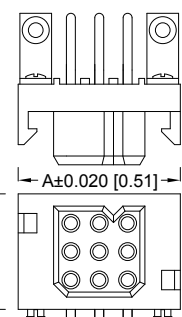
## PLC RIGHT ANGLE (90°) PRINTED BOARD MOUNT CODE 4, 0.146 [3.71] CONTACT EXTENSION



**MALE**



**FEMALE**



Typical part number:  
PLC09M4BN0A1  
PLCH09M4BN0A1

Typical part number:  
PLC09F4BN0A1  
PLCH09F4BN0A1

**NOTE:** MOUNTING SCREWS  
CAN BE ORDERED  
SEPARATELY BY PART  
NUMBER WHEN CHOOSING  
B3 BRACKETS. SEE PAGE 59.

Plating- See ordering information for  
contact plating options.

For connection systems 1, 2 and 5.

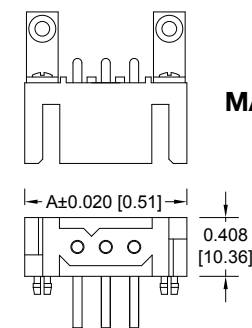
| PART NUMBER  | A                | PART NUMBER  | A                |
|--------------|------------------|--------------|------------------|
| PLC09*400A1  | 1.126<br>[28.60] | PLC24*400A1  | 2.112<br>[53.64] |
| PLCH09*400A1 | 1.324<br>[33.63] | PLCH24*400A1 | 2.506<br>[63.65] |
| PLC12*400A1  | 1.324<br>[33.63] | PLC30*400A1  | 2.506<br>[63.65] |
| PLCH12*400A1 |                  | PLCH30*400A1 |                  |
| PLC18*400A1  | 1.718<br>[43.64] |              |                  |
| PLCH18*400A1 |                  |              |                  |

\*Asterisk determines gender of connector,  
M for male, F for female.

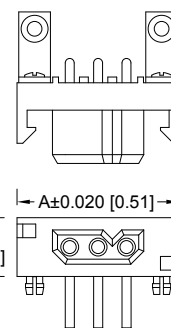
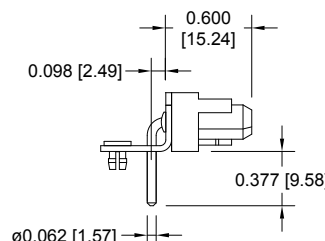
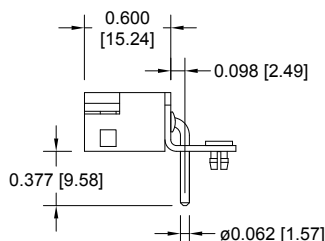
## PLA RIGHT ANGLE (90°) PRINTED BOARD MOUNT CODE 42, 0.377 [9.58] CONTACT EXTENSION

MALE

FEMALE



Typical part number:  
PLA03M42BN0A1  
PLAH03M42BN0A1



Typical part number:  
PLA03F42BN0A1  
PLAH03F42BN0A1

**NOTE:** MOUNTING SCREWS  
CAN BE ORDERED  
SEPARATELY BY PART  
NUMBER WHEN CHOOSING  
B3 BRACKETS. SEE PAGE 59.

| PART NUMBER                   | A                | PART NUMBER                   | A                |
|-------------------------------|------------------|-------------------------------|------------------|
| PLA03*4200A1<br>PLAH03*4200A1 | 1.126<br>[28.60] | PLA06*4200A1<br>PLAH06*4200A1 | 1.718<br>[43.64] |
| PLA04*4200A1<br>PLAH04*4200A1 | 1.324<br>[33.63] | PLA08*4200A1<br>PLAH08*4200A1 | 2.112<br>[53.64] |

Plating- See ordering information for  
contact plating options.

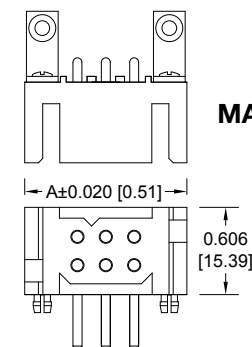
For connection systems 1, 2, 3 and 5.

\*Asterisk determines gender of  
connector, M for male, F for female.

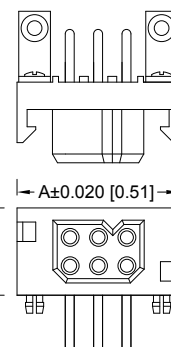
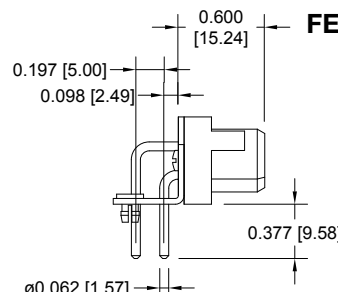
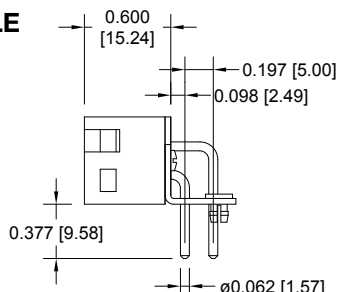
## PLB RIGHT ANGLE (90°) PRINTED BOARD MOUNT CODE 42, 0.377 [9.58] CONTACT EXTENSION

MALE

FEMALE



Typical part number:  
PLB06M42BN0A1  
PLBH06M42BN0A1



Typical part number:  
PLB06F42BN0A1  
PLBH06F42BN0A1

Plating- See ordering information for  
contact plating options.

For connection systems 1, 2, 3 and 5.

\*Asterisk determines gender of  
connector, M for male, F for female.

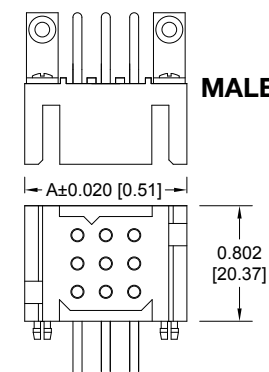
**NOTE:** MOUNTING SCREWS  
CAN BE ORDERED  
SEPARATELY BY PART  
NUMBER WHEN CHOOSING  
B3 BRACKETS. SEE PAGE 59.

| PART NUMBER                   | A                | PART NUMBER                   | A                |
|-------------------------------|------------------|-------------------------------|------------------|
| PLB06*4200A1<br>PLBH06*4200A1 | 1.126<br>[28.60] | PLB16*4200A1<br>PLBH16*4200A1 | 2.112<br>[53.64] |
| PLB08*4200A1<br>PLBH08*4200A1 | 1.324<br>[33.63] | PLB20*4200A1<br>PLBH20*4200A1 | 2.506<br>[63.65] |
| PLB12*4200A1<br>PLBH12*4200A1 | 1.718<br>[43.64] |                               |                  |

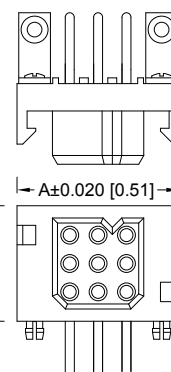
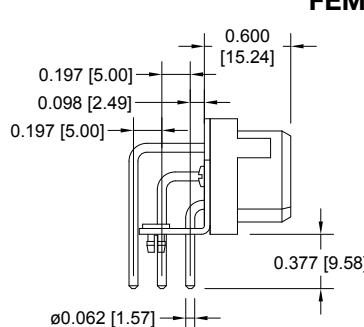
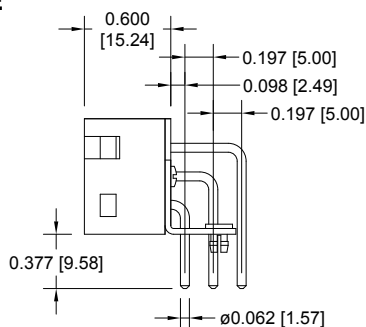
## PLC RIGHT ANGLE (90°) PRINTED BOARD MOUNT CODE 42, 0.377 [9.58] CONTACT EXTENSION

MALE

FEMALE



Typical part number:  
PLC09M42BN0A1  
PLCH09M42BN0A1



Typical part number:  
PLC09F42BN0A1  
PLCH09F42BN0A1

Plating- See ordering information for  
contact plating options.

For connection systems 1, 2, 3 and 5.

DIMENSIONS ARE IN INCHES [MILLIMETERS].  
ALL DIMENSIONS ARE SUBJECT TO CHANGE. 17

**NOTE:** MOUNTING SCREWS  
CAN BE ORDERED  
SEPARATELY BY PART  
NUMBER WHEN CHOOSING  
B3 BRACKETS. SEE PAGE 59.

| PART NUMBER                   | A                | PART NUMBER                   | A                |
|-------------------------------|------------------|-------------------------------|------------------|
| PLC09*4200A1<br>PLCH09*4200A1 | 1.126<br>[28.60] | PLC24*4200A1<br>PLCH24*4200A1 | 2.112<br>[53.64] |
| PLC12*4200A1<br>PLCH12*4200A1 | 1.324<br>[33.63] | PLC30*4200A1<br>PLCH30*4200A1 | 2.506<br>[63.65] |
| PLC18*4200A1<br>PLCH18*4200A1 | 1.718<br>[43.64] |                               |                  |

\*Asterisk determines gender of connector,  
M for male, F for female.



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# RIGHT ANGLE (90°) PRESS-IN CONNECTOR FOR USE WITH "FLAT ROCK" TOOLING

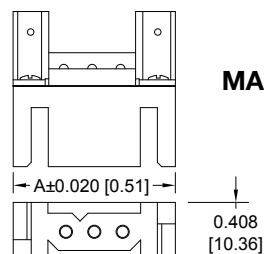
Power  
Connection  
Systems

## PLA RIGHT ANGLE (90°) PRESS-IN CONNECTOR

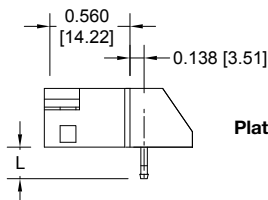
CODE 62 OR CODE 63

For connection systems 1, 2 and 5.

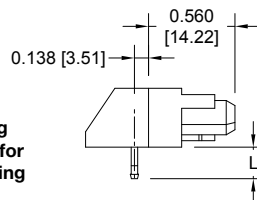
MALE



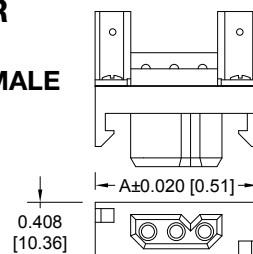
Typical part number:  
PLA03M63B30A1  
PLAH03M63B30A1



Plating- See ordering  
information for  
contact plating  
options.



FEMALE



Typical part number:  
PLA03F63B30A1  
PLAH03F63B30A1

| PART NUMBER   | A                | PART NUMBER   | A                |
|---------------|------------------|---------------|------------------|
| PLA03**B30A1  | 1.126<br>[28.60] | PLA06**B30A1  | 1.718<br>[43.64] |
| PLA04**B30A1  | 1.324<br>[33.63] | PLA08**B30A1  | 2.112<br>[53.64] |
| PLAH04**B30A1 |                  | PLAH08**B30A1 |                  |

\*\*Asterisk determines gender of connector,  
M for male, F for female, and contact code 62 or 63.

| CONTACT CODE | L               | PCB THICKNESS   |
|--------------|-----------------|-----------------|
| 62           | 0.183<br>[4.65] | 0.093<br>[2.36] |
| 63           | 0.219<br>[5.56] | 0.125<br>[3.18] |

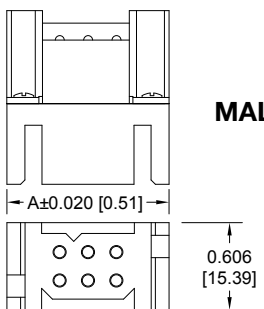
NOTE: Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board. Mounting screws are ordered separately by part number. See page 59.

## PLB RIGHT ANGLE (90°) PRESS-IN CONNECTOR

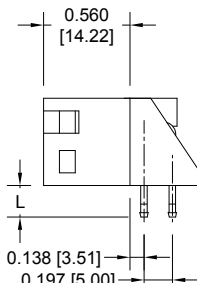
CODE 62 OR CODE 63

For connection systems 1, 2 and 5.

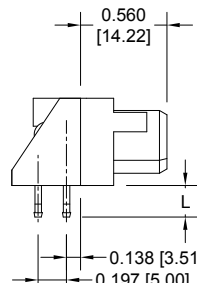
MALE



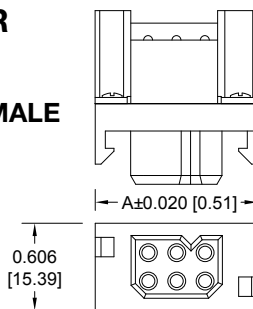
Typical part number:  
PLB06M63B30A1  
PLBH06M63B30A1



Plating- See ordering  
information for  
contact plating  
options.



FEMALE



Typical part number:  
PLB06F63B30A1  
PLBH06F63B30A1

| PART NUMBER   | A                | PART NUMBER   | A                |
|---------------|------------------|---------------|------------------|
| PLB06**B30A1  | 1.126<br>[28.60] | PLB12**B30A1  | 1.718<br>[43.64] |
| PLB08**B30A1  | 1.324<br>[33.63] | PLB16**B30A1  | 2.112<br>[53.64] |
| PLBH08**B30A1 |                  | PLBH16**B30A1 |                  |

\*\*Asterisk determines gender of connector,  
M for male, F for female, and contact code 62 or 63.

| CONTACT CODE | L               | PCB THICKNESS   |
|--------------|-----------------|-----------------|
| 62           | 0.183<br>[4.65] | 0.093<br>[2.36] |
| 63           | 0.219<br>[5.56] | 0.125<br>[3.18] |

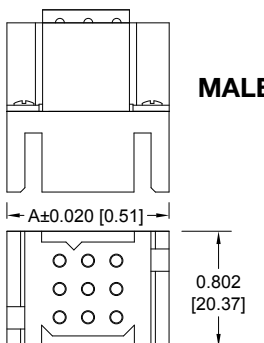
NOTE: Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board. Mounting screws are ordered separately by part number. See page 59.

## PLC RIGHT ANGLE (90°) PRESS-IN CONNECTOR

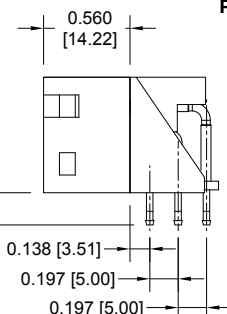
CODE 62 OR CODE 63

For connection systems 1, 2 and 5.

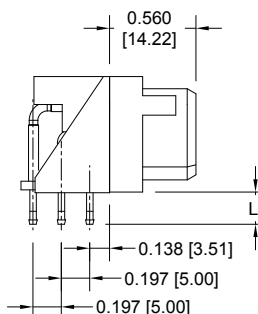
MALE



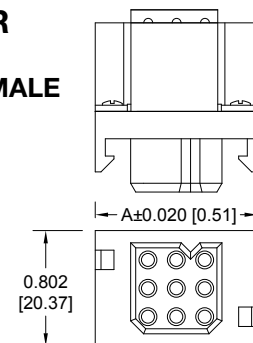
Typical part number:  
PLC09M63B30A1  
PLCH09M63B30A1



Plating- See ordering  
information for  
contact plating  
options.



FEMALE



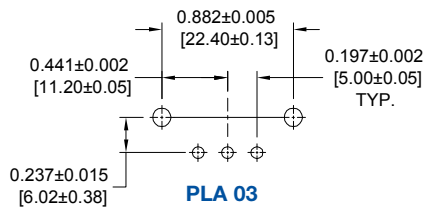
Typical part number:  
PLC09F63B30A1  
PLCH09F63B30A1

| PART NUMBER   | A                | PART NUMBER   | A                |
|---------------|------------------|---------------|------------------|
| PLC09**B30A1  | 1.126<br>[28.60] | PLC24**B30A1  | 2.112<br>[53.64] |
| PLC12**B30A1  | 1.324<br>[33.63] | PLCH24**B30A1 | 2.506<br>[63.65] |
| PLC18**B30A1  | 1.718<br>[43.64] |               |                  |
| PLCH18**B30A1 |                  |               |                  |

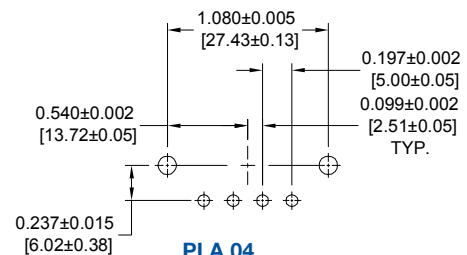
\*\*Asterisk determines gender of connector,  
M for male, F for female, and contact code 62 or 63.

| CONTACT CODE | L               | PCB THICKNESS   |
|--------------|-----------------|-----------------|
| 62           | 0.183<br>[4.65] | 0.093<br>[2.36] |
| 63           | 0.219<br>[5.56] | 0.125<br>[3.18] |

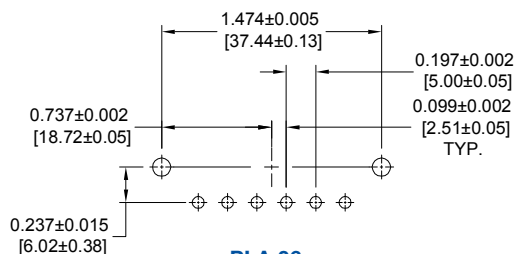
NOTE: Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board. Mounting screws are ordered separately by part number. See page 59.



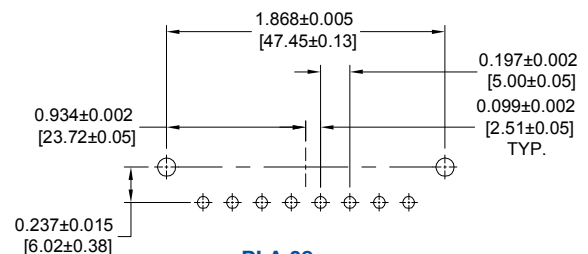
PLA 03



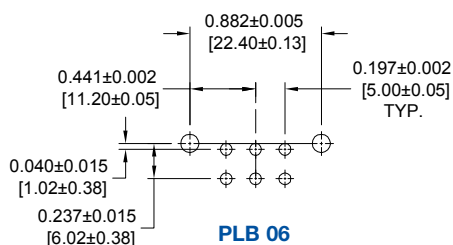
PLA 04



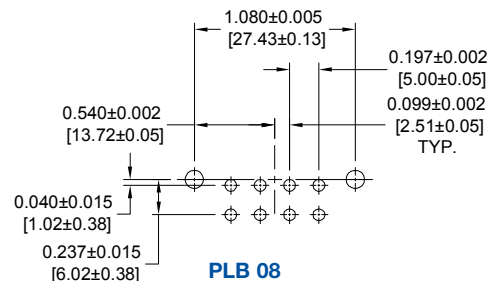
PLA 06



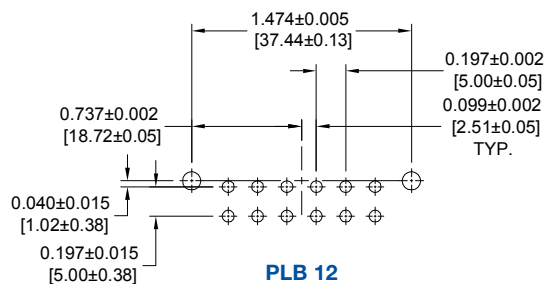
PLA 08



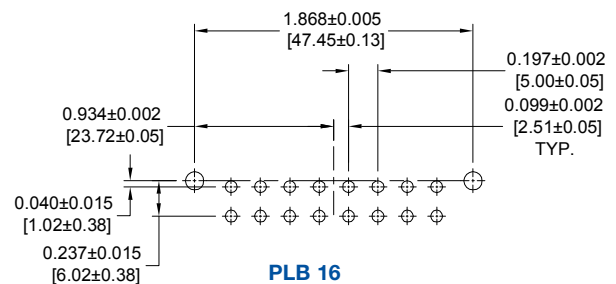
PLB 06



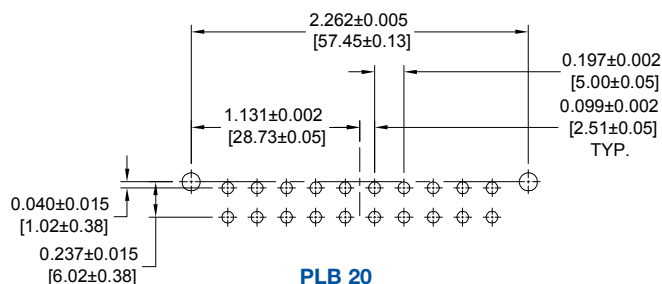
PLB 08



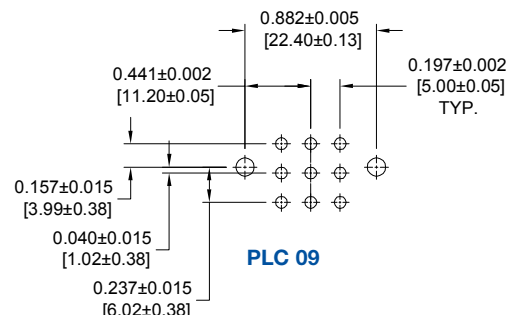
PLB 12



PLB 16



PLB 20



PLC 09

See page 20 for suggested printed board hole sizes.

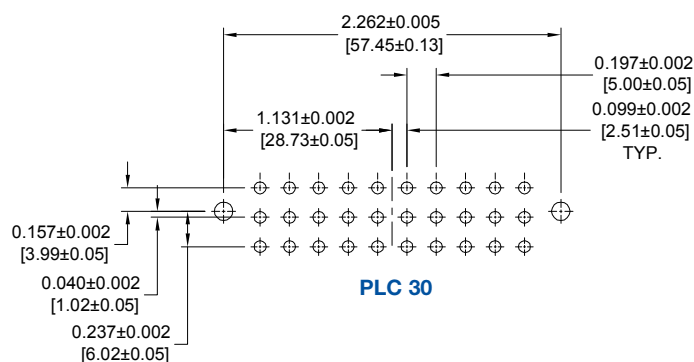
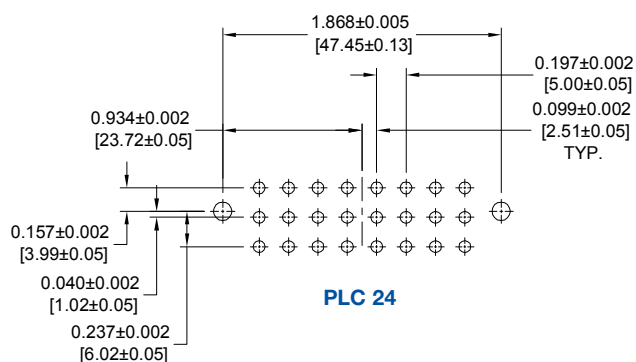
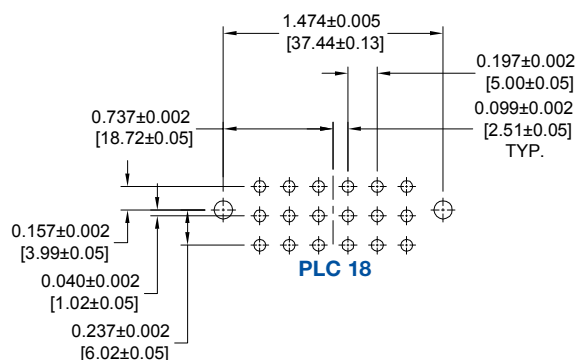
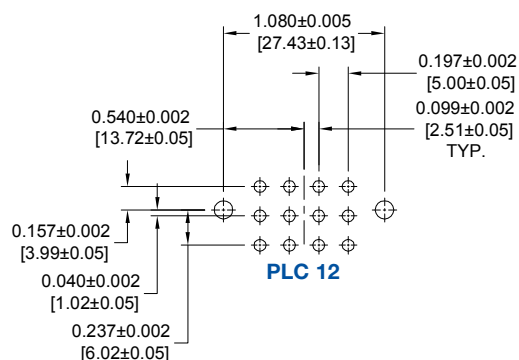
DIMENSIONS ARE IN INCHES [MILLIMETERS].  
ALL DIMENSIONS ARE SUBJECT TO CHANGE. 19



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# RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN AND PANEL MOUNT CONNECTOR WITH SOLDER CUP CONTACTS

Power  
Connection  
Systems



## SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.080 [2.03] Ø holes in printed board for solder contact termination positions.

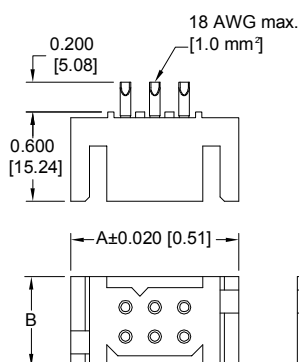
Suggest 0.123±0.003 [3.15±0.08] Ø holes in printed board when mounting connector with push-on fasteners.

**NOTE:** See page 57 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

## PANEL MOUNT CONNECTORS WITH SOLDER CUP CONTACTS

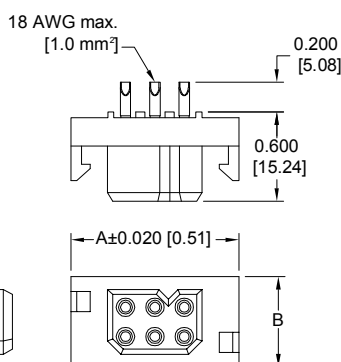
CODE 2, 18 AWG [1.00mm<sup>2</sup>] MAX.

### MALE



For connection system 8.

### FEMALE



TYPICAL PART NUMBER:  
PLB06M200A1

TYPICAL PART NUMBER:  
PLB06F200A1

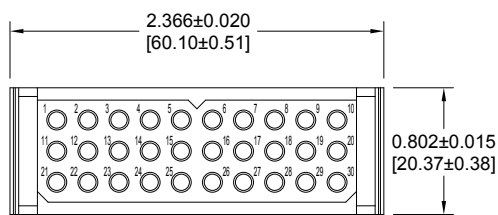
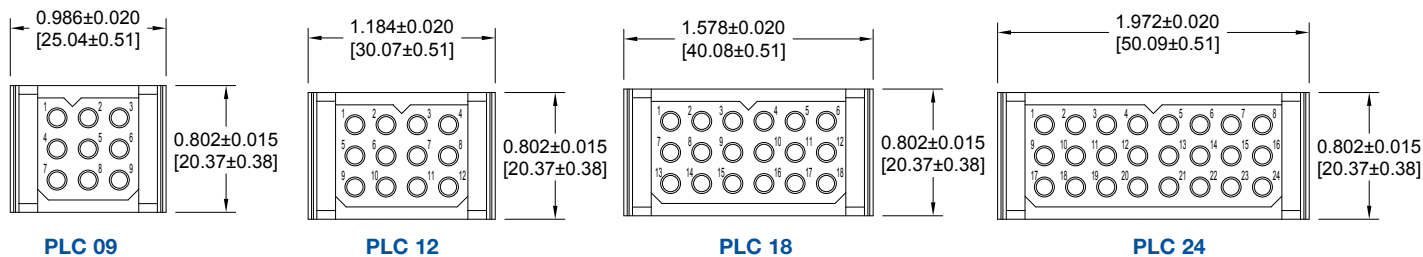
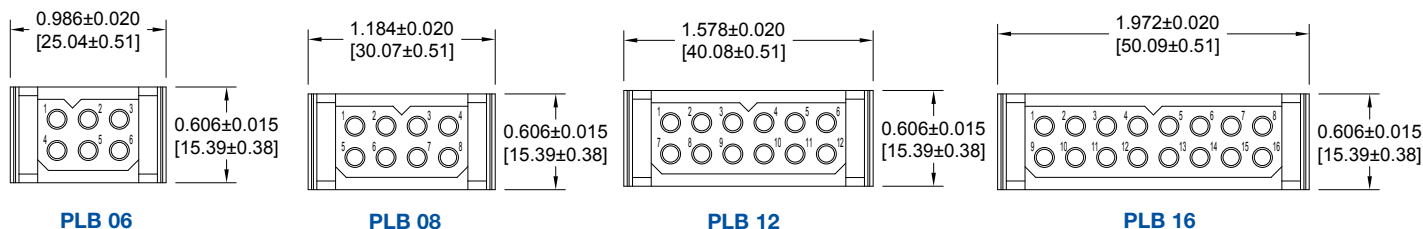
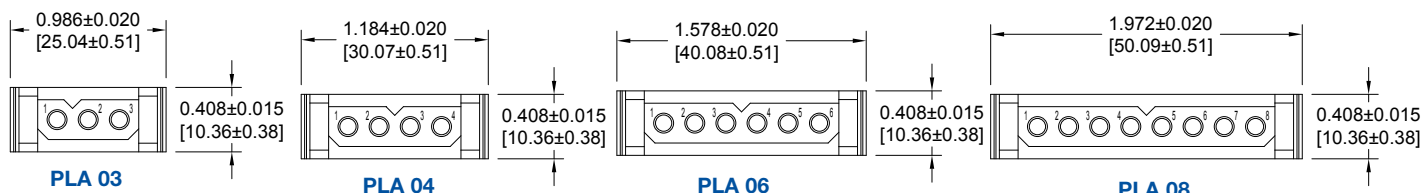
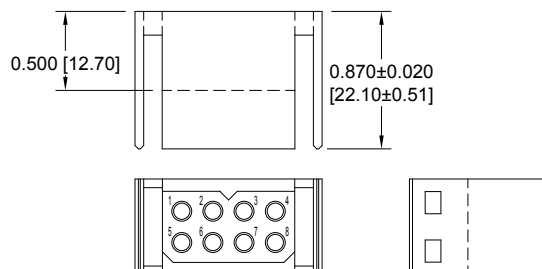
**NOTE:** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 59.

| CONNECTOR VARIANTS | A             | B             |
|--------------------|---------------|---------------|
| PLA03              | 1.126 [28.60] | 0.408 [10.36] |
| PLA04              | 1.324 [33.63] | 0.408 [10.36] |
| PLA06              | 1.718 [43.64] | 0.408 [10.36] |
| PLA08              | 2.112 [53.64] | 0.408 [10.36] |
| PLB06              | 1.126 [28.60] | 0.606 [15.39] |
| PLB08              | 1.324 [33.63] | 0.606 [15.39] |
| PLB12              | 1.718 [43.64] | 0.606 [15.39] |
| PLB16              | 2.112 [53.64] | 0.606 [15.39] |
| PLB20              | 2.506 [63.65] | 0.606 [15.39] |
| PLC09              | 1.126 [28.60] | 0.802 [30.37] |
| PLC12              | 1.324 [33.63] | 0.802 [30.37] |
| PLC18              | 1.718 [43.64] | 0.802 [30.37] |
| PLC24              | 2.112 [53.64] | 0.802 [30.37] |
| PLC30              | 2.506 [63.65] | 0.802 [30.37] |

## MALE INSULATOR DIMENSIONS FOR CABLE CONNECTORS WITH SIZE 16 REMOVABLE CONTACTS

CODE 0 OR CODE 7

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



For information regarding  
size 16 removable contacts,  
see Removable Contact section,  
pages 47-53.

PLC 30



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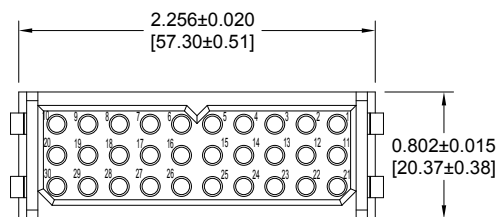
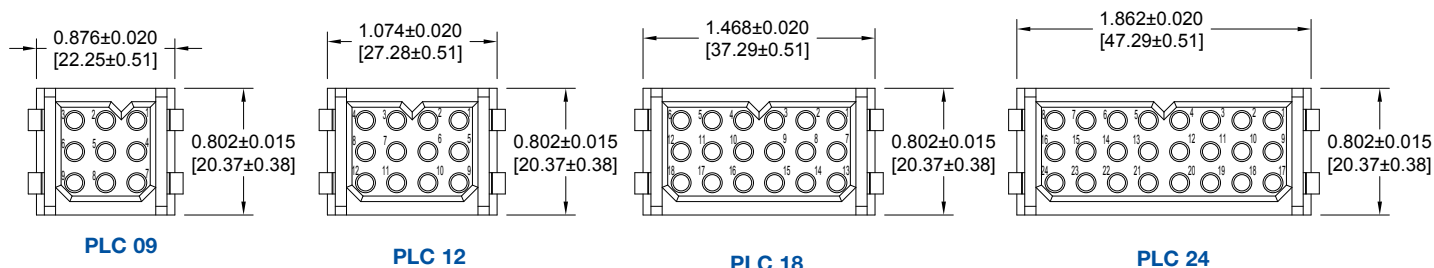
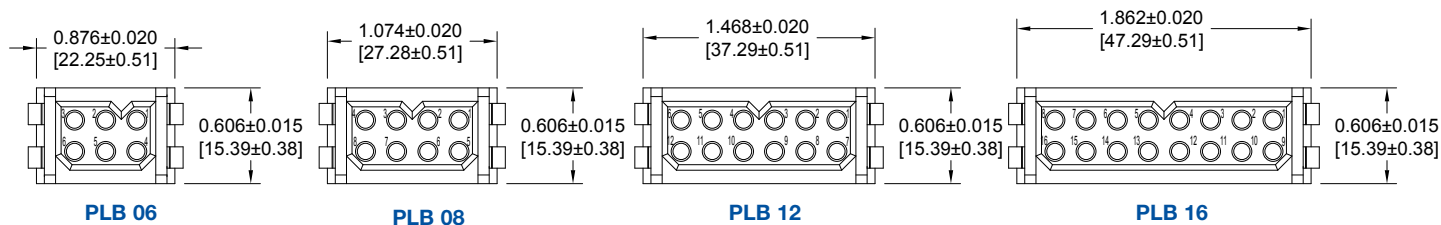
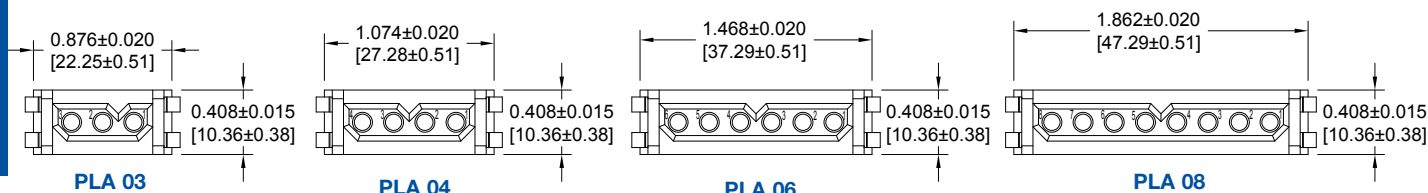
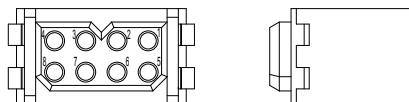
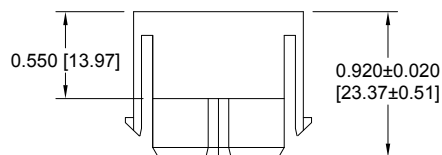
# FEMALE INSULATOR DIMENSIONS FOR CABLE CONNECTORS

Power  
Connection  
Systems

## FEMALE INSULATOR DIMENSIONS FOR CABLE CONNECTORS WITH SIZE 16 REMOVABLE CONTACTS

CODE 0 OR CODE 7

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



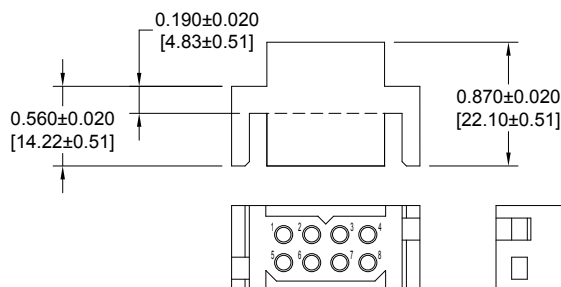
**PLC 30**

For information regarding  
size 16 removable contacts,  
see Removable Contact section, pages  
47-53.

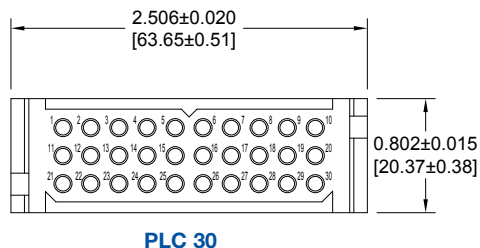
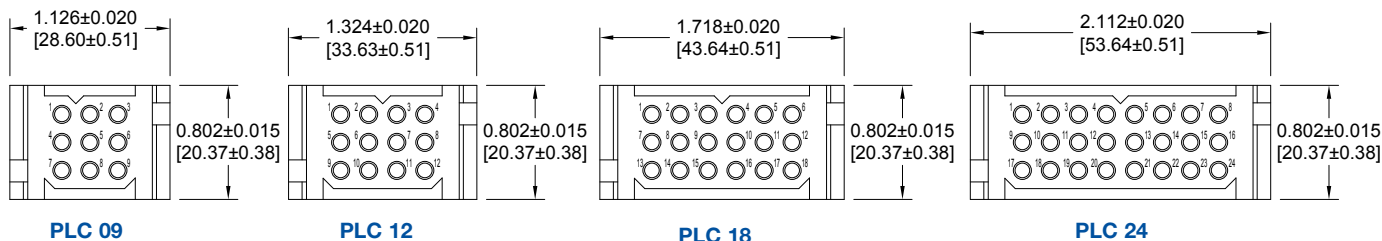
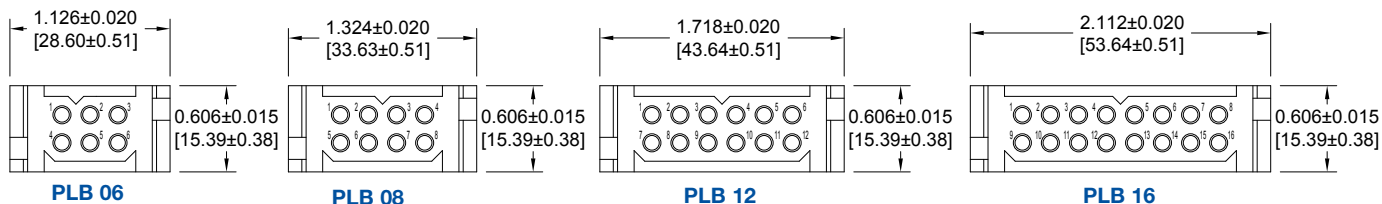
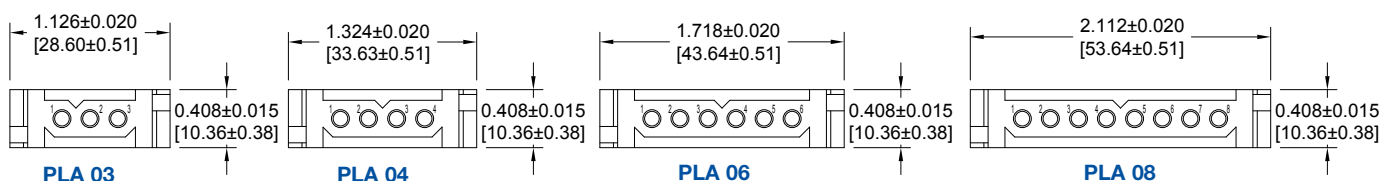
## MALE INSULATOR DIMENSIONS FOR PANEL MOUNT CONNECTORS WITH SIZE 16 REMOVABLE CONTACTS

CODE 1 OR CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



**NOTE:** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 59.



For information  
regarding panel  
cutouts, see  
page 63.

For information regarding  
size 16 removable contacts,  
see Removable Contact section, pages  
47-53.



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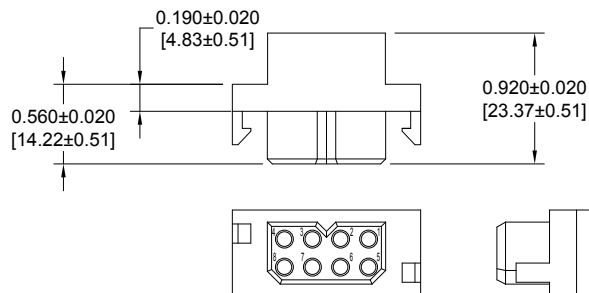
# FEMALE INSULATOR DIMENSIONS FOR PANEL MOUNT CONNECTORS

Power  
Connection  
Systems

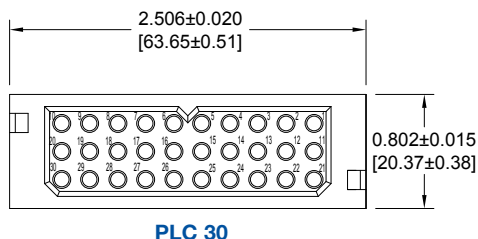
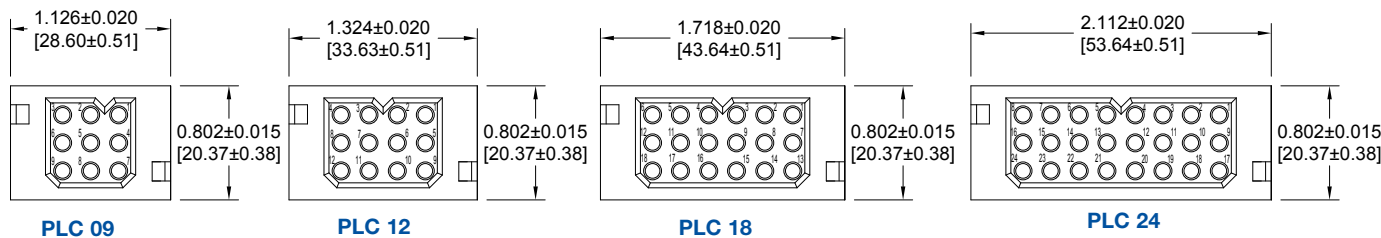
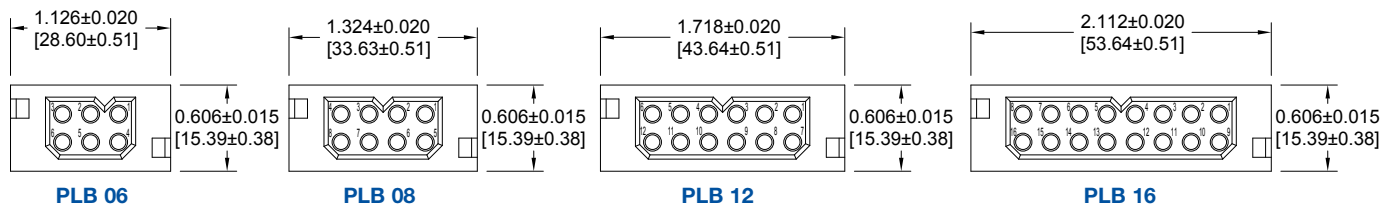
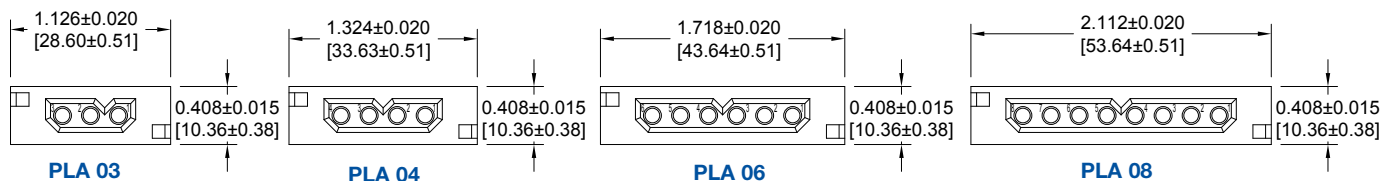
## FEMALE INSULATOR DIMENSIONS FOR PANEL MOUNT CONNECTORS WITH SIZE 16 REMOVABLE CONTACTS

CODE 1 OR CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



**NOTE:** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 59.



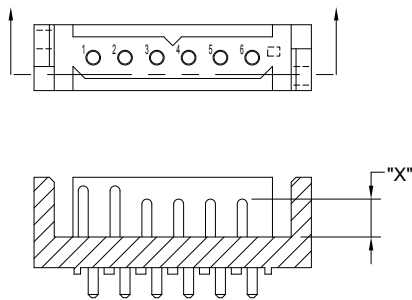
For information  
regarding panel  
cutouts, see  
page 63.

For information regarding  
size 16 removable contacts,  
see Removable Contact section, pages  
47-53.

## SEQUENTIAL MATING SYSTEM

\*REMOVABLE CONTACTS FOR CABLE CONNECTORS MUST BE ORDERED SEPARATELY  
FOR CONTACT SELECTION, SEE SIZE 16 CONTACTS ON PAGE 49

EXAMPLE 1

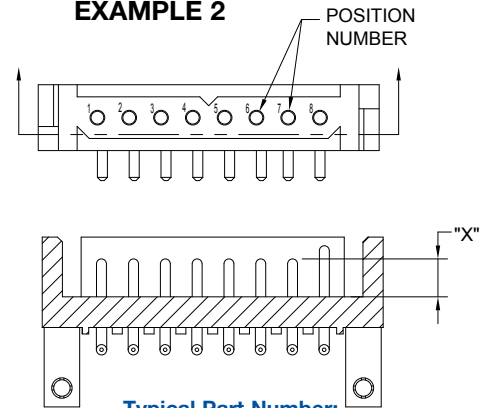


Typical Part Number:  
PLA06M300A1-E1B2B

| LENGTH CODE | "X" CONTACT LENGTH |
|-------------|--------------------|
| A           | 0.370 [9.40]       |
| B           | 0.330 [8.38]       |
| C           | 0.310 [7.87]       |
| D           | 0.290 [7.37]       |
| E           | 0.250 [6.35]       |

| MATING CONNECTOR TYPE | CONTACT OPTIONS |
|-----------------------|-----------------|
| Board to Board        | B, D, E         |
| Board to Cable*       | A, C, E         |
| Cable to Cable*       | A, D            |

EXAMPLE 2



Typical Part Number:  
PLA08M4B0C1-D8B

## SEQUENTIAL MATING SYSTEM

### CRIMP REMOVABLE CONTACT PART NUMBERS

| WIRE SIZE<br>AWG/[mm <sup>2</sup> ] | LENGTH CODE "A" | LENGTH CODE "C" | LENGTH CODE "D" | LENGTH CODE "E" |
|-------------------------------------|-----------------|-----------------|-----------------|-----------------|
| 12 - 14<br>[4.0 - 2.5]              | MC112N-133.3    | MC112N-133.2    | MC112N-133.1    | MC112N-133.0    |
| 16 - 18 - 20<br>[1.5 - 1.0 - 0.5]   | MC116N-133.3    | MC116N-133.2    | MC116N-133.1    | MC116N-133.0    |

For information regarding  
size 16 removable contacts,  
see Removable Contact section, pages  
47-53.

## SELECTION GUIDE FOR ORDERING DIFFERENT CONTACT LENGTHS

### STEP 9 OF ORDERING INFORMATION

SELECT CONNECTOR USING ORDERING INFORMATION ON PAGE 26  
THEN CHOOSE STEPS BELOW FOR SEQUENTIAL MATING SYSTEM CONTACTS

| STEP    | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|---------|---|---|---|---|---|---|---|---|---|
| EXAMPLE | E | 1 | B | 2 | B | 3 | D | 4 | D |

#### STEP 1

Specify code for most frequently used contact mating length. This length is used for all contacts not specified in steps 2 through 9.

#### STEP 2

Position number for first special length contact.

#### STEP 3

Length of contact specified in step 2. (Choose from length code chart)

#### STEP 4

Position number for second special length contact.

#### STEP 9

Length of contact specified in step 8 (Choose from length code chart).

#### STEP 8

Position number for fourth special length contact.

#### STEP 7

Length of contact specified in step 6 (Choose from length code chart).

#### STEP 6

Position number for third special length contact.

#### STEP 5

Length of contact specified in step 4 (Choose from length code chart).



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# PCS SERIES CONNECTOR ORDERING INFORMATION

Power  
Connection  
Systems

## ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

| STEP    | 1   | 2  | 3 | 4 | 5 | 6 | 7  | 8   | 9 |
|---------|-----|----|---|---|---|---|----|-----|---|
| EXAMPLE | PLB | 06 | F | 3 | 0 | 0 | A1 | /AA |   |

### STEP 1 - BASIC SERIES

PLA - 1 Row  
PLAH - 1 Row High conductivity contacts  
PLB - 2 Row  
PLBH - 2 Row High conductivity contacts  
PLC - 3 Row  
PLCH - 3 Row High conductivity contacts

### STEP 2 - CONNECTOR VARIANTS

1 Row - 03, 04, 06, 08  
2 Row - 06, 08, 12, 16, \*20  
3 Row - 09, 12, 18, 24, 30

### STEP 3 - CONNECTOR GENDER

M - Male  
F - Female

### STEP 4 - CONTACT TERMINATION TYPE

- \*10 - Order contacts separately for cable connectors for connection systems 5, 6, 7, 8 and 9, see pages 47-53.
- \*11 - Removable contact, panel mounted connector for connection system 8. Order contacts separately, see pages 47-53.
- 2 - Solder cup, 18 AWG [1.0mm<sup>2</sup>] max. for panel mount connector, for connection system 8. Not available as PL\*H.
- 3 - Solder, Straight Printed Board Mount with 0.146 [3.71] tail extension for connection systems 1, 4 and 6.
- 32 - Solder, Straight Printed Board Mount with 0.377 [9.58] tail extension for connection system 3 and systems 1, 4 and 6.
- 4 - Solder, Right Angle (90°) Printed Board Mount with 0.146 [3.71] tail extension for connection systems 1, 2 and 5.
- 42 - Solder, Right Angle (90°) Printed Board Mount with 0.377 [9.58] tail extension for connection system 3 and systems 1, 2 and 5.
- 62 - Press-in, compliant termination Right Angle (90°) Printed Board Mount, termination length 0.183 [4.65]. Must select "B3" in step 5.
- 63 - Press-in, compliant termination Right angle (90°) Printed Board Mount, termination length 0.219 [5.56]. Must select "B3" in step 5.
- \*17 - Order contacts separately for cable connectors for connection systems 5, 6, 7, 8 and 9, see pages 47-53. Terminating side of insulator has 0.165 [4.19] ø c'bore for large wire sizes.
- \*18 - Removable contact, panel mounted connector for connection system 8. Order contacts separately, see pages 47-53. Terminating side of insulator has 0.165 [4.19] ø c'bore for large wire sizes.
- 92 - Straight printed board mount, press-in, length 0.183 [4.65] for 0.093 inch [2.36] thick board.
- 93 - Straight printed board mount, press-in, length 0.218 [5.54] for 0.125 inch [3.18] thick board.

### STEP 5 - MOUNTING STYLE

- 0 - None,
- B - Metal Right Angle (90°) Mounting Bracket.
- BN - Metal Right Angle (90°) Mounting Bracket with Push-on Fastener.
- B3 - Plastic Right Angle (90°) Mounting Bracket with Cross Bar.
- B3N - Plastic Right Angle (90°) Mounting Bracket with Cross Bar and Push-on Fastener.
- N - Push-On Fastener For Straight Printed Board Mount Connectors
- \*ST2 - Self-tapping steel screws 2-28 x 0.250±0.030 [6.35±0.76] length for 0.093 [2.36] thick board.
- \*ST3 - Self-tapping steel screws 2-28 x 0.312±0.030 [7.92±0.76] length for 0.125 [3.18] thick board.
- \*ST4 - Self-tapping steel screws 2-28 x 0.375±0.030 [9.53±0.76] length for 0.175 [4.45] thick board.
- \*SS2 - Self-tapping stainless steel screws 2-28 x 0.250±0.030 [6.35±0.76] length for 0.093 [2.36] thick board.
- \*SS3 - Self-tapping stainless steel screws 2-28 x 0.312±0.030 [7.92±0.76] length for 0.125 [3.18] thick board.
- \*SS4 - Self-tapping stainless steel screws 2-28 x 0.375±0.030 [9.53±0.76] length for 0.175 [4.45] thick board.

### STEP 9 - SPECIAL OPTIONS

Sequential Mating Systems refer to page 25.  
CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

### STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

**NOTE:** If compliance to environmental legislation is not required, this step will not be used.  
Example: PLB06F300A1

### STEP 7 - CONTACT PLATING FOR PRINTED BOARD CONNECTORS

- 0 - Crimp Contacts ordered separately, see pages 47-53.
- A1 - Gold flash over nickel on mating end and termination end.
- A2 - Gold flash over nickel on mating end and 0.00020 inch [5.00µ] tin-lead solder coat on termination end. Not available with code 62, 63, 92 or 93 in step 4.
- C1 - 0.000030 inch [0.76µ] gold over nickel on mating end and termination end.
- C2 - 0.000030 inch [0.76µ] gold over nickel on mating end and 0.00020 inch [5.00µ] tin-lead solder coated termination end. Not available with code 62, 63, 92 or 93 in step 4.
- D1 - 0.000050 inch [1.27µ] gold over nickel on mating end and termination end.
- D2 - 0.000050 inch [1.27µ] gold over nickel on mating end and 0.00020 inch [5.00µ] tin-lead solder coated termination end. Not available with code 62, 63, 92 or 93 in step 4.

### STEP 6 - HOODS AND PANEL MOUNT

- 0 - None.
- 5 - Top Opening Hood.
- 6 - Panel Mount, quick release.
- 81 - Panel Mount, fixed for 0.040 [1.02] thick panel.
- 82 - Panel Mount, fixed for 0.060 [1.52] thick panel.
- 83 - Panel Mount, fixed for 0.090 [2.29] thick panel.
- 11 - Blind Mating System for 0.040 [1.02] thick panel.
- 12 - Blind Mating System for 0.060 [1.52] thick panel.
- 13 - Blind Mating System for 0.090 [2.29] thick panel.
- 14 - Blind Mating System for 0.120 [3.05] thick panel.

- \*1 For high conductivity removable contact connectors, order PLA, PLB, or PLC connectors (in Step 1) and \*C112N(2)S contacts found on pages 49-51.
- \*2 PLB20 variant available with code 2, 3, 32, 4, 42, 92, and 93 only in Step 4.
- \*3 Mounting screws are available with code 1, 2, 3, 32, 8, 92 and 93. To order mounting screws separately, see page 59 for part numbers.

## Safety Shrouded Connector to Prevent Unsafe Exposure to High Energy Circuits

- \* Size 12 Power Contacts
- \* Large Surface Area Mating System
- \* Discriminating Locking System
- \* Contact Current Rating to 40 Amperes
- \* Board - Cable / Cable - Cable



## TECHNICAL CHARACTERISTICS

### MATERIALS AND FINISHES:

|                          |                                                                                                                                                                                                |
|--------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Insulator:</b>        | Glass-filled polyester, UL 94V-0. Contact technical sales for availability of high temperature insulator material.                                                                             |
| <b>Contacts:</b>         | Precision machined copper alloy with gold flash over nickel, or 0.000030 inch [0.76 $\mu$ ] gold over nickel, or 0.000050 [1.27 $\mu$ ] gold over nickel. Solder coated terminations optional. |
| <b>Push-on Fastener:</b> | Spring tempered copper alloy, tin plate.                                                                                                                                                       |

### ELECTRICAL CHARACTERISTICS:

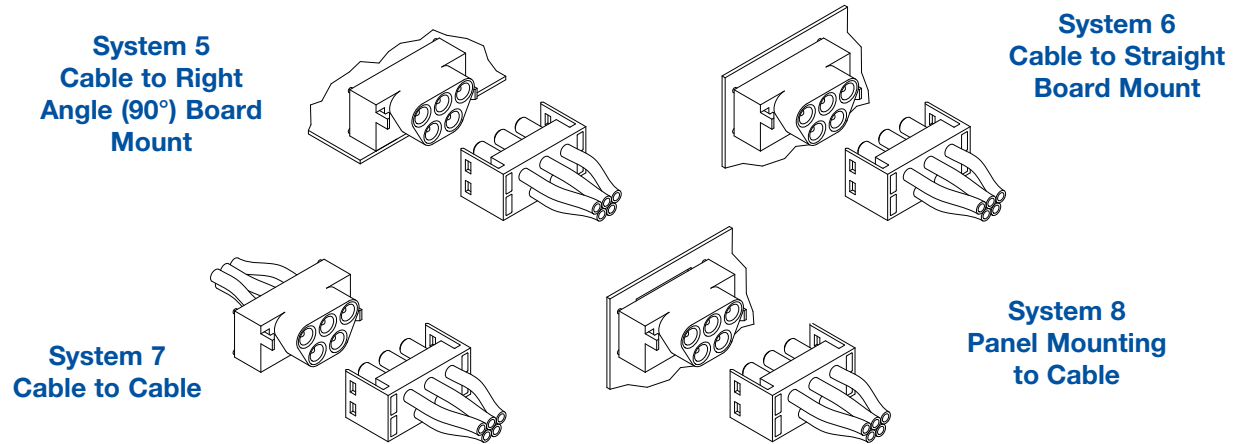
|                                                               |                                                                                                                                             |
|---------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Contact Current Rating:</b>                                | 40 amperes continuous, derated per IEC 60512-3, test 5b. Higher currents available with high conductivity contacts, contact Technical Sales |
| <b>Initial Contact Resistance:</b>                            | 0.001 ohms max. per IEC 60512-2, test 2b.                                                                                                   |
| <b>Insulation Resistance:</b>                                 | 5 G ohms per IEC 60512-2, test 3a.                                                                                                          |
| <b>Voltage Proof:</b>                                         | 3,000 minimum V r.m.s. per IEC 60512-2, test 4a, method A.                                                                                  |
| <b>Clearance and Creepage Distance:</b>                       | 0.220 [5.60] minimum                                                                                                                        |
| <b>Working Voltage:</b>                                       | 600 minimum V. r.m.s.                                                                                                                       |
| <b>Hot Pluggable [50 couplings per UL 1977 paragraph 15]:</b> | 250 VAC at 20 amperes                                                                                                                       |
| <b>Working Temperature:</b>                                   | -55°C to +125°C<br>Contact technical sales for availability of high temperature insulator material.                                         |

### MECHANICAL CHARACTERISTICS:

|                                                  |                                                                                                                                                               |
|--------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Removable Contacts:</b>                       | Rear insertion/ front release. Female contact features "Closed Entry" design for highest reliability. 0.094 [2.39] diameter male contact.                     |
| <b>Removable Contact Retention in Insulator:</b> | 15 lbs. [67N] per IEC 60512-8, test 15a.                                                                                                                      |
| <b>Fixed Contacts:</b>                           | Printed board terminations, both straight and 90°. Female contact features "Closed Entry" design for highest reliability. 0.094 [2.39] diameter male contact. |
| <b>Fixed Contact Retention in Insulator:</b>     | 15 lbs. [67N], minimum.                                                                                                                                       |
| <b>Resistance to Soldering Iron Heat:</b>        | 500°F [260°C] for 10 seconds duration per IEC 60512-6, test 12e, 25 watt soldering iron.                                                                      |
| <b>Contact Terminations:</b>                     | Crimp removable contacts for wire size 12 AWG [4.0 mm <sup>2</sup> ]. Straight and right angle (90°) solder printed board mount, 0.090 [2.29] tail diameter.  |
| <b>Connection Systems:</b>                       | Cable to cable, cable to printed board and cable to panel mount.                                                                                              |
| <b>Locking System:</b>                           | Insulators provide locking between cable to cable, cable to printed board and cable to panel mount applications.                                              |
| <b>Polarization:</b>                             | Provided in insulator design.                                                                                                                                 |
| <b>Mounting to P.C. Board:</b>                   | Rapid installation push-on fasteners.                                                                                                                         |
| <b>Mechanical Operations:</b>                    | 500 operations                                                                                                                                                |

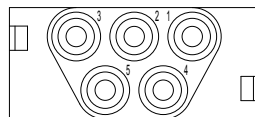


## CONNECTION SYSTEMS

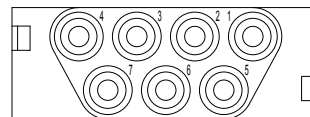


## CONNECTOR VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE CONNECTOR



PLS5W5



PLS7W7

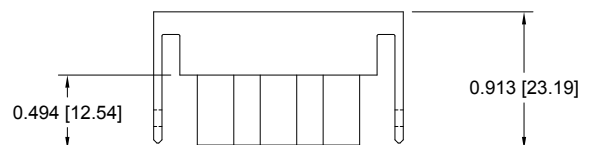
## FEMALE CABLE CONNECTOR

FOR CABLE CONNECTORS WITH SIZE 12 REMOVABLE CONTACTS

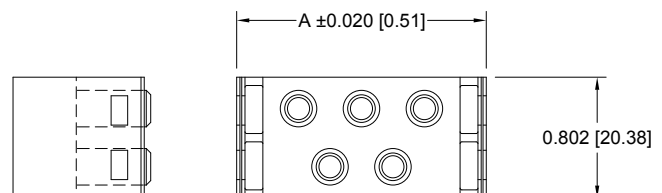
CODE 0

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

| PART NUMBER | A                |
|-------------|------------------|
| PLS5W5F0000 | 1.655<br>[42.04] |
| PLS7W7F0000 | 2.072<br>[52.64] |



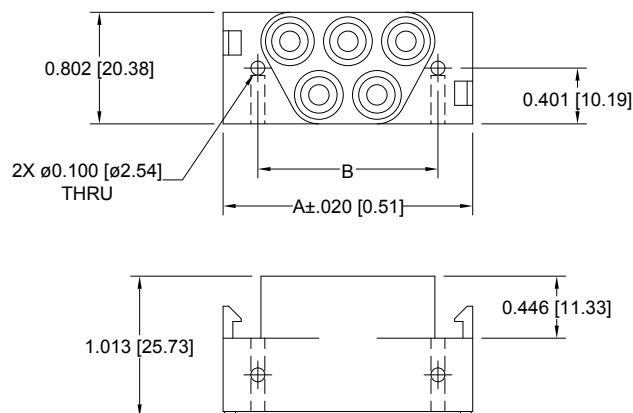
Typical part number:  
PLS5W5F00000



*For information regarding size 12 removable contacts, see Removable Contact section, pages 47-53.*

## MALE PANEL MOUNT CONNECTOR FOR PANEL MOUNT CONNECTORS WITH SIZE 12 REMOVABLE CONTACTS CODE 1

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



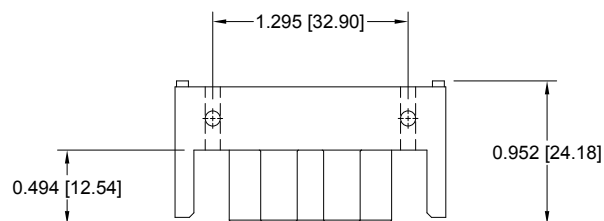
Typical part number:  
**PLS5W5M10000**

| PART NUMBER  | A                | B                |
|--------------|------------------|------------------|
| PLS5W5M10000 | 1.795<br>[45.60] | 1.295<br>[32.90] |
| PLS7W7M10000 | 2.213<br>[56.20] | 1.713<br>[43.50] |

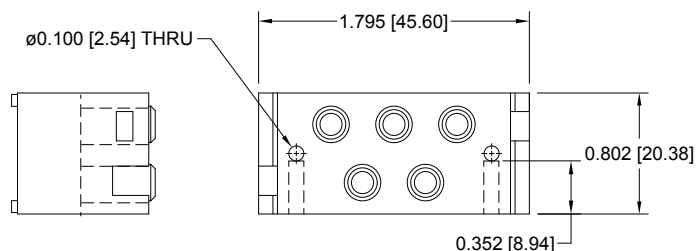
## FEMALE PANEL MOUNT CONNECTOR FOR PANEL MOUNT CONNECTORS WITH SIZE 12 REMOVABLE CONTACTS CODE 1

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

Typical part number:  
**PLS5W5F10000**



\*CONTACT TECHNICAL SALES  
FOR AVAILABILITY OF 7W7 VARIANT.



*For information regarding size 12 removable contacts, see Removable Contact section, pages 47-53.*

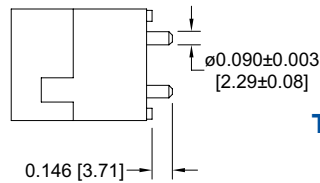
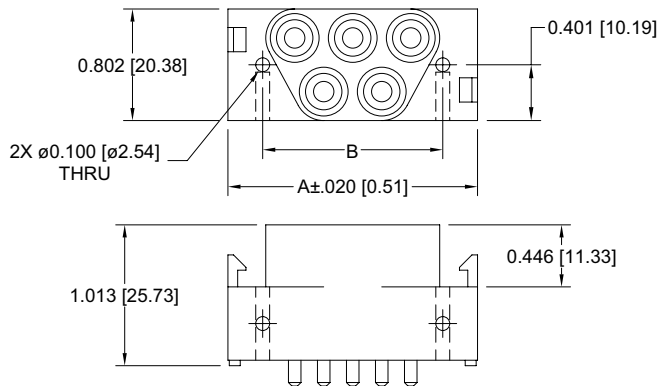


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# STRAIGHT SOLDER AND RIGHT ANGLE (90°) SOLDER PRINTED BOARD CONNECTOR

Power  
Connection  
Systems

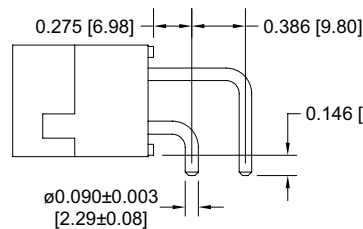
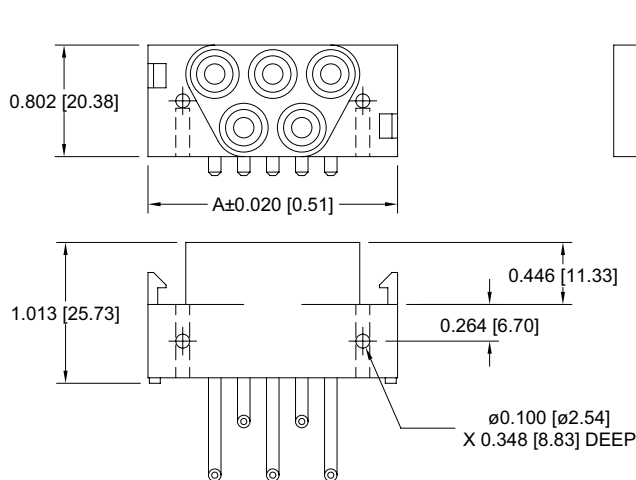
## MALE STRAIGHT PRINTED BOARD MOUNT CONNECTOR CODE 3, 0.146 [3.71] CONTACT EXTENSION



Typical part number:  
**PLS5W5M300A1**

| PART NUMBER  | A                | B                |
|--------------|------------------|------------------|
| PLS5W5M300A1 | 1.795<br>[45.60] | 1.295<br>[32.90] |
| PLS7W7M300A1 | 2.213<br>[56.20] | 1.713<br>[43.50] |

## MALE RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR CODE 4, 0.146 [3.71] CONTACT EXTENSION

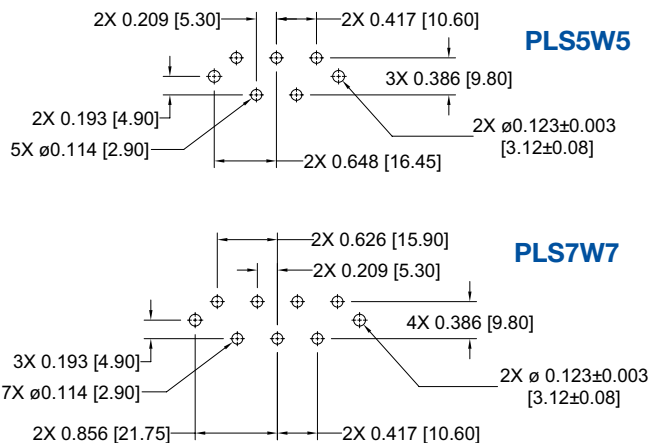


Typical part number:  
**PLS5W5M400A1**

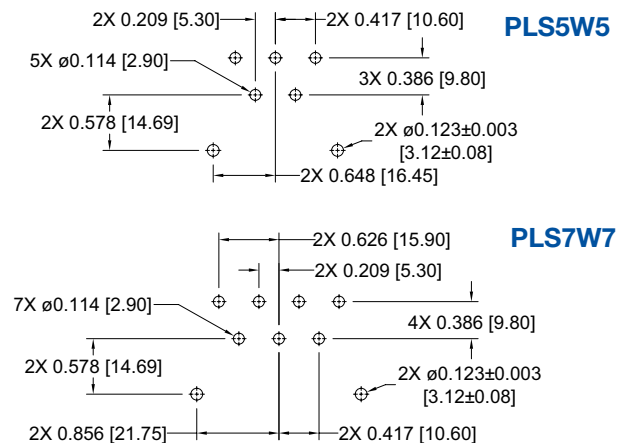
| PART NUMBER  | A                | B                |
|--------------|------------------|------------------|
| PLS5W5M400A1 | 1.795<br>[45.60] | 1.295<br>[32.90] |
| PLS7W7M400A1 | 2.213<br>[56.20] | 1.713<br>[43.50] |

## PRINTED BOARD CONTACT HOLE PATTERNS

### STRAIGHT SOLDER



### RIGHT ANGLE (90°)



DIMENSIONS ARE IN INCHES [MILLIMETERS].  
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

## ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

| STEP                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 1   | 2   | 3 | 4 | 5 | 6 | 7  | 8   | 9                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|-----|---|---|---|---|----|-----|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| EXAMPLE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | PLS | 5W5 | M | 4 | 0 | 0 | A1 | /AA |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>STEP 1 - BASIC SERIES</b><br>PLS - PLS Series<br>PLSH - High conductivity contacts                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |     |     |   |   |   |   |    |     | <b>STEP 9 - SPECIAL OPTIONS</b><br>CONTACT TECHNICAL SALES<br>FOR SPECIAL OPTIONS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| <b>STEP 2 - CONNECTOR VARIANTS</b><br>5W5 - Five size 12 contacts<br>7W7 - Seven size 12 contacts                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |     |     |   |   |   |   |    |     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>STEP 3 - CONNECTOR GENDER</b><br>M - Male<br>F - Female                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |     |   |   |   |   |    |     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>STEP 4 - CONTACT TERMINATION TYPE</b><br>0 - Order contacts separately for cable connectors for connection systems 5, 6, 7 and 8, see pages 47-53. Female connectors only. **<br>1 - Order contacts separately for Panel Mount connectors for connection system 7, see pages 47-53. For 7W7 female variant consult technical sales.<br>3 - Solder, Straight Printed Board Mount with 0.146 [3.71] tail extension for connection system 6. Male connectors only. ***<br>4 - Solder, Right Angle (90°) Printed Board Mount with 0.146 [3.71] tail extension for connection system 5. Male connectors only. *** |     |     |   |   |   |   |    |     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>STEP 5 - MOUNTING STYLE</b><br>0 - None.<br>N - Push-on Fastener for Straight Printed Board Mount Connectors                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |     |   |   |   |   |    |     | <b>STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS</b><br>/AA - RoHS Compliant<br><br><b>NOTE:</b> If compliance to environmental legislation is not required, this step will not be used. Example: PLS5W5M400A1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>STEP 6 - CABLE ADAPTER</b><br>0 - None<br>5 - Top Opening Hood, see accessories section page 60.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |     |     |   |   |   |   |    |     | <b>STEP 7 - CONTACT PLATING FOR PRINTED BOARD CONNECTORS</b><br>0 - Crimp Contacts ordered separately, see pages 47-53.<br>A1 - Gold flash over nickel on mating end and termination end.<br>A2 - Gold flash over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coat on termination end.<br>C1 - 0.000030 inch [0.76μ] gold over nickel on mating end and termination end.<br>C2 - 0.000030 inch [0.76μ] gold over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coated termination end.<br>D1 - 0.000050 inch [1.27μ] gold over nickel on mating end and termination end.<br>D2 - 0.000050 inch [1.27μ] gold over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coated termination end. |

\*\* Consult technical sales for availability of male version of contact type 0.

\*\*\* Consult technical sales for availability of female version of contact type 3 and 4.



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## POWER CONNECTION SYSTEMS FOR A.C. / D.C. INPUT

Power  
Connection  
Systems



### A.C. / D.C. INPUT CONNECTOR

- \* Hot Plug Capability
- \* Screw Termination Contacts
- \* Size 12 Power Contacts
- \* Large Surface Area Mating System
- \* Contact Current Rating to 40 Amperes
- \* Sequential Mating Options
- \* Discriminating Locking System

## TECHNICAL CHARACTERISTICS

### MATERIALS AND FINISHES:

|                          |                                                                                                                                                                                                |
|--------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Insulator:</b>        | Glass-filled polyester, UL 94V-0.<br>Contact technical sales for availability of high temperature insulator material.                                                                          |
| <b>Contacts:</b>         | Precision machined copper alloy with gold flash over nickel, or 0.000030 inch [0.76 $\mu$ ] gold over nickel, or 0.000050 [1.27 $\mu$ ] gold over nickel. Solder coated terminations optional. |
| <b>Hood:</b>             | Glass-filled polyester, UL 94V-0.                                                                                                                                                              |
| <b>Mounting Bracket:</b> | Brass, tin plate.                                                                                                                                                                              |
| <b>Push-on Fastener:</b> | Spring tempered copper alloy, tin plate.                                                                                                                                                       |
| <b>Mounting Screw:</b>   | Steel, zinc plate, or stainless steel passivated.                                                                                                                                              |

### ELECTRICAL CHARACTERISTICS:

#### CONTACT CURRENT RATING:

**Standard Contact Material:** 40 amperes. See page 33 for details.

#### High Conductivity

**Contact Material:** 55 amperes. See page 33 for details.

#### INITIAL CONTACT RESISTANCE:

**Standard Contact Material:** 0.001 ohms max. per IEC 60512-2, test 2b.

#### High Conductivity

**Contact Material:** 0.00037 ohms max. per IEC 60512-2, test 2b.

**Insulation Resistance:** 5 G ohms per IEC 60512-2, test 3a.

**Voltage Proof:** 3,750 V r.m.s. per IEC 60512-2, test 4a, method A.

#### Clearance and

**Creepage Distance:** 0.125 [3.18] minimum

#### Working Voltage:

1,250 V. r.m.s.

#### Hot Pluggable [50

couplings per UL 1977 paragraph 15]:

#### Working Temperature:

Contact technical sales

-55°C to +125°C

Contact technical sales for availability of high temperature insulator material.

### MECHANICAL CHARACTERISTICS:

#### Removable Contacts:

Rear insertion/ front release. Female contact features "Closed Entry" design for highest reliability. 0.094 [2.39]

#### Removable Contact

#### Retention in Insulator:

20 lbs. [89N] per IEC 60512-8, test 15a.

#### Fixed Contacts:

Printed board terminations, both straight and right angle (90°). Female contact features "Closed Entry" design for highest reliability. 0.094 [2.39] diameter male contact.

#### Fixed Contact

#### Retention in Insulator:

10 lbs. [44N], minimum.

#### Resistance to Soldering Iron Heat:

260°C [500°F] for 10 seconds duration per IEC 60512-6, test 12e, 25 watt soldering iron.

#### Contact Terminations:

Crimp removable contacts and solder cup removable contacts for wire size 12 AWG [4.0 mm<sup>2</sup>]. Straight and right angle (90°) solder printed board mount, 0.090 [2.29] tail diameter. Compliant termination press-in.

#### Connection Systems:

Cable to cable, cable to printed board, cable to panel mount, and printed board to printed board.

#### Sequential Mating

#### Systems:

Male contacts can provide two mating lengths.

#### Locking System:

Insulators provide locking between cable to cable, cable to printed board, and cable to panel mount applications. Provided in insulator design.

#### Polarization:

#### Mounting to P.C. Board:

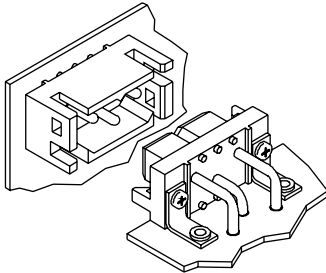
Rapid installation push-on fasteners.

#### Mechanical Operations:

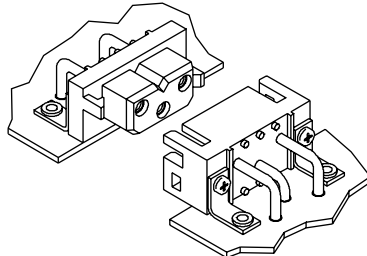
500 operations

## CONNECTION SYSTEMS

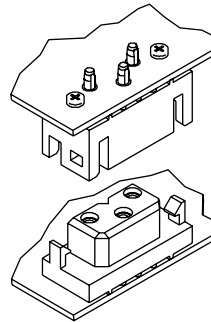
**System 1**  
Mother Board -  
Daughter Board



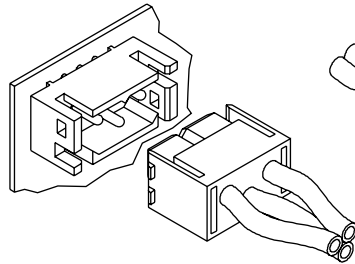
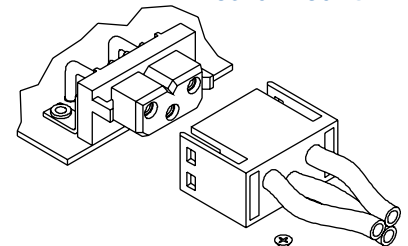
**System 2**  
Side to Side  
Board Mounting



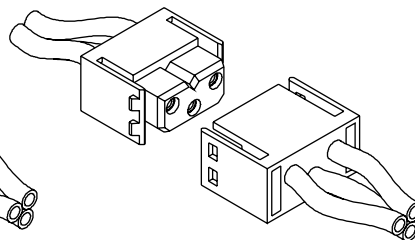
**System 4**  
Sandwich Board  
Mounting



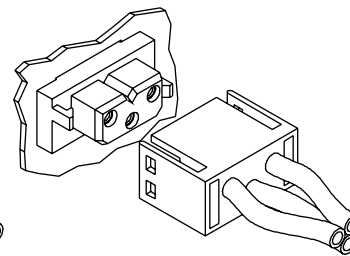
**System 5**  
Cable to Right  
Angle (90°)  
Board Mount



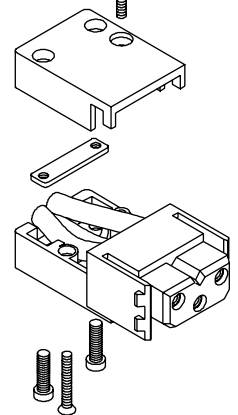
**System 6**  
Cable to Straight  
Board Mount



**System 7**  
Cable to Cable



**System 8**  
Panel Mounting  
to Cable

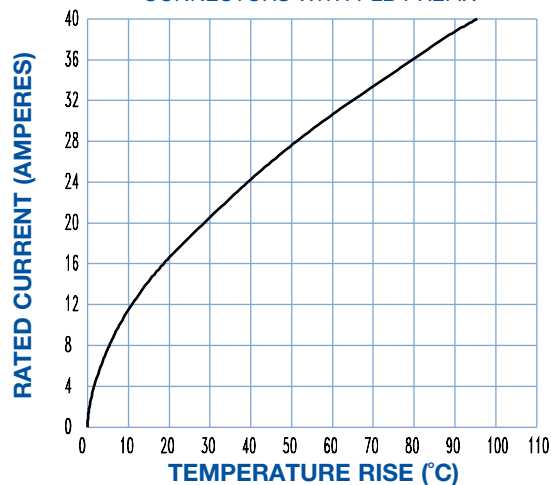


**System 9**  
Cable Connector with  
Cable Adapter

## TEMPERATURE RISE CURVE

### STANDARD CONTACT MATERIALS

CONNECTORS WITH PLB PREFIX



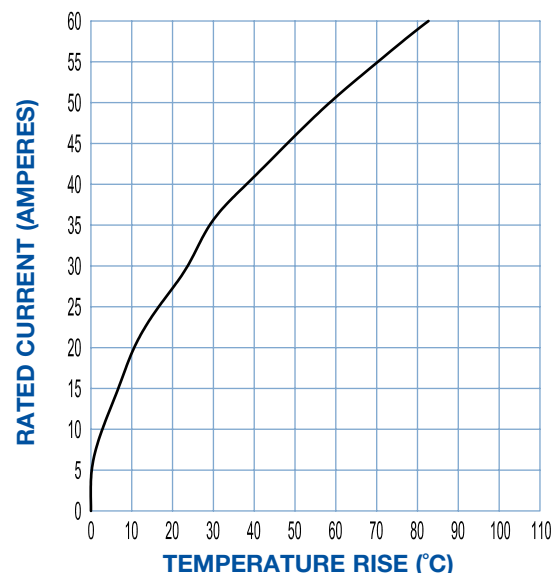
Test conducted per IEC Publication 60512-3, Test 5a.  
All power contacts under load.

**Standard Density:** Curve developed using PLB3W3M4BN0A1 and PLB3W3F300A1 mated connector terminated to 12 AWG wire.

**High Conductivity:** Curve developed using PLBH3W3M9300A1 and PLBH3W3F9300A1 mated connector terminated to 12 AWG wire

### HIGH CONDUCTIVITY CONTACT MATERIALS

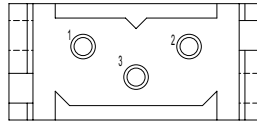
CONNECTORS WITH PLBH PREFIX  
OR "S" SUFFIX ON CRIMP CONTACTS



DIMENSIONS ARE IN INCHES [MILLIMETERS].  
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



## CONNECTOR VARIANT FACE VIEW OF MALE CONNECTOR



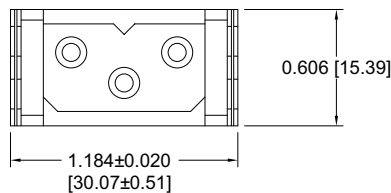
**PLB3W3**

## CABLE CONNECTOR FOR USE WITH SIZE 12 REMOVABLE CONTACTS

### CODE 0

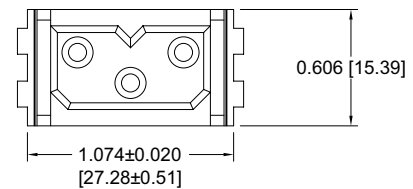
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

#### MALE

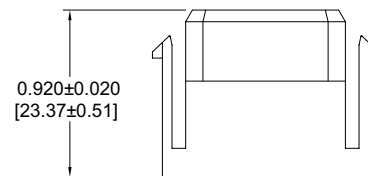
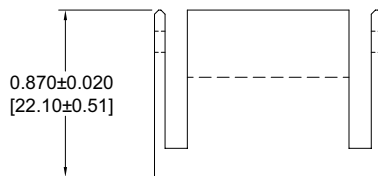


**Part Number: PLB3W3M0000**

#### FEMALE



**Part Number: PLB3W3F0000**

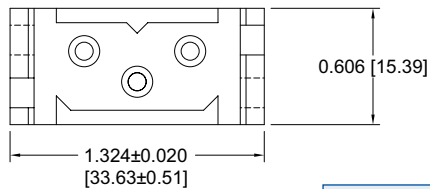


## PANEL MOUNT CONNECTOR FOR USE WITH SIZE 12 REMOVABLE CONTACTS

### CODE 1

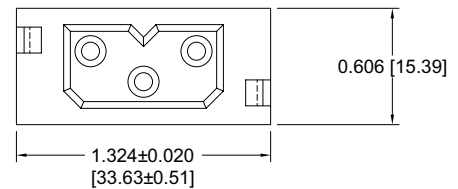
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

#### MALE

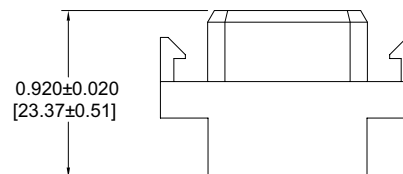
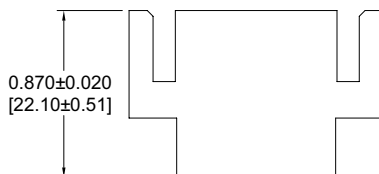


**Part Number: PLB3W3M1000**

#### FEMALE



**Part Number: PLB3W3F1000**

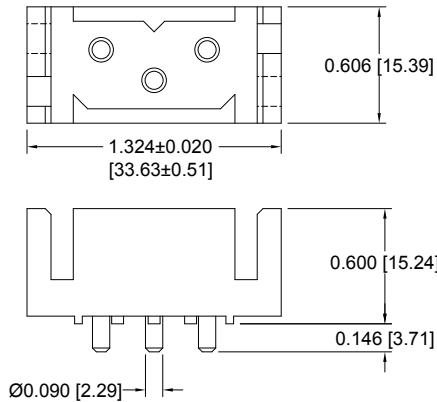


**NOTE:** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 38. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 59.

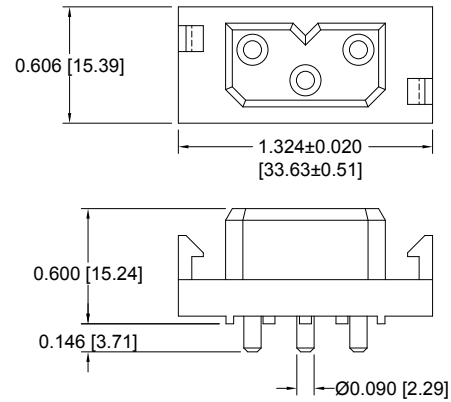
*For information regarding size 12 removable contacts, see Removable Contact section, pages 47-53.*

STRAIGHT PRINTED BOARD MOUNT CONNECTOR  
CODE 3, 0.146 [3.71] CONTACT EXTENSION

**NOTE:** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 38. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 59.



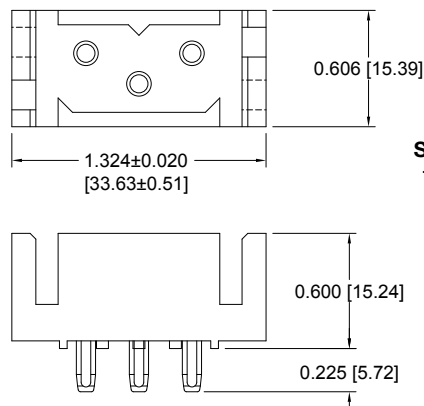
Part Number: PLB3W3M300A1



Part Number: PLB3W3F300A1

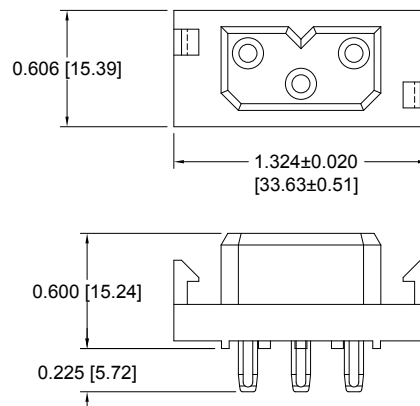
COMPLIANT PRESS-IN CONNECTOR  
CODE 93, 0.225 [5.72] CONTACT EXTENSION

**NOTE:** Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board. Mounting screws can be supplied with connectors using step 5 in ordering information on page 38. Mounting screws can also be ordered separately by part number. See page 59.



Part Number: PLB3W3M93ST30A1

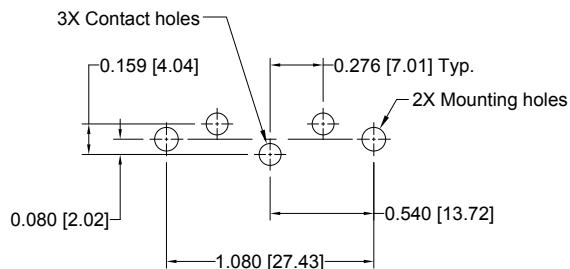
See page 56-57  
for Compliant  
Press-in  
information.



Part Number: PLB3W3F93ST30A1

CONTACT HOLE PATTERN

FOR STRAIGHT PRINTED BOARD MOUNT AND COMPLIANT PRESS-IN CONNECTORS



**SUGGESTED PRINTED BOARD HOLE SIZES:**

Suggest Ø 0.114 [2.90] finished holes in printed board for straight solder printed board mount contacts.

Suggest Ø 0.123±0.003 [3.15±0.08] holes in printed board for mounting connector with push-on fasteners or 0.100 [2.54] for mounting connector with #2 screws.

**NOTE:** See page 57 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.



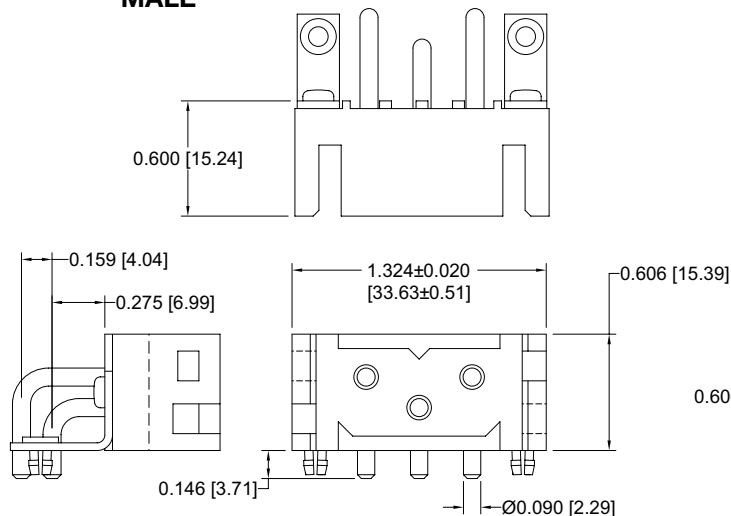
Positronic  
connectpositronic.com

# RIGHT ANGLE (90°) SOLDER PRINTED BOARD CONNECTOR AND CONTACT HOLE PATTERN

Power  
Connection  
Systems

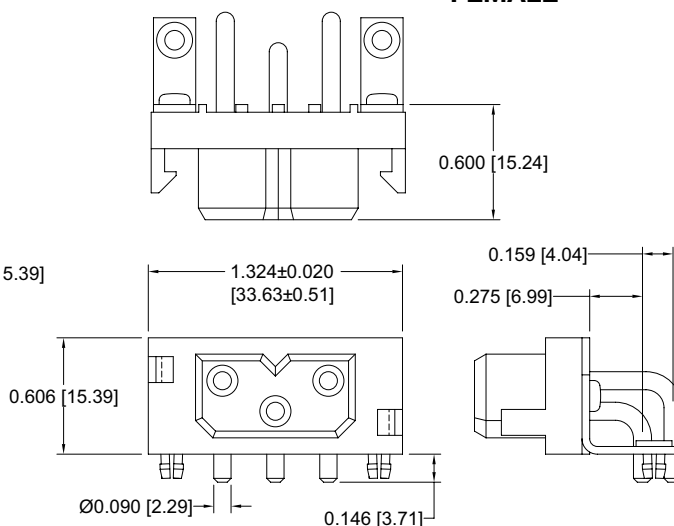
## RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR CODE 4, 0.146 [3.71] CONTACT EXTENSION

### MALE



Part Number:  
**PLB3W3M4BN0A1**

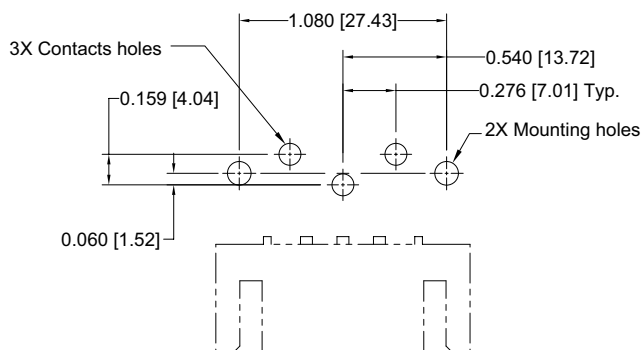
### FEMALE



Part Number:  
**PLB3W3F4BN0A1**

## CONTACT HOLE PATTERN

### RIGHT ANGLE (90°) ANGLE PRINTED BOARD MOUNT CONNECTORS



### SUGGESTED PRINTED BOARD HOLE SIZES:

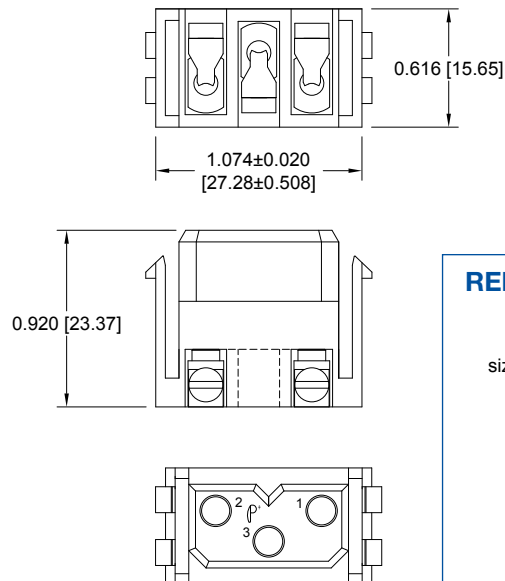
Suggest Ø 0.114 [2.90] finished holes in printed board for right angle (90°) solder printed board mount contacts.

Suggest Ø 0.123±0.003 [3.15±0.08] holes in printed board for mounting connector with push-on fasteners.

## SCREW TERMINATION CONNECTOR

SCREW TERMINATIONS ALLOWS FOR CONVENIENT FIELD INSTALLATION WHEN REQUIRED  
**CODE 71**

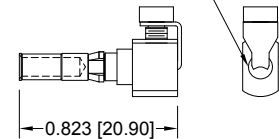
CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY



**Typical Part Number:**  
**PLB3W3F7100A1**  
supplied with 3 contacts

### REPLACEMENT CONTACT

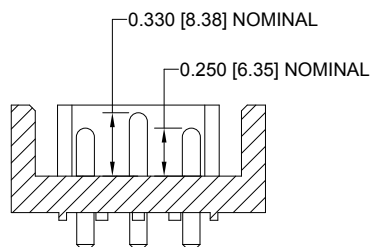
For use with wire  
size 12 awg [4.0mm<sup>2</sup>]  
or smaller



**Typical Part Number:**  
**FST612N2**

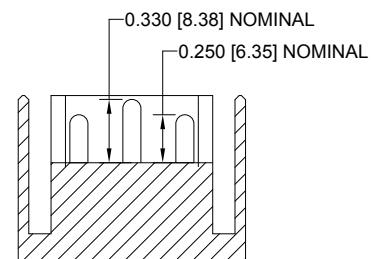
## SEQUENTIAL MATING CONTACTS

### BOARD MOUNT CONNECTORS



**Modification number -338.0** (see step 8 of the ordering information) allows for board mount connector to have position 3 loaded with a 0.330 [8.38] nominal mating length contact and positions 1 and 2 loaded with 0.250 [6.35] nominal mating length contacts. **Contact technical sales for additional sequencing options.**

### CRIMP AND PANEL MOUNT CONNECTORS



**MC610NS** and **MC612N** crimp contacts and **MS610NS** and **MS612N** solder cup contacts to be used for 0.330 [8.38] nominal mating length. **MC610NS-228.2** and **MC612N-228.2** crimp contacts and **MS610NS-228.2** and **MS612N-228.2** solder cup contacts to be used for 0.250 [6.35] nominal mating length.



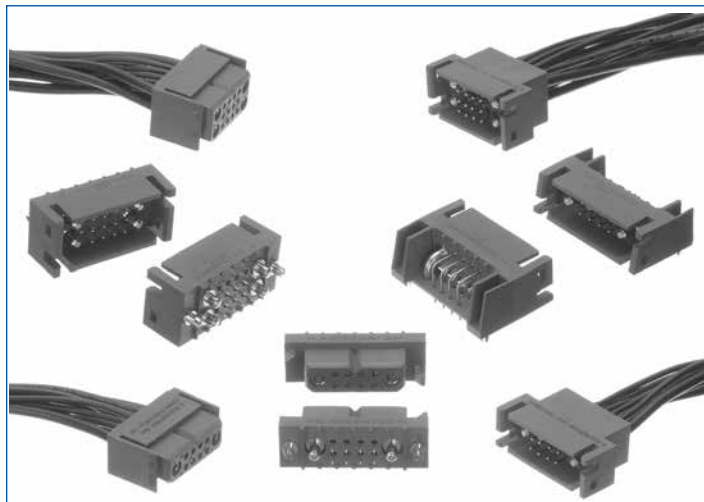
# POWER INPUT CONNECTOR ORDERING INFORMATION

## ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

| STEP                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 1   | 2   | 3 | 4 | 5 | 6 | 7  | 8   | 9 |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|-----|---|---|---|---|----|-----|---|
| EXAMPLE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | PLB | 3W3 | F | 3 | 0 | 0 | A1 | /AA |   |
| <div><div><div><div>STEP 1 - BASIC SERIES</div><div>PLB - PLB Series</div><div>PLBH - High conductivity contacts.</div></div><div><div>STEP 2 - CONNECTOR VARIANTS</div><div>3W3 - Three size 12 contacts</div></div><div><div>STEP 3 - CONNECTOR GENDER</div><div>M - Male</div><div>F - Female</div></div><div><div>STEP 4 - CONTACT TERMINATION TYPE</div><div>0 - Order contacts separately for cable connectors for connection systems 5, 6, 7, 8 and 9, see pages 47-53.</div><div>*1 - Removable contact, panel mount connector for connection system 8. Order contacts separately, see pages 47-53.</div><div>*13 - Solder, Straight Printed Board Mount with 0.146 [3.71] tail extension for connection systems 1, 4, and 6.</div><div>4 - Solder, Right Angle (90°) Printed Board Mount with 0.146 [3.71] tail extension for connection systems 1, 2 and 5.</div><div>71 - Screw termination cable connector. Supplied with 3 contacts.</div><div>*93 - Press-in, Compliant Termination for 0.090 [2.29] to 0.175 [4.45] thick P.C. board, for connector systems 1, 4, and 6.</div></div><div><div>STEP 5 - MOUNTING STYLE</div><div>0 - None</div><div>B - Metal Right Angle (90°) Mounting Bracket.</div><div>BN - Metal Right Angle (90°) Mounting Bracket with Push-on Fastener.</div><div>N - Push-On Fastener For Straight Printed Board Mount Connectors</div><div>ST2 - Self-tapping steel screws 2-28 x 0.250±0.030 [6.35±0.76] length for 0.093 [2.36] thick board.</div><div>ST3 - Self-tapping steel screws 2-28 x 0.312±0.030 [7.92±0.76] length for 0.125 [3.18] thick board.</div><div>ST4 - Self-tapping steel screws 2-28 x 0.375±0.030 [9.53±0.76] length for 0.175 [4.45] thick board.</div><div>SS2 - Self-tapping stainless steel screws 2-28 x 0.250±0.030 [6.35±0.76] length for 0.093 [2.36] thick board.</div><div>SS3 - Self-tapping stainless steel screws 2-28 x 0.312±0.030 [7.92±0.76] length for 0.125 [3.18] thick board.</div><div>SS4 - Self-tapping stainless steel screws 2-28 x 0.375±0.030 [9.53±0.76] length for 0.175 [4.45] thick board.</div></div></div><div><div><div>STEP 9 - SPECIAL OPTIONS</div><div>-338.0 - Sequential mating. Position 3 first mate, last break. Available on 3, 4, and 93 only.</div><div>CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS</div></div><div><div>STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS</div><div>/AA - RoHS Compliant)</div><div>NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: PLB3W3F300A1</div></div><div><div>STEP 7 - CONTACT PLATING FOR PRINTED BOARD CONNECTORS</div><div>0 - Crimp Contacts ordered separately, see pages 47-53.</div><div>A1 - Gold flash over nickel on mating end and termination end.</div><div>A2 - Gold flash over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coat on termination end. Not available with contact code 71 or 93.</div><div>C1 - 0.000030 inch [0.76μ] gold over nickel on mating end and termination end.</div><div>C2 - 0.000030 inch [0.76μ] gold over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coated termination end. Not available with contact code 71 or 93.</div><div>D1 - 0.000050 inch [1.27μ] gold over nickel on mating end and termination end.</div><div>D2 - 0.000050 inch [1.27μ] gold over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coated termination end. Not available with contact code 71 or 93.</div></div><div><div>STEP 6 - CABLE ADAPTER AND BLIND MATE SYSTEM</div><div>0 - None.</div><div>5 - Top Opening Hood.</div><div>11 - Blind Mating System for 0.040 [1.02] thick panel.</div><div>12 - Blind Mating System for 0.060 [1.52] thick panel.</div><div>13 - Blind Mating System for 0.090 [2.29] thick panel.</div><div>14 - Blind Mating System for 0.120 [3.05] thick panel.</div></div></div><div>*1 Mounting screws are available with code 1, 3 and 93. To order mounting screws separately, see page 59 for part numbers.</div></div> |     |     |   |   |   |   |    |     |   |

\*1 Mounting screws are available with code 1, 3 and 93. To order mounting screws separately, see page 59 for part numbers.



## PCS SERIES POWER CONNECTORS WITH MIXED DENSITY CONTACTS

- \* **Mixed density contacts**
  - Power contacts have a resistance as low as 0.0003 ohms and carry up to 85 amperes per UL 1977
  - Available with two power contacts and eight signal; or four power contacts and twelve signal
- Solder, press-in or cable terminations
- Integral locking on cable connectors

## TECHNICAL CHARACTERISTICS

### MATERIALS AND FINISHES:

|                          |                                                                                                                                                                                                |
|--------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Insulator:</b>        | Glass-filled polyester, UL 94V-0. Contact technical sales for availability of high temperature insulator material.                                                                             |
| <b>Contacts:</b>         | Precision machined copper alloy with gold flash over nickel, or 0.000030 inch [0.76 $\mu$ ] gold over nickel, or 0.000050 [1.27 $\mu$ ] gold over nickel. Solder coated terminations optional. |
| <b>Mounting Clip:</b>    | Beryllium copper with tin plate.                                                                                                                                                               |
| <b>Hood:</b>             | Glass filled polyester, UL 94V-0.                                                                                                                                                              |
| <b>Mounting Bracket:</b> | Brass with tin plate.                                                                                                                                                                          |
| <b>Push-on Fastener:</b> | Spring tempered copper alloy, tin plate                                                                                                                                                        |

### ELECTRICAL CHARACTERISTICS:

#### SIGNAL CONTACTS

|                                    |                                          |
|------------------------------------|------------------------------------------|
| <b>Contact Current Rating:</b>     | 7.5 amperes nominal.                     |
| <b>Initial Contact Resistance:</b> | 0.007 ohms max. per IEC 60512-2, test 2b |

#### POWER CONTACTS

|                                    |                                                                                     |
|------------------------------------|-------------------------------------------------------------------------------------|
| <b>Contact Current Rating:</b>     | See temperature rise curves on page 40. For additional information see pages 47-53. |
| <b>Initial Contact Resistance:</b> | 0.0005 ohms max. per IEC 60512-2, test 2b.                                          |
| <b>Standard Conductivity:</b>      | 0.0003 ohms max. per IEC 60512-2, test 2b.                                          |
| <b>High Conductivity:</b>          | 0.0003 ohms max. per IEC 60512-2, test 2b.                                          |

#### SHIELDED CONTACTS

|                                                          |                                                |
|----------------------------------------------------------|------------------------------------------------|
| <b>Initial Contact Resistance:</b>                       | 0.008 ohms maximum.                            |
| <b>Nominal Impedance:</b>                                | 50 ohms.                                       |
| <b>Insertion Loss:</b>                                   | -0.46 dB at 1 GHz<br>-1.5 dB at 2 GHz          |
| <b>VSWR:</b>                                             | 1.15 average at 1 GHz<br>1.56 average at 2 GHz |
| Above values measured using frequency domain techniques. |                                                |
| <b>Proof Voltage:</b>                                    | 1000 V r.m.s.                                  |

### ELECTRICAL CHARACTERISTICS, CONTINUED:

#### HIGH VOLTAGE CONTACTS

|                                    |                     |
|------------------------------------|---------------------|
| <b>Flash over Voltage:</b>         | 3600 V r.m.s.       |
| <b>Proof Voltage:</b>              | 2700 V r.m.s.       |
| <b>Initial Contact Resistance:</b> | 0.008 ohms maximum. |

#### CONNECTOR

|                                         |                                                |
|-----------------------------------------|------------------------------------------------|
| <b>Insulation Resistance:</b>           | 5 G ohms per IEC 60512-2, test 3a, method A.   |
| <b>Working Voltage:</b>                 | 600 V rms.                                     |
| <b>Voltage Proof:</b>                   | 2200 V rms per IEC 60512-2, test 4a, method C. |
| <b>Clearance and Creepage Distance:</b> | 0.080 inch [2.03 mm]                           |
| <b>Working Temperature:</b>             | -55°C to +125°C.                               |

### MECHANICAL CHARACTERISTICS:

#### SIGNAL CONTACTS

|                   |                                                                                                                                                                                                               |
|-------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Removable:</b> | Insert contact to rear face of insulator, release from front face of insulator. Size 20 contacts, 0.040 inch [1.02 mm] diameter male contacts, closed entry design female contacts.                           |
| <b>Fixed:</b>     | Straight solder, right angle (90°) solder and straight compliant press-in printed board mount terminations. Size 20 contacts, 0.040 inch [1.02 mm] diameter male contacts, open entry design female contacts. |

... continued on next page

CUL Recognized  
File # E49351



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# TECHNICAL INFORMATION AND TEMPERATURE RISE CURVES

Power  
Connection  
Systems

continued from previous page . . .

## MECHANICAL CHARACTERISTICS, CONTINUED:

### POWER CONTACTS:

#### Removable:

Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts, 0.142 inch [3.61 mm] diameter male contacts, closed entry design female contacts.

#### Printed Board Mount:

Straight solder, right angle (90°) solder and straight compliant press-in printed board mount terminations. Size 8 contacts, 0.142 inch [3.61 mm] male contacts, closed entry design female contacts.

### SHIELDED CONTACTS:

#### Removable:

Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts. See page 53 table of cable sizes for contact termination dimensions.

### HIGH VOLTAGE CONTACTS:

#### Removable:

Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts. Straight and right angle (90°) terminations. 0.041 inch [1.04 mm] minimum hole diameter.

#### Contact Terminations:

20-24 AWG [0.5-0.25mm<sup>2</sup>] removable crimp signal, 0.028 inch [0.71 mm] diameter straight and right angle (90°) solder printed board mount,

8-16 AWG [10.0-1.0mm<sup>2</sup>] removable solder and crimp power, 0.125 inch [3.18 mm] diameter straight and right angle (90°) solder printed board mount, power, shielded, high voltage cable, and straight compliant press-in terminations.

#### Contact Retention in Insulator:

Fixed signal - 9 lbs. [40 N].  
Removable Signal - 10 lbs. [44N].  
Power, shielded and high voltage - 22 lbs. [98 N].

#### Resistance to Solder Iron Heat:

500° F [260° C] for 10 second duration per IEC 60512-6, test 12e, 25 watt soldering iron.

#### Connection Systems:

Connector provides cable to cable, cable to printed board, cable to panel mount and printed board to printed board application.

#### Locking System:

Insulators provide locking between cable to cable, cable to printed board and cable to panel mount applications.

#### Polarizations: Mounting to Printed Board:

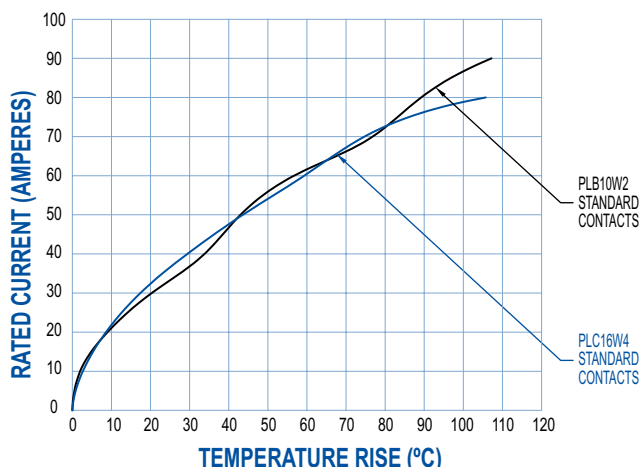
Provided in insulator design.  
Rapid installation push-on fasteners. Self-tapping screws for compliant connectors.

#### Mechanical Operations:

500 operations per IEC 60512-5.

## TEMPERATURE RISE CURVES

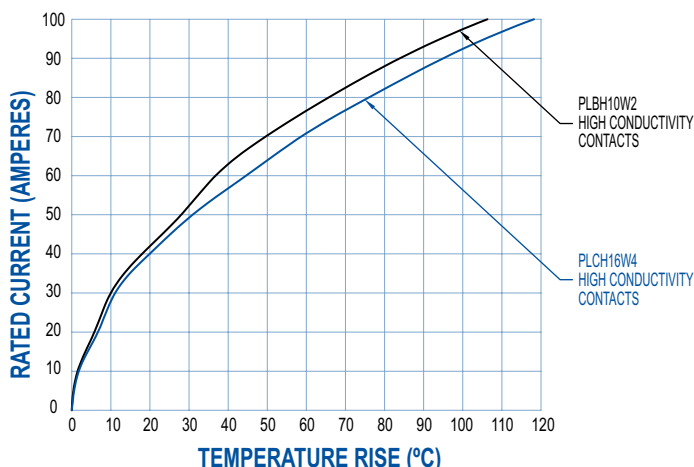
### STANDARD CONTACT MATERIAL



Test conducted in accordance with UL1977.  
All power contacts under load.

- 10W2:** Curve developed using PLB10W2F9300A1 and PLB10W2M0000 connectors with MC4008D contacts terminated to 8 AWG wire .
- 16W4:** Curve developed using PLC16W4F9300A1 and PLC16W4M0000 connectors with MC4008D contacts terminated to 8 AWG wire.

### HIGH CONDUCTIVITY CONTACT MATERIAL

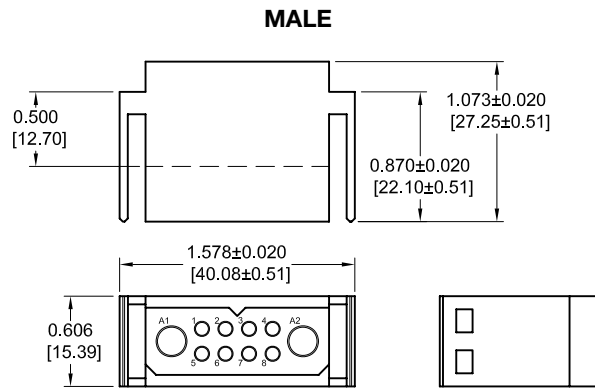


Test conducted in accordance with UL1977.  
All power contacts under load.

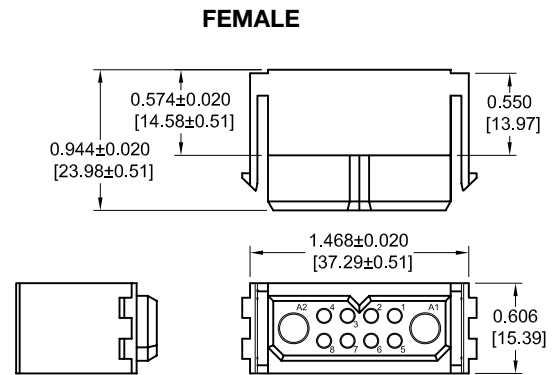
- 10W2:** Curve developed using PLBH10W2F9300A1 and PLB10W2M0000 connectors with MC4008DS contacts terminated to 8 AWG wire .
- 16W4:** Curve developed using PLCH16W4F9300A1 and PLC16W4M0000 connectors with MC4008DS contacts terminated to 8 AWG wire.

**PLB10W2 CABLE CONNECTOR**  
**FOR USE WITH SIZE 20 AND SIZE 8 REMOVABLE CONTACTS**  
**CODE 0**

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



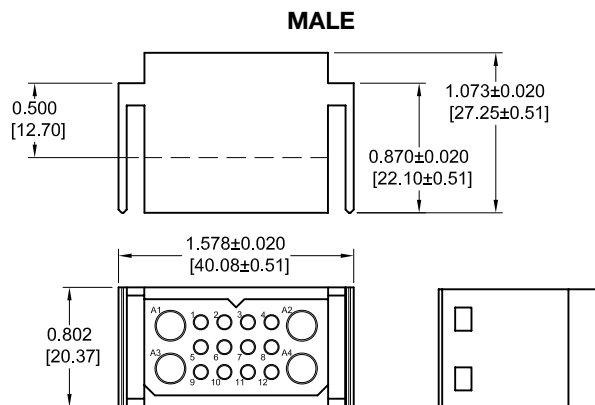
**Part Number:**  
**PLB10W2M0000**



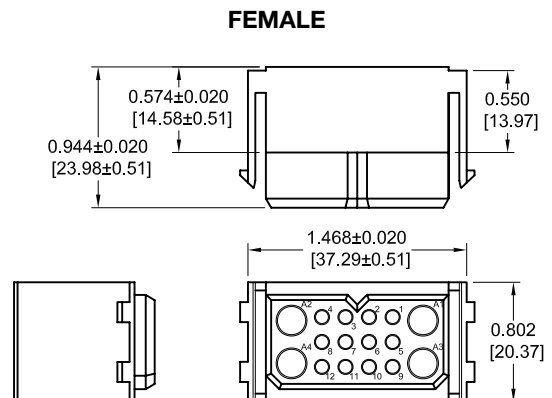
**Part Number:**  
**PLB10W2F0000**

**PLC16W4 CABLE CONNECTOR**  
**FOR USE WITH SIZE 20 AND SIZE 8 REMOVABLE CONTACTS**  
**CODE 0**

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



**Part Number:**  
**PLC16W4M0000**



**Part Number:**  
**PLC16W4F0000**

*For information regarding size 20 and size 8 removable contacts, see Removable Contact section, pages 47-53.*



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## PANEL MOUNT CONNECTOR

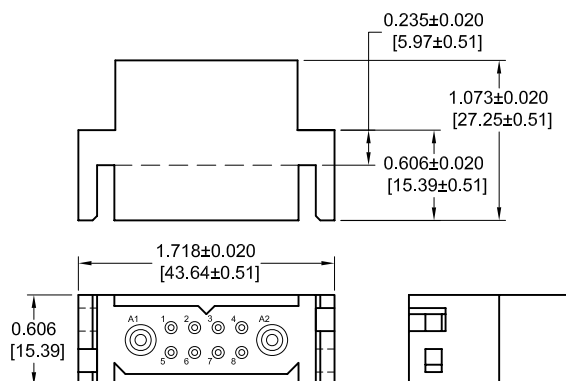
Power  
Connection  
Systems

### PLB10W2 PANEL MOUNT CONNECTOR FOR USE WITH SIZE 20 AND SIZE 8 REMOVABLE CONTACTS

CODE 1

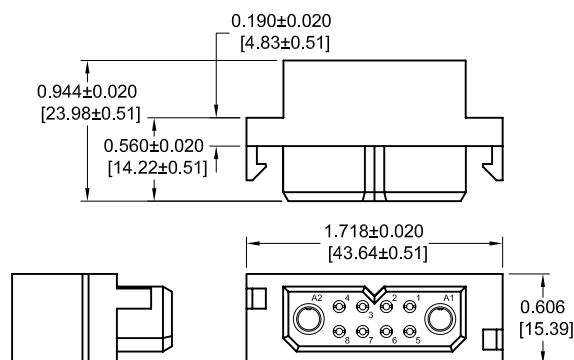
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

MALE



Part Number:  
PLB10W2M1000

FEMALE



Part Number:  
PLB10W2F1000

For panel cutout, see chart on page 63.

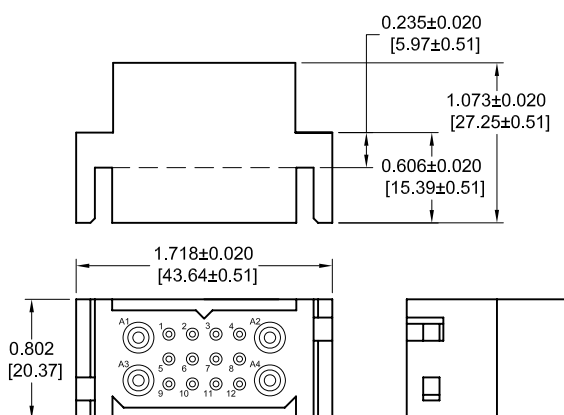
**NOTE:** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 46. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 59.

### PLC16W4 PANEL MOUNT CONNECTOR FOR USE WITH SIZE 20 AND SIZE 8 REMOVABLE CONTACTS

CODE 1

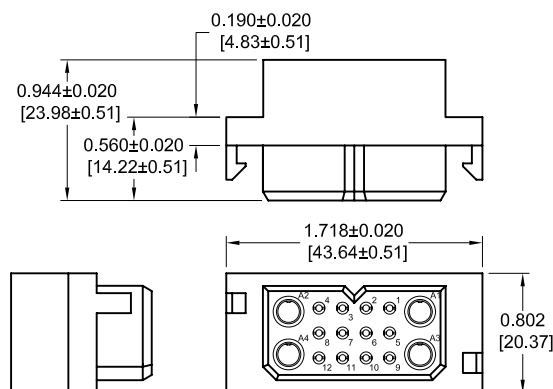
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

MALE



Part Number:  
PLC16W4M1000

FEMALE



Part Number:  
PLC16W4F1000

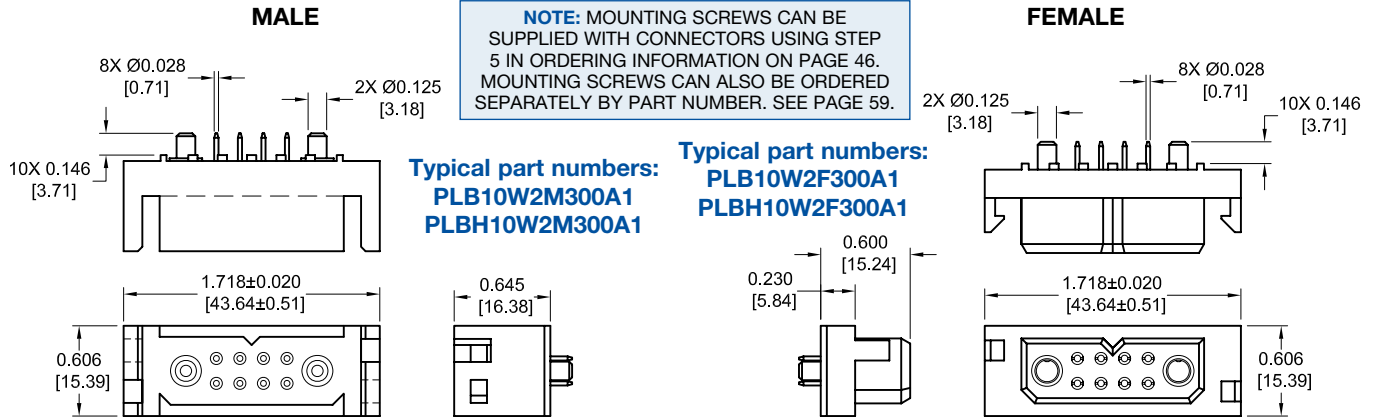
For panel cutout, see chart on page 63

**NOTE:** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 46. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 59.

*For information regarding size 20 and size 8 removable contacts, see Removable Contact section, pages 47-53.*

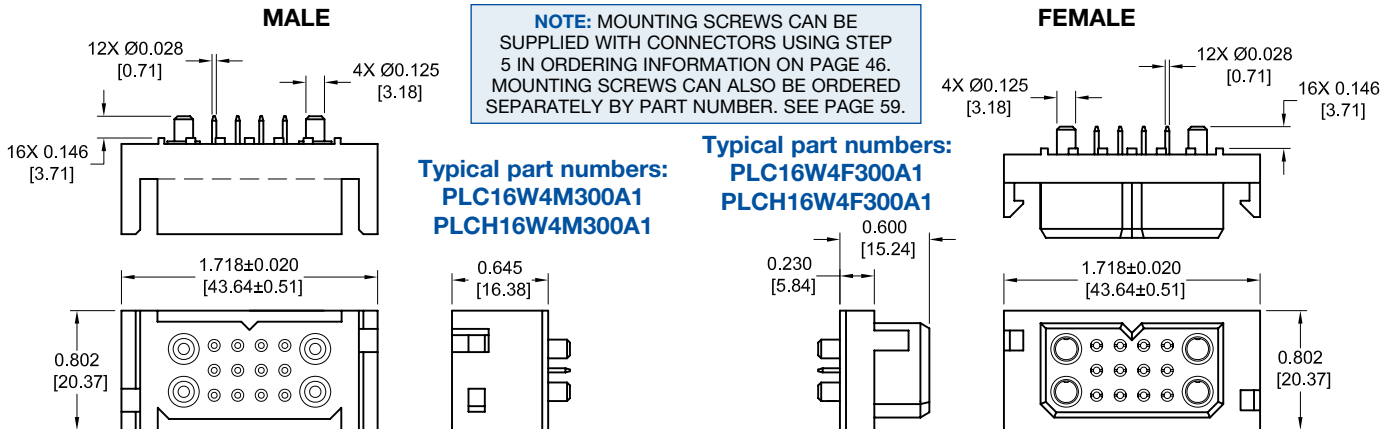
## PLB(H)10W2 STRAIGHT PRINTED BOARD MOUNT CONNECTOR

CODE 3, 0.146 [3.71] CONTACT EXTENSION

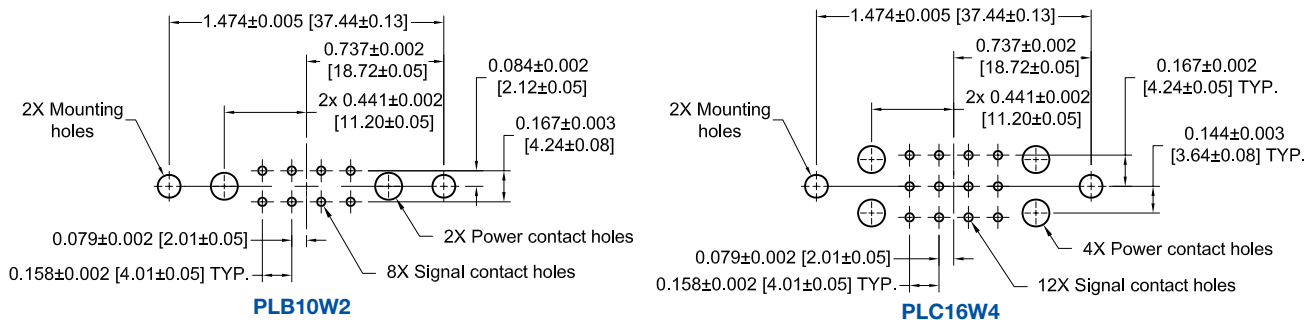


## PLC(H)16W4 STRAIGHT PRINTED BOARD MOUNT CONNECTOR

CODE 3, 0.146 [3.71] CONTACT EXTENSION



## STRAIGHT SOLDER AND COMPLIANT CONTACT HOLE PATTERN



### SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.145 [3.68] Ø hole in printed board for power contact termination positions.

Suggest 0.045 [1.14] Ø hole for signal solder contact termination positions.

Suggest 0.100 [2.54] Ø hole in printed board when mounting connectors with #2 thread forming screws.

Suggest 0.123±0.003 [3.12±0.08] Ø hole in printed board for mounting connector with push-on fasteners.

**NOTE:** See page 57 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.



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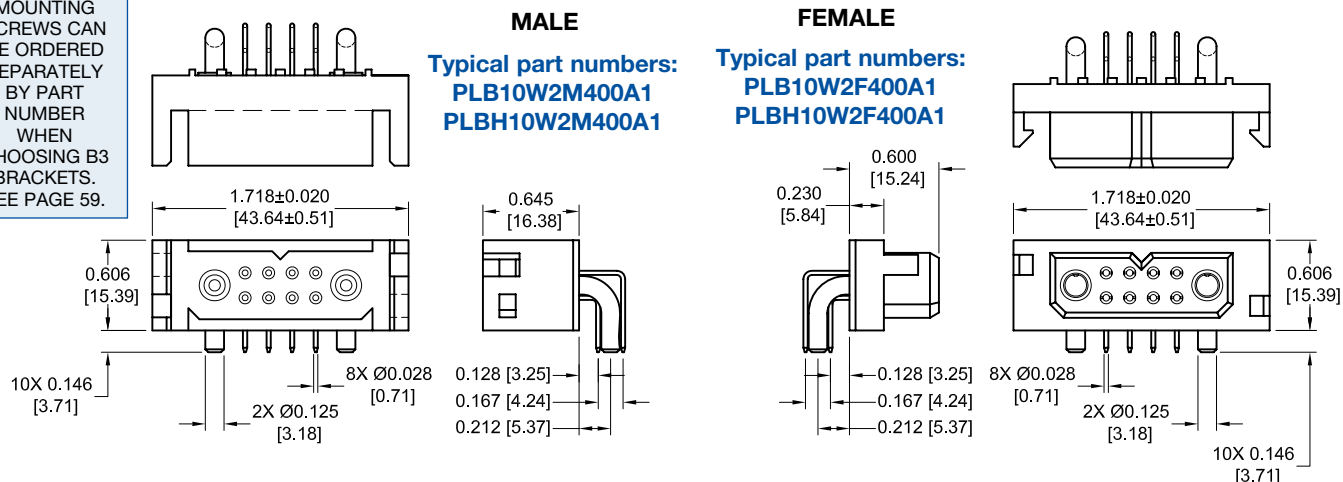
# RIGHT ANGLE (90°) PRINTED BOARD CONNECTOR AND CONTACT HOLE PATTERN

Power  
Connection  
Systems

## PLB(H)10W2 RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR

CODE 4, 0.146 [3.71] CONTACT EXTENSION

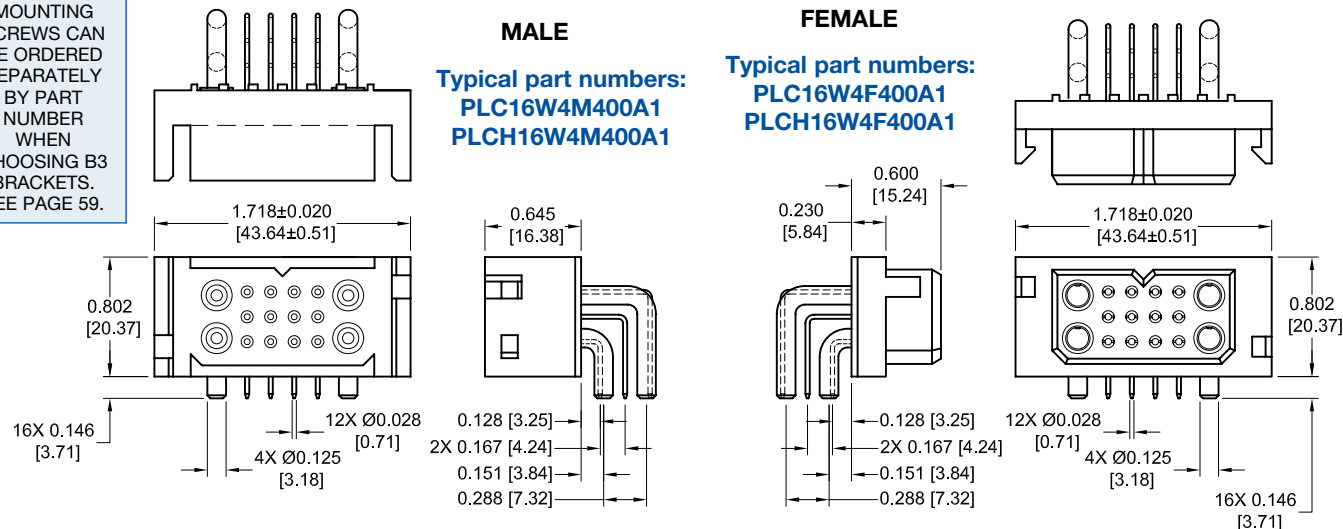
**NOTE:**  
MOUNTING  
SCREWS CAN  
BE ORDERED  
SEPARATELY  
BY PART  
NUMBER  
WHEN  
CHOOSING B3  
BRACKETS.  
SEE PAGE 59.



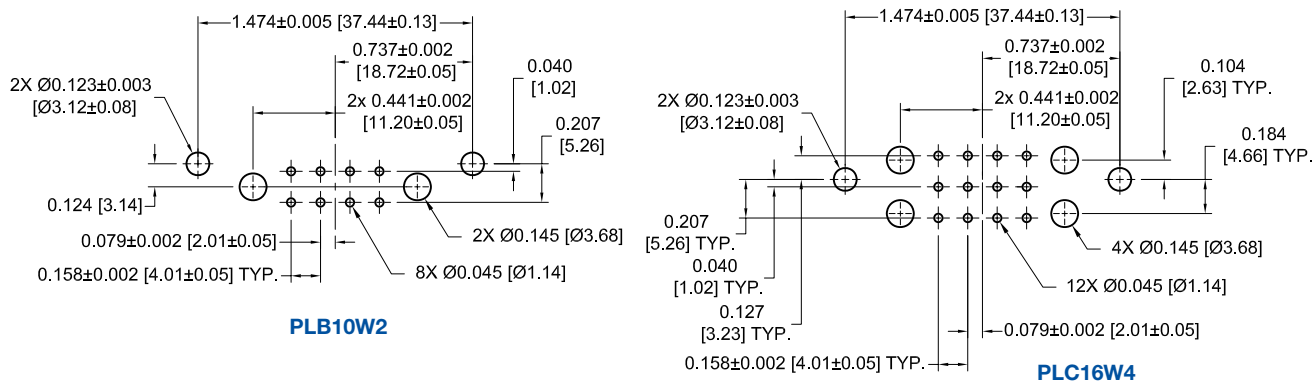
## PLC(H)16W4 RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR

CODE 4, 0.146 [3.71] CONTACT EXTENSION

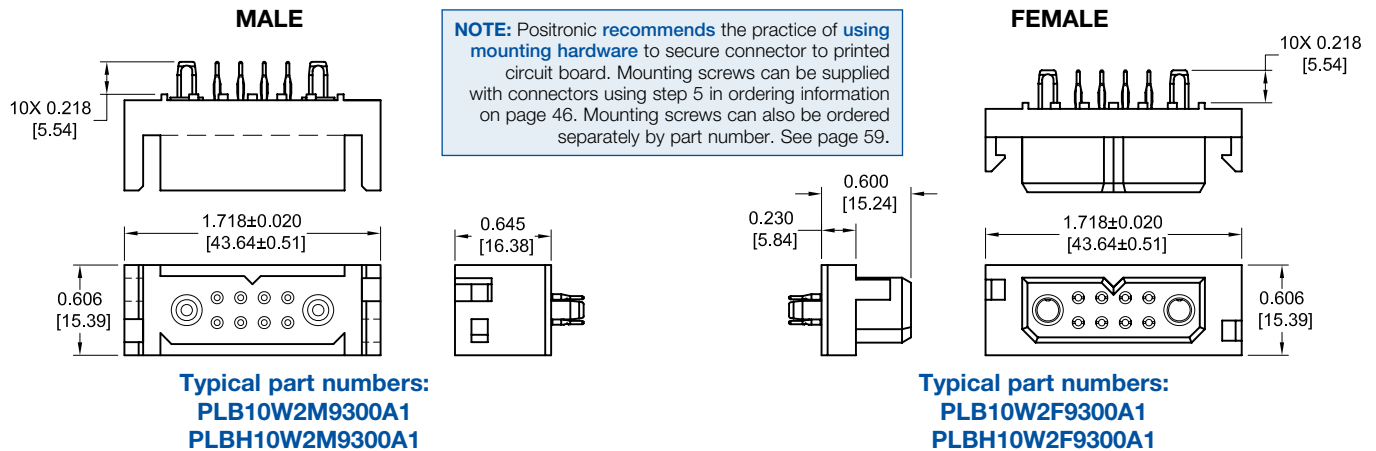
**NOTE:**  
MOUNTING  
SCREWS CAN  
BE ORDERED  
SEPARATELY  
BY PART  
NUMBER  
WHEN  
CHOOSING B3  
BRACKETS.  
SEE PAGE 59.



## RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN

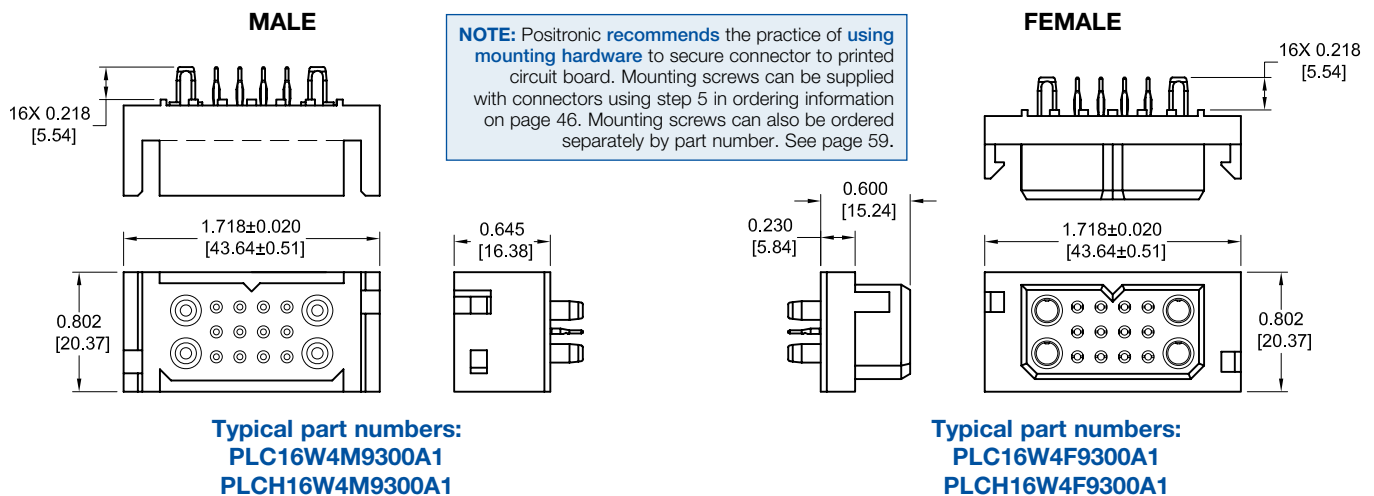


## PLB(H)10W2 COMPLIANT PRESS-IN CONNECTOR CODE 93



**NOTE:** Connectors are designed to be mounted to the printed circuit board with screws, see page 59 for mounting screw information. See page 43 for contact hole pattern.

## PLC(H)16W4 COMPLIANT PRESS-IN CONNECTOR CODE 93



**NOTE:** Connectors are designed to be mounted to the printed circuit board with screws, see page 59 for mounting screw information. See page 43 for contact hole pattern.



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# PCS MIXED DENSITY CONNECTOR ORDERING INFORMATION

Power  
Connection  
Systems

## ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

| STEP    | 1   | 2    | 3 | 4 | 5   | 6 | 7  | 8   | 9 |
|---------|-----|------|---|---|-----|---|----|-----|---|
| EXAMPLE | PLC | 16W4 | F | 4 | B3N | 0 | A1 | /AA |   |

### STEP 1 - BASIC SERIES

PLB - 2 Row  
PLBH - 2 Row High conductivity contacts  
PLC - 3 Row  
PLCH - 3 Row High conductivity contacts

### STEP 2 - CONNECTOR VARIANTS

2 Row - 10W2  
3 Row - 16W4

### STEP 3 - CONNECTOR GENDER

M - Male  
F - Female

### STEP 4 - CONTACT TERMINATION TYPE

- 0 - Removable contact, cable connector. Order contacts separately, see pages 47-53.
- \*1 - Removable contact, panel mounted connector. Order contacts separately, see pages 47-53.
- \*13 - Solder, Straight Printed Board Mount with 0.146 [3.71] tail extension.
- 4 - Solder, Right Angle (90°) Printed Board Mount with 0.146 [3.71] tail extension.
- \*193 - Straight Printed Board Mount, Press-in, length 0.218 [5.54] for 0.125 inch [3.18] thick board.

### STEP 5 - MOUNTING STYLE

- 0 - None.
- B - Metal Right Angle (90°) Mounting Bracket.
- BN - Metal Right Angle (90°) Mounting Bracket with Push-on Fastener.
- B3 - Plastic Right Angle (90°) Mounting Bracket with Cross Bar.
- B3N - Plastic Right Angle (90°) Mounting Bracket with Cross Bar and Push-on Fastener.
- N - Push-On Fastener For Straight Printed Board Mount Connectors
- ST2 - Self-tapping steel screws 2-28 x 0.250+0.030 [6.35+0.76] length for 0.093 [2.36] thick board.
- ST3 - Self-tapping steel screws 2-28 x 0.312+0.030 [7.92+0.76] length for 0.125 [3.18] thick board.
- ST4 - Self-tapping steel screws 2-28 x 0.375+0.030 [9.53+0.76] length for 0.175 [4.45] thick board.
- SS2 - Self-tapping stainless steel screws 2-28 x 0.250+0.030 [6.35+0.76] length for 0.093 [2.36] thick board.
- SS3 - Self-tapping stainless steel screws 2-28 x 0.312+0.030 [7.92+0.76] length for 0.125 [3.18] thick board.
- SS4 - Self-tapping stainless steel screws 2-28 x 0.375+0.030 [9.53+0.76] length for 0.175 [4.45] thick board.

### STEP 9 - SPECIAL OPTIONS

CONTACT TECHNICAL SALES  
FOR SPECIAL OPTIONS

### STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

**NOTE:** If compliance to environmental legislation is not required, this step will not be used.  
Example: PLC16W4F4B3N0A1

### STEP 7 - CONTACT PLATING FOR PRINTED BOARD CONNECTORS

- 0 - Crimp Contacts ordered separately, see page 47-53.
- A1 - Gold flash over nickel on mating end and termination end.
- A2 - Gold flash over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coat on termination end. Not available with code 93 in step 4.
- C1 - 0.000030 inch [0.76μ] gold over nickel on mating end and termination end.
- C2 - 0.000030 inch [0.76μ] gold over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coated termination end. Not available with code 93 in step 4.
- D1 - 0.000050 inch [1.27μ] gold over nickel on mating end and termination end.
- D2 - 0.000050 inch [1.27μ] gold over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coated termination end. Not available with code 93 in step 4.

### STEP 6 - HOODS AND PANEL MOUNT

- 0 - None.
- 51 - Top Opening Hood.
- 6 - Panel Mount, quick release.
- 81 - Panel Mount, fixed for 0.040 [1.02] thick panel.
- 82 - Panel Mount, fixed for 0.060 [1.52] thick panel.
- 83 - Panel Mount, fixed for 0.090 [2.29] thick panel.
- 11 - Blind Mating System for 0.040 [1.02] thick panel.
- 12 - Blind Mating System for 0.060 [1.52] thick panel.
- 13 - Blind Mating System for 0.090 [2.29] thick panel.
- 14 - Blind Mating System for 0.120 [3.05] thick panel..

\*1 Mounting screws are available with code 1, 3 and 93. To order mounting screws separately, see page 59 for part numbers.

DIMENSIONS ARE IN INCHES [MILLIMETERS].

46 ALL DIMENSIONS ARE SUBJECT TO CHANGE.



## REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

SIZE 20 REMOVABLE CONTACT**MATERIALS AND FINISHES:**

**STANDARD:** Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

**MECHANICAL CHARACTERISTICS:**

**STANDARD:** Insert contact to rear face of insulator, release from front face of insulator. Size 20 contacts, 0.040 inch [1.02 mm] diameter male contacts, closed entry design female contacts.

**ELECTRICAL CHARACTERISTICS:**

**Contact Current Rating:** 7.5 amperes nominal.  
**Initial Contact Resistance:** 0.007 ohms max. per IEC 60512-2, test 2b.

SIZE 16 REMOVABLE CONTACT**MATERIALS AND FINISHES:**

**STANDARD:** Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

**HIGH CONDUCTIVITY:** Tellurium copper, gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

**SHIELDED:**

**Dielectric Material:** PCTFE  
**Inner Contacts:** Phosphor bronze, 0.000030 inch [0.76 $\mu$ ] gold over nickel. Other finishes are available, see optional plating finishes for -15.  
**Outer Contacts:** Brass and beryllium copper, gold flash over nickel. Other finishes are available, see optional plating finishes for -14.

**MECHANICAL CHARACTERISTICS:**

**STANDARD AND HIGH CONDUCTIVITY:** Insert contact to rear face of insulator, release from front face of insulator. Size 16 contacts, 0.0625 inch [1.588 mm] diameter male contacts. Female contact closed entry for highest reliability.

**SHIELDED:**

**Contact Retention In Insulator:** 18 lbs. [80N].  
**Removable Contacts:** Rear insertion, front removable.  
**Insertion Force Per Contact:** 8 oz. [2.2N] per contact maximum  
**Durability:** 100 cycles minimum.  
**Vibration:** 20g from 10 Hz to 500 Hz  
**Shock:** 30g - 11 ms

**ELECTRICAL CHARACTERISTICS:**

**STANDARD:**  
**Contact Current Rating:** See page 9 for detail information.  
**Initial Contact Resistance:** 0.0016 ohms max. per IEC 60512-2, test 2b.

**HIGH CONDUCTIVITY:**

**Contact Current Rating:** See page 9 for detail information.  
**Initial Contact Resistance:** 0.0007 ohms max. per IEC 60512-2, test 2b.

**SHIELDED:**

**Dielectric Strength At Sea Level:** 600 V rms  
**Initial Contact Resistance:** 0.012 ohms maximum  
**Insulation Resistance:** 5 G ohms  
**Insertion Loss:** 0.2 dB at 500 MHz for 126N contacts  
1.0 dB at 500 MHz for 226N contacts  
**VSWR:** 170 at 0 to 200 MHz  
2.25 at 200 to 500 MHz

SIZE 12 REMOVABLE CONTACT**MATERIALS AND FINISHES:**

**STANDARD:** Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

**HIGH CONDUCTIVITY:** Tellurium copper, gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

**MECHANICAL CHARACTERISTICS:**

**STANDARD AND HIGH CONDUCTIVITY:** Insert contact to rear face of insulator, release from front face of insulator. Size 12 contacts, 0.094 inch [2.39 mm] diameter male contacts. Female contact closed entry for highest reliability.

**ELECTRICAL CHARACTERISTICS:**

**STANDARD:**  
**Contact Current Rating:** 40 amperes continuous, derated per IEC 60512-3, test 5b.  
**Initial Contact Resistance:** 0.001 ohms max. per IEC 60512-2, test 2b.  
**HIGH CONDUCTIVITY:**  
**Contact Current Rating:** See page 33 for detail information.  
**Initial Contact Resistance:** 0.0007 ohms max. per IEC 60512-2, test 2b.

SIZE 8 REMOVABLE CONTACT**MATERIALS AND FINISHES:**

**STANDARD:** Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

**HIGH CONDUCTIVITY:** Tellurium copper, gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

**HIGH VOLTAGE:**

**Insulator Material:** PTFE teflon  
**Contacts:** Male contacts, brass. Female contacts, phosphor bronze. Male and female contacts, 0.000030 inch [0.76 $\mu$ ] gold over nickel. Other finishes are available, see optional plating finishes for -15.

**SHIELDED:**

**Dielectric Material:** PTFE teflon  
**Inner Contacts:** Phosphor bronze, 0.000030 inch [0.76 $\mu$ ] gold over nickel. Other finishes are available, see optional plating finishes for -15.  
**Outer Contacts:** Brass and beryllium copper, gold flash over nickel. Other finishes are available, see optional plating finishes for -14.

... continued on next page

For information regarding **CRIMP TOOLS & CRIMPING TOOL TECHNIQUES**, see page 54.



## REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

continued from previous page . . .

### MECHANICAL CHARACTERISTICS:

#### STANDARD AND

#### HIGH CONDUCTIVITY:

Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts, 0.142 inch [3.61 mm] diameter male contacts, closed entry design female contacts.

#### HIGH VOLTAGE:

Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts. Straight and right angle (90°) terminations. 0.041 inch [1.04 mm] minimum hole diameter.

#### Durability:

500 cycles minimum.

#### Vibration:

20g from 10 Hz to 500 Hz.

#### Shock:

30g-11ms.

#### SHIELDED:

Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts. See page 53 table of cable sizes for contact Termination dimensions.

### ELECTRICAL CHARACTERISTICS:

#### STANDARD:

#### Contact Current Rating:

See temperature rise curves on page 40. For additional information see page 51-52.

#### Initial Contact Resistance:

0.001 ohms max. per IEC 60512-2, test 2b.

#### HIGH CONDUCTIVITY:

#### Contact Current Rating:

See temperature rise curves on page 40.

#### Initial Contact Resistance:

0.0003 ohms max. per IEC 60512-2, test 2b.

#### HIGH VOLTAGE:

#### Flash over Voltage:

3600 V r.m.s.

#### Proof Voltage:

2700 V r.m.s.

#### Initial Contact Resistance:

0.008 ohms maximum.

#### SHIELDED:

#### Initial Contact Resistance:

0.008 ohms maximum.

#### Nominal Impedance:

50 ohms.

#### Insertion Loss:

-0.46 dB at 1 GHz

-1.5 dB at 2 GHz

#### VSWR:

1.15 average at 1 GHz

1.56 average at 2 GHz

Above values measured using frequency domain techniques.

#### Proof Voltage:

1000 V r.m.s.

### OPTIONAL PLATING FINISHES

#### -14

0.000030 [0.76 µ] gold over nickel by adding "-14" suffix onto part number. Example: FC720N2-14.

#### -15

0.000050 inch [1.27µ] gold over nickel by adding "-15". Example: FC720N2-15.

### RoHS OPTIONS:

#### /AA

Environmental Compliance Option: RoHS compliant can be achieved by adding "/AA" suffix onto part number. Examples: FC720N2/AA or for optional plating finishes use FC720N2/AA-14.

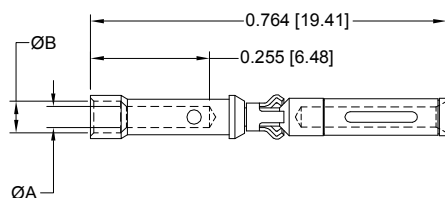
## REMOVABLE CRIMP SIGNAL CONTACT

FOR USE WITH PCS MIXED DENSITY SERIES CONNECTORS

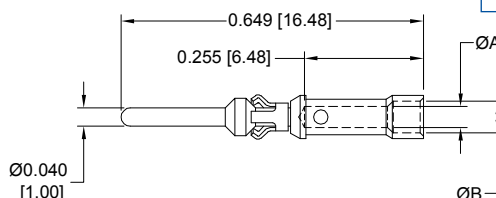
CONTACTS MUST BE ORDERED SEPARATELY

SIZE 20

### FEMALE CONTACT



### MALE CONTACT



Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

| PART NUMBER | WIRE SIZE<br>AWG/[mm²]             | ØA              | ØB              |
|-------------|------------------------------------|-----------------|-----------------|
| FC720N2     | 20 / 22 / 24<br>[0.5 / 0.3 / 0.25] | 0.045<br>[1.14] | 0.068<br>[1.73] |

| PART NUMBER | WIRE SIZE<br>AWG/[mm²]             | ØA              | ØB              |
|-------------|------------------------------------|-----------------|-----------------|
| MC720N3     | 20 / 22 / 24<br>[0.5 / 0.3 / 0.25] | 0.045<br>[1.14] | 0.068<br>[1.73] |

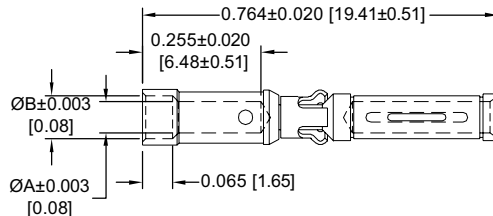
For information regarding **CRIMP TOOLS & CRIMPING TOOL TECHNIQUES**, see page 54.

See page 9 for  
current ratings.

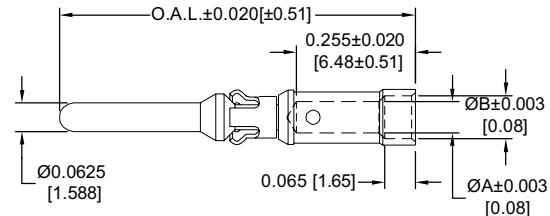
## REMOVABLE CRIMP CONTACT FOR USE WITH PCS SERIES CONNECTORS CONTACTS MUST BE ORDERED SEPARATELY

Note: Connectors can be kitted  
with all applicable crimp/  
solder contacts, con-  
tact Technical Sales for  
connector part number.

### FEMALE CONTACT "CLOSED ENTRY" DESIGN



### MALE CONTACT



| PART NUMBERS | WIRE SIZE<br>AWG/[mm <sup>2</sup> ] | ØA           | ØB           |
|--------------|-------------------------------------|--------------|--------------|
| FC112N2      | 12 [4.0]                            | 0.098 [2.49] | N/A          |
| FC112N2S     | 12 [4.0]                            | 0.098 [2.49] | N/A          |
| FC114N2      | 14-16 [2.5-1.5]                     | 0.081 [2.06] | 0.105 [2.67] |
| FC116N2      | 16-18 [1.5-1.0]                     | 0.067 [1.70] | 0.093 [2.36] |
| FC120N2      | 20-22-24<br>[0.5-0.3-0.25]          | 0.045 [1.14] | 0.068 [1.73] |

"S" in  
part number  
indicates high  
conductivity  
material.  
  
Compatible  
with PL\*H  
PCB mount  
connectors.  
See ordering  
information.

| PART NUMBERS  | WIRE SIZE<br>AWG/[mm <sup>2</sup> ] | ØA           | ØB           | OAL           |
|---------------|-------------------------------------|--------------|--------------|---------------|
| MC112N        | 12 [4.0]                            | 0.098 [2.49] | N/A          | 0.764 [19.41] |
| MC112NS       | 12 [4.0]                            | 0.098 [2.49] | N/A          | 0.764 [19.41] |
| *MC112N-133.0 | 12 [4.0]                            | 0.098 [2.49] | N/A          | 0.684 [17.37] |
| *MC112N-133.1 | 12 [4.0]                            | 0.098 [2.49] | N/A          | 0.724 [18.39] |
| *MC112N-133.2 | 12 [4.0]                            | 0.098 [2.49] | N/A          | 0.744 [18.90] |
| *MC112N-133.3 | 12 [4.0]                            | 0.098 [2.49] | N/A          | 0.804 [20.42] |
| MC114N        | 14-16 [2.5-1.5]                     | 0.081 [2.06] | 0.105 [2.67] | 0.764 [19.41] |
| MC116N        | 16-18 [1.5-1.0]                     | 0.067 [1.70] | 0.093 [2.36] | 0.764 [19.41] |
| *MC116N-133.0 | 16-18 [1.5-1.0]                     | 0.067 [1.70] | 0.093 [2.36] | 0.684 [17.37] |
| *MC116N-133.1 | 16-18 [1.5-1.0]                     | 0.067 [1.70] | 0.093 [2.36] | 0.724 [18.39] |
| *MC116N-133.2 | 16-18 [1.5-1.0]                     | 0.067 [1.70] | 0.093 [2.36] | 0.744 [18.90] |
| *MC116N-133.3 | 16-18 [1.5-1.0]                     | 0.067 [1.70] | 0.093 [2.36] | 0.804 [20.42] |
| MC120N        | 20-22-24<br>[0.5-0.3-0.25]          | 0.045 [1.14] | 0.068 [1.73] | 0.764 [19.41] |

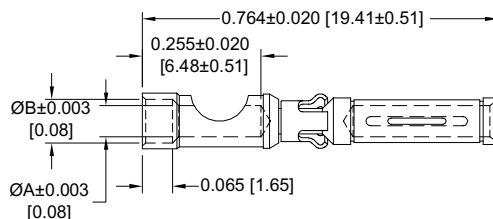
\* indicates Sequential mate contacts,  
see page 25 for more information  
regarding Sequential Mating System.

See page 9 for  
current ratings.

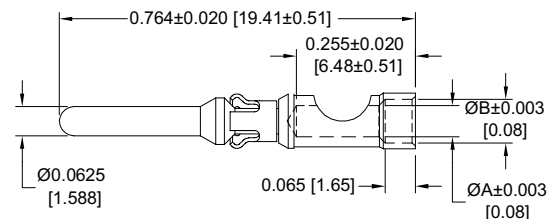
## REMOVABLE SOLDER CUP CONTACT FOR USE WITH PCS SERIES CONNECTORS CONTACTS MUST BE ORDERED SEPARATELY

Note: Connectors can be kitted  
with all applicable crimp/  
solder contacts, con-  
tact Technical Sales for  
connector part number.

### FEMALE CONTACT "CLOSED ENTRY" DESIGN



### MALE CONTACT



| PART NUMBERS | WIRE SIZE<br>AWG/[mm <sup>2</sup> ] | ØA           | ØB           |
|--------------|-------------------------------------|--------------|--------------|
| FS112N2      | 12 [4.0]                            | 0.098 [2.49] | N/A          |
| FS112N2S     | 12 [4.0]                            | 0.098 [2.49] | N/A          |
| FS114N2      | 14 [2.5]                            | 0.081 [2.06] | 0.105 [2.67] |
| FS116N2      | 16 [1.5]                            | 0.067 [1.70] | 0.093 [2.36] |
| FS120N2      | 20 [0.5]                            | 0.045 [1.14] | 0.068 [1.73] |

"S" in  
part number  
indicates high  
conductivity  
material.  
  
Compatible  
with PL\*H  
PCB mount  
connectors.  
See ordering  
information.

| PART NUMBERS | WIRE SIZE<br>AWG/[mm <sup>2</sup> ] | ØA           | ØB           |
|--------------|-------------------------------------|--------------|--------------|
| MS112N       | 12 [4.0]                            | 0.098 [2.49] | N/A          |
| MS112NS      | 12 [4.0]                            | 0.098 [2.49] | N/A          |
| MS114N       | 14 [2.5]                            | 0.081 [2.06] | 0.105 [2.67] |
| MS116N       | 16 [1.5]                            | 0.067 [1.70] | 0.093 [2.36] |
| MS120N       | 20 [0.5]                            | 0.045 [1.14] | 0.068 [1.73] |

For information regarding **CRIMP TOOLS & CRIMPING TOOL TECHNIQUES**, see page 54.



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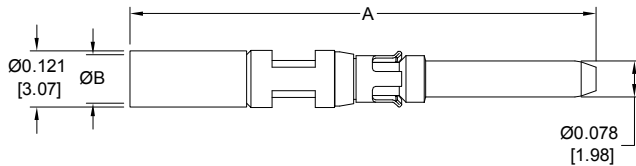
# REMOVABLE SHIELDED AND CRIMP CONTACT SIZE 16 AND SIZE 12

Power  
Connection  
Systems

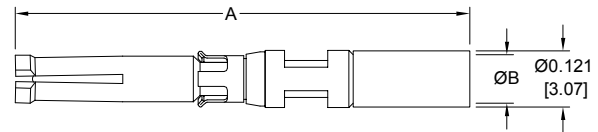
## REMOVABLE CRIMP SHIELDED CONTACT FOR USE WITH PCS SERIES CONNECTORS CONTACTS MUST BE ORDERED SEPARATELY SIZE 16

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

### MALE CONTACT



### FEMALE CONTACT



| PART NUMBERS | CABLE SIZE | CHARACT. IMPED. | A             | ØB           |
|--------------|------------|-----------------|---------------|--------------|
| MCS126N      | RG 178 B/U | 50 ohms         | 0.993 [25.22] | 0.045 [1.14] |
|              | RG 196 B/U | 50 ohms         |               |              |
| MCS226N      | RG 179 B/U | 75 ohms         | 1.022 [25.96] | 0.070 [1.78] |
|              | RG 316 /U  | 50 ohms         |               |              |

| PART NUMBERS | CABLE SIZE | CHARACT. IMPED. | A             | ØB           |
|--------------|------------|-----------------|---------------|--------------|
| FCS126N2     | RG 178 B/U | 50 ohms         | 0.967 [24.56] | 0.045 [1.14] |
|              | RG 196 B/U | 50 ohms         |               |              |
| FCS226N2     | RG 179 B/U | 75 ohms         | 1.022 [25.96] | 0.070 [1.78] |
|              | RG 316 /U  | 50 ohms         |               |              |

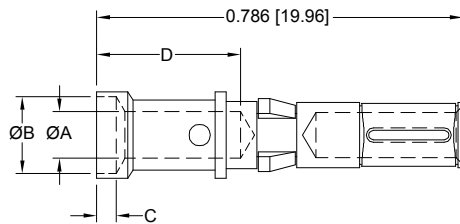
## REMOVABLE CRIMP CONTACT

FOR USE WITH SHROUDED AND POWER INPUT CONNECTORS  
CONTACTS MUST BE ORDERED SEPARATELY  
SIZE 12

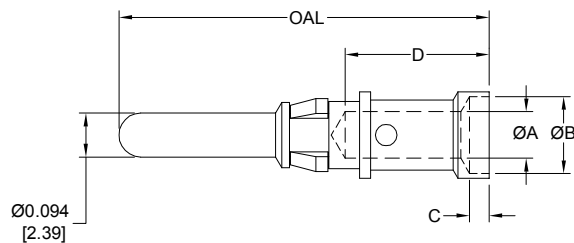
See page 33  
for current ratings.

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

### FEMALE CONTACT



### MALE CONTACT



| PART NUMBER | WIRE SIZE AWG/[mm <sup>2</sup> ] | ØA           | ØB           | C            | D            |
|-------------|----------------------------------|--------------|--------------|--------------|--------------|
| FC610N2S    | 10 [6.0]                         | 0.147 [3.73] | N/A          | N/A          | 0.254 [6.45] |
| FC612N2     | 12 [4.0]                         | 0.100 [2.54] | 0.165 [4.19] | 0.042 [1.06] | 0.309 [7.85] |

"S" in part number indicates high conductivity material.  
Compatible with PLBH3W3 or PLSH PCB mount connectors. See ordering information.

| PART NUMBER   | WIRE SIZE AWG/[mm <sup>2</sup> ] | ØA           | ØB           | C            | D            | OAL           |
|---------------|----------------------------------|--------------|--------------|--------------|--------------|---------------|
| MC610NS       | 10 [6.0]                         | 0.147 [3.73] | N/A          | N/A          | 0.254 [6.45] | 0.795 [20.19] |
| MC610NS-228.2 | 10 [6.0]                         | 0.147 [3.73] | N/A          | N/A          | 0.254 [6.45] | 0.714 [18.14] |
| MC612N        | 12 [4.0]                         | 0.100 [2.54] | 0.165 [4.19] | 0.042 [1.06] | 0.309 [7.85] | 0.795 [20.19] |
| MC612N-228.2  | 12 [4.0]                         | 0.100 [2.54] | 0.165 [4.19] | 0.042 [1.06] | 0.309 [7.85] | 0.714 [18.14] |

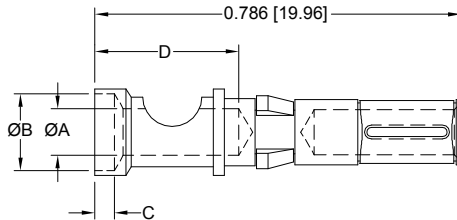
For information regarding **CRIMP TOOLS & CRIMPING TOOL TECHNIQUES**, see page 54.

See page 33  
for current ratings.

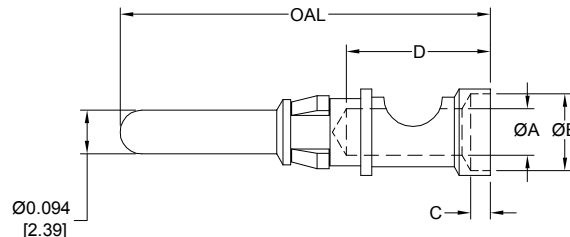
## REMOVABLE SOLDER CUP CONTACT FOR USE WITH SHROUDED AND POWER INPUT CONNECTORS CONTACTS MUST BE ORDERED SEPARATELY SIZE 12

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

### FEMALE CONTACT



### MALE CONTACT



| PART NUMBER | WIRE SIZE<br>AWG/[mm <sup>2</sup> ] | ØA              | ØB              | C               | D               |
|-------------|-------------------------------------|-----------------|-----------------|-----------------|-----------------|
| FS610N2S    | 10<br>[6.0]                         | 0.147<br>[3.73] | N/A             | N/A             | 0.254<br>[6.45] |
| FS612N2     | 12<br>[4.0]                         | 0.100<br>[2.54] | 0.165<br>[4.19] | 0.042<br>[1.06] | 0.309<br>[7.85] |

"S" in part number indicates high conductivity material.  
Compatible with PLBH3W3 or PLSH PCB mount connectors. See ordering information.

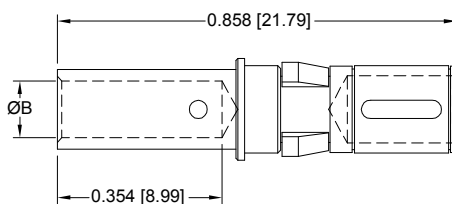
| PART NUMBER   | WIRE SIZE<br>AWG/[mm <sup>2</sup> ] | ØA              | ØB              | C               | D               | OAL              |
|---------------|-------------------------------------|-----------------|-----------------|-----------------|-----------------|------------------|
| MS610NS       | 10<br>[6.0]                         | 0.147<br>[3.73] | N/A             | N/A             | 0.254<br>[6.45] | 0.795<br>[20.19] |
| MS610NS-228.2 | 10<br>[6.0]                         | 0.147<br>[3.73] | N/A             | N/A             | 0.254<br>[6.45] | 0.714<br>[18.14] |
| MS612N        | 12<br>[4.0]                         | 0.100<br>[2.54] | 0.165<br>[4.19] | 0.042<br>[1.06] | 0.309<br>[7.85] | 0.795<br>[20.19] |
| MS612N-228.2  | 12<br>[4.0]                         | 0.100<br>[2.54] | 0.165<br>[4.19] | 0.042<br>[1.06] | 0.309<br>[7.85] | 0.714<br>[18.14] |

## REMOVABLE CRIMP CONTACT

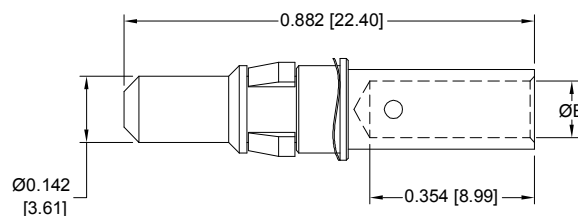
### FOR USE WITH PCS MIXED DENSITY SERIES CONNECTORS CONTACTS MUST BE ORDERED SEPARATELY SIZE 8

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

#### \* FEMALE CONTACT CLOSED ENTRY, L.S.A.



#### MALE CONTACT



| PART NUMBER | CURRENT RATING                 | WIRE SIZE<br>AWG/[mm <sup>2</sup> ] | ØB              |
|-------------|--------------------------------|-------------------------------------|-----------------|
| FC4008D     | See Temp. Rise Curve, page 40. | 8 / [10.0]                          | 0.181<br>[4.60] |
| FC4008DS    | See Temp. Rise Curve, page 40. | 8 / [10.0]                          | 0.181<br>[4.60] |
| FC4010D     | 30 amperes                     | 10 / [6.0]                          | 0.122<br>[3.10] |
| FC4012D     | 20 amperes                     | 12 / [4.0]                          | 0.101<br>[2.57] |
| FC4016D     | 10 amperes                     | 16 / [1.5]                          | 0.067<br>[1.70] |

"S" in part number indicates high conductivity material.  
Compatible with PL\*H PCB mount connectors. See ordering information.

| PART NUMBER | CURRENT RATING                 | WIRE SIZE<br>AWG/[mm <sup>2</sup> ] | ØB              |
|-------------|--------------------------------|-------------------------------------|-----------------|
| MC4008D     | See Temp. Rise Curve, page 40. | 8 / [10.0]                          | 0.181<br>[4.60] |
| MC4008DS    | See Temp. Rise Curve, page 40. | 8 / [10.0]                          | 0.181<br>[4.60] |
| MC4010D     | 30 amperes                     | 10 / [6.0]                          | 0.122<br>[3.10] |
| MC4012D     | 20 amperes                     | 12 / [4.0]                          | 0.101<br>[2.57] |
| MC4016D     | 10 amperes                     | 16 / [1.5]                          | 0.067<br>[1.70] |

\*NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

For information regarding **CRIMP TOOLS & CRIMPING TOOL TECHNIQUES**, see page 54.



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# REMOVABLE HIGH VOLTAGE CONTACT SIZE 8

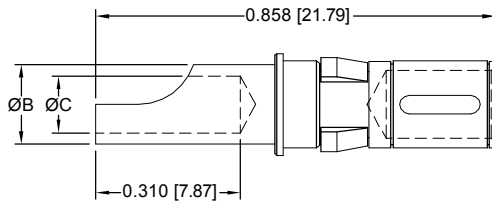
Power  
Connection  
Systems

## REMOVABLE SOLDER CUP CONTACT

FOR USE WITH PCS MIXED DENSITY SERIES CONNECTORS  
CONTACTS MUST BE ORDERED SEPARATELY  
SIZE 8

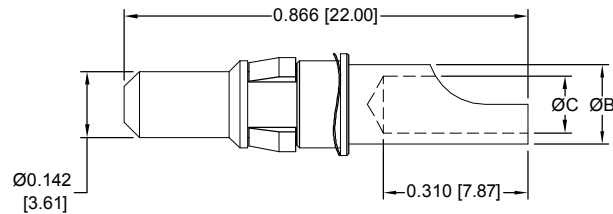
Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

\* FEMALE CONTACT  
CLOSED ENTRY, L.S.A.



| PART NUMBER | CURRENT RATING | WIRE SIZE AWG/[mm <sup>2</sup> ] | ØB           | ØC           |
|-------------|----------------|----------------------------------|--------------|--------------|
| FS4008D     | 40 amperes     | 8 / [10.0]                       | 0.219 [5.56] | 0.182 [4.62] |
| FS4012D     | 20 amperes     | 12 / [4.0]                       | 0.143 [3.63] | 0.112 [2.84] |
| FS4016D     | 10 amperes     | 16 / [1.5]                       | 0.100 [2.54] | 0.069 [1.75] |

MALE CONTACT



| PART NUMBER | CURRENT RATING | WIRE SIZE AWG/[mm <sup>2</sup> ] | ØB           | ØC           |
|-------------|----------------|----------------------------------|--------------|--------------|
| MS4008D     | 40 amperes     | 8 / [10.0]                       | 0.219 [5.56] | 0.188 [4.78] |
| MS4012D     | 20 amperes     | 12 / [4.0]                       | 0.143 [3.63] | 0.112 [2.84] |
| MS4016D     | 10 amperes     | 16 / [1.5]                       | 0.100 [2.54] | 0.069 [1.75] |

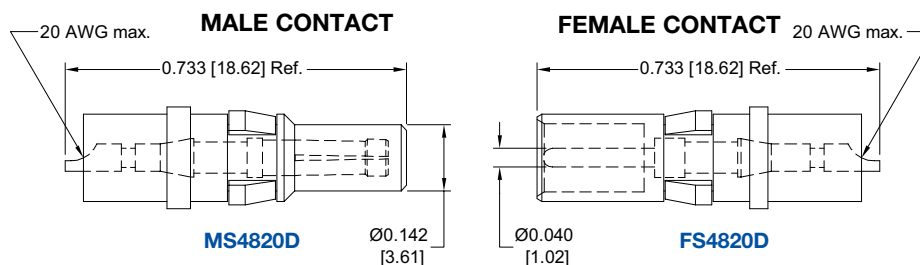
\*NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

## REMOVABLE HIGH VOLTAGE CONTACT

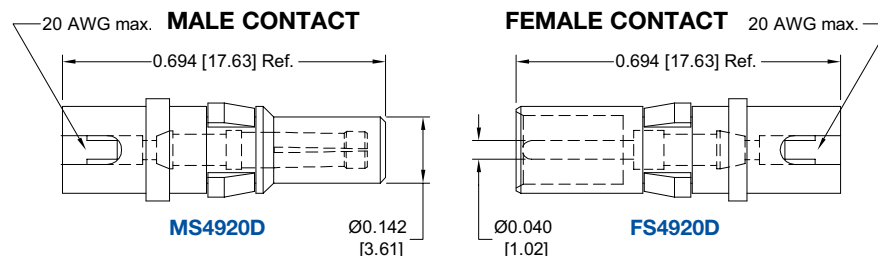
FOR USE WITH PCS MIXED DENSITY SERIES CONNECTORS  
CONTACTS MUST BE ORDERED SEPARATELY  
SIZE 8

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

### STRAIGHT SOLDER WIRE TERMINATION

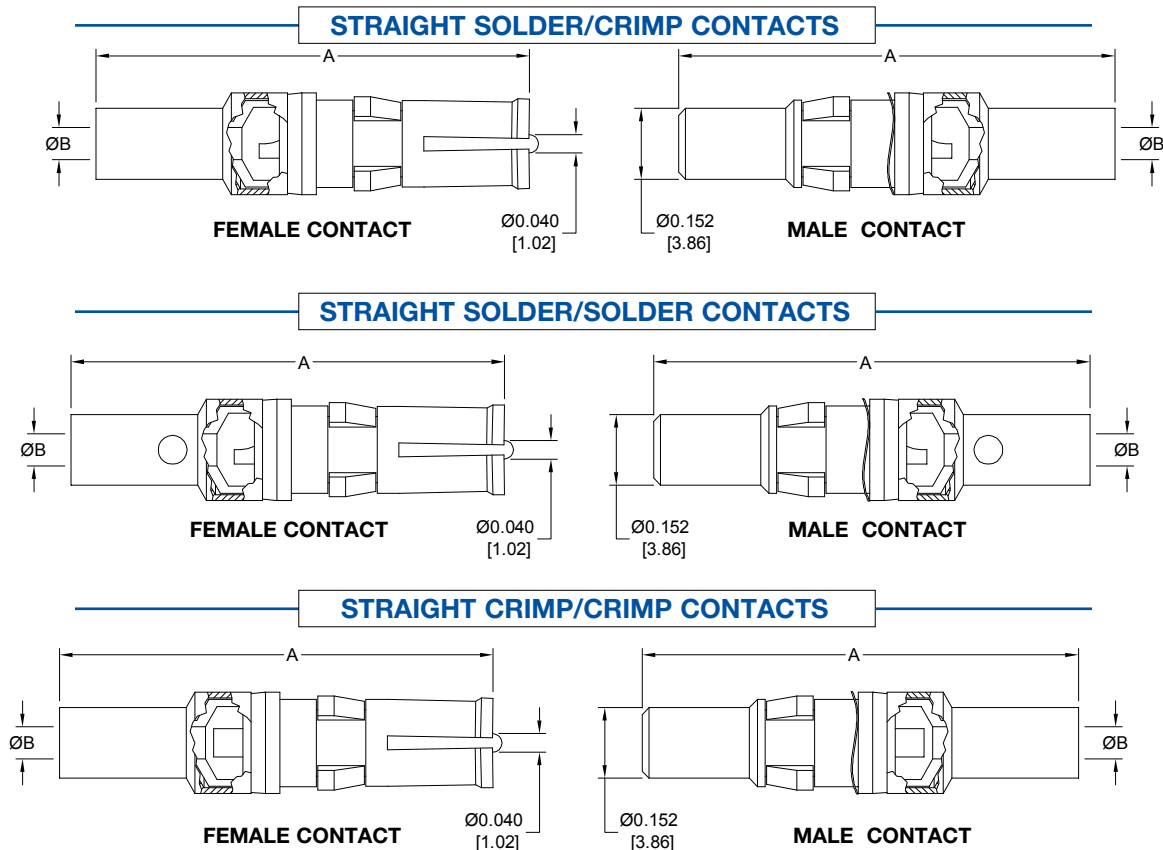


### RIGHT ANGLE (90°) SOLDER WIRE TERMINATION



For information regarding **CRIMP TOOLS & CRIMPING TOOL TECHNIQUES**, see page 54.

## REMOVABLE SHIELDED CONTACT FOR USE WITH PCS MIXED DENSITY SERIES CONNECTORS CONTACTS MUST BE ORDERED SEPARATELY SIZE 8



| TYPE OF CONTACT | PART NUMBER |          | A             | ØB           | RG CABLE NUMBER    |
|-----------------|-------------|----------|---------------|--------------|--------------------|
|                 | MALE        | FEMALE   |               |              |                    |
| SOLDER/CRIMP    | MC4101D     | FC4101D  | 0.929 [23.60] | 0.040 [1.02] | 178 B/U<br>196 B/U |
| SOLDER/CRIMP    | MC4102D     | FC4102D  | 0.929 [23.60] | 0.067 [1.70] | 179 B/U<br>316 /U  |
| SOLDER/CRIMP    | MC4103D     | FC4103D  | 1.037 [26.34] | 0.108 [2.74] | 180 B/U            |
| SOLDER/CRIMP    | MC4104D     | FC4104D  | 1.037 [26.34] | 0.120 [3.05] | 58 B/U             |
| SOLDER/SOLDER   | MS4101D     | FS4101D  | 0.929 [23.60] | 0.040 [1.02] | 178 B/U<br>196 B/U |
| SOLDER/SOLDER   | MS4102D     | FS4102D  | 0.929 [23.60] | 0.067 [1.70] | 179 B/U<br>316 /U  |
| SOLDER/SOLDER   | MS4103D     | FS4103D  | 1.037 [26.34] | 0.108 [2.74] | 180 B/U            |
| SOLDER/SOLDER   | MS4104D     | FS4104D  | 1.037 [26.34] | 0.120 [3.05] | 58 B/U             |
| CRIMP/CRIMP     | MCC4101D    | FCC4101D | 0.929 [23.60] | 0.040 [1.02] | 178 B/U<br>196 B/U |
| CRIMP/CRIMP     | MCC4102D    | FCC4102D | 0.929 [23.60] | 0.067 [1.70] | 179 B/U<br>316 /U  |
| CRIMP/CRIMP     | MCC4103D    | FCC4103D | 1.037 [26.34] | 0.108 [2.74] | 180 B/U            |
| CRIMP/CRIMP     | MCC4104D    | FCC4104D | 1.037 [26.34] | 0.120 [3.05] | 58 B/U             |

Note: Connectors can be kitted with all applicable crimp / solder contacts, contact Technical Sales for connector part number.



### SHIELDED CONTACTS

Two-step crimping action for signal and shielding conductors.

For information regarding **CRIMP TOOLS & CRIMPING TOOL TECHNIQUES**, see page 54.



## APPLICATION TOOLS SECTION

PLA (H), PLB (H), PLC (H) and PLS (H) connectors are offered with

**removable crimp contacts**. Positronic recognizes the

**importance of** supplying **application tooling** to

support our customers' use of our products.

Information on application tooling is

**available** on our web site at

<http://www.connectpositronic.com/tooling>

There you will find **downloadable PDF** cross reference

charts for removable and compliant press-in contacts. These charts

will **supply part numbers** for insertion, removal and crimping tools,

along with **information regarding use** of tools and techniques.



## Connectors Designed To Customer Specifications

Positronic's **PLA(H), PLB(H), PLC(H) and PLS(H) series** connectors can be modified to customers specifications.

**Examples:** select loading of contacts for cost savings or to gain creepage and clearance distances; longer printed circuit board terminations; customer specified hardware.

*Positronic can develop and tool new connector designs with reasonable price and delivery.*

**Contact Technical Sales with your particular requirements.**

## CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

| PCS MIXED DENSITY | SIZE 8 CONTACTS | SIZE 20    | SAFTEY SHROUD & POWER INPUT | SIZE 12 CONTACTS | P C S S E R I E S | SIZE 16 CONTACTS | Postitronic<br>Contact P/N | Handle &<br>Positioner<br>P/N | Hand<br>Crimp Tool<br>P/N | Mfg.<br>Cross | Mil Equip | Positioner | Mfg.<br>Cross | Mil Equip | Insertion<br>Tool | Mfg.<br>Cross | Mil Equip | Removal<br>Tool | Mfg. | Mil Equip |
|-------------------|-----------------|------------|-----------------------------|------------------|-------------------|------------------|----------------------------|-------------------------------|---------------------------|---------------|-----------|------------|---------------|-----------|-------------------|---------------|-----------|-----------------|------|-----------|
|                   |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
|                   |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C4104D           | 9504-15-0-0     | 9504-1-0-0 | HX4                         | M22520/5-01      | 9504-15-1-0       | Y877             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C4103D           | 9504-15-0-0     | 9504-1-0-0 | HX4                         | M22520/5-01      | 9504-15-1-0       | Y877             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C4102D           | 9504-13-0-0     | 9504-1-0-0 | HX4                         | M22520/5-01      | 9504-13-1-0       | Y937             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C4101D           | 9504-14-0-0     | 9504-1-0-0 | HX4                         | M22520/5-01      | 9504-14-1-0       | Y878             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *S410D            |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C410D            | 9504-0-0-0      | 9504-1-0-0 | HX4                         | M22520/5-01      | 9504-2-0-0        | Y322             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *S420D            |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *S40**D           |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C401**D          | 9509-0-0-0      | 9509-1-0-0 | M310                        |                  | 9509-2-0-0        | TP-974           |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C4008DS          | 9504-19-0-0     | 9504-1-0-0 | HX4                         |                  | 9504-19-1-0       | Y524             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C4008D           | 9504-19-0-0     | 9504-1-0-0 | HX4                         |                  | 9504-19-1-0       | Y524             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC720N3           |                 | 9507-0-0-0 | AFM8                        | M22520/2-01      | 9502-22-0-0       | K1196            |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| FS1612N2          |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MS612N            |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MS610NS-228.2     |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MS610NS           |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC612N-228.2      |                 | 9501-0-0-0 | AF8                         | M22520/1-01      | 9502-19-0-0       | TP1199           |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MS612N2           |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC610NS-228.2     | 9509-6-0-0      | 9509-6-1-0 | GS223                       |                  | 9509-6-2-0        | TP-1386          |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC612N            |                 | 9501-0-0-0 | AF8                         | M22520/1-01      | 9502-19-0-0       | TP1199           |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| FS610N2S          |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| FS612N2           |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC610N2S          | 9509-6-0-0      | 9509-6-1-0 | GS223                       |                  | 9509-6-2-0        | TP-1386          |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MS120N            |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MS1+N             |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MS12NS            |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC120N            | 9509-3-0-0      | 9509-4-0-0 | GS222                       |                  | 9509-5-0-0        | TP-1366          |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC120N            |                 | 9501-0-0-0 | AF8                         | M22520/1-01      | 9502-1-0-0        | TH4              |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC1+N             | 9506-0-0-0      | 9506-1-0-0 | HX3                         |                  | 9506-2-0-0        | X530             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| FS120N2           |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC11+N-133 *      |                 | 9501-0-0-0 | AF8                         | M22520/1-01      | 9502-17-0-0       | TP1110           |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| FS11+N2           |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| FS112N2S          |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| FS120N2           |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC11+N            |                 | 9501-0-0-0 | AF8                         | M22520/1-01      | 9502-17-0-0       | TP1110           |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC112NS           | 9509-3-0-0      | 9509-4-0-0 | GS222                       |                  | 9509-5-0-0        | TP-1366          |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC120N            |                 | 9501-0-0-0 | AF8                         | M22520/1-01      | 9502-1-0-0        | TH4              |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC1+N             | 9506-0-0-0      | 9506-1-0-0 | HX3                         |                  | 9506-2-0-0        | X530             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MS120N            |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MS1+N             |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MS12NS            |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC10N2S           | 9509-6-0-0      | 9509-6-1-0 | GS223                       |                  | 9509-6-2-0        | TP-1386          |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| FS610N2S          |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| FS612N2           |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC610NS           | 9509-6-0-0      | 9509-6-1-0 | GS223                       |                  | 9509-6-2-0        | TP-1386          |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC612N            |                 | 9501-0-0-0 | AF8                         | M22520/1-01      | 9502-19-0-0       | TP1199           |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC612N-228.2      |                 | 9501-0-0-0 | AF8                         | M22520/1-01      | 9502-19-0-0       | TP1199           |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MS610NS           |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MS612N            |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MS610NS-228.2     |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MS612N2           |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| FS1612N2          |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| FC720N2           |                 | 9507-0-0-0 | AFM8                        | M22520/2-01      | 9502-22-0-0       | K1196            |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| MC720N3           |                 | 9507-0-0-0 | AFM8                        | M22520/2-01      | 9502-27-0-0       | K1506            |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C4008D           | 9504-19-0-0     | 9504-1-0-0 | HX4                         |                  | 9504-19-1-0       | Y524             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C4008DS          | 9504-19-0-0     | 9504-1-0-0 | HX4                         |                  | 9504-19-1-0       | Y524             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C401**D          | 9509-0-0-0      | 9509-1-0-0 | M310                        |                  | 9509-2-0-0        | TP-974           |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *S40**D           |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *S420D            |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C410D            | 9504-0-0-0      | 9504-1-0-0 | HX4                         | M22520/5-01      | 9504-2-0-0        | Y322             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *S410D            |                 |            |                             |                  |                   |                  |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C4101D           | 9504-14-0-0     | 9504-1-0-0 | HX4                         | M22520/5-01      | 9504-14-1-0       | Y878             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C4102D           | 9504-13-0-0     | 9504-1-0-0 | HX4                         | M22520/5-01      | 9504-13-1-0       | Y937             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C4103D           | 9504-15-0-0     | 9504-1-0-0 | HX4                         | M22520/5-01      | 9504-15-1-0       | Y877             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |
| *C4104D           | 9504-15-0-0     | 9504-1-0-0 | HX4                         | M22520/5-01      | 9504-15-1-0       | Y877             |                            |                               |                           |               |           |            |               |           |                   |               |           |                 |      |           |



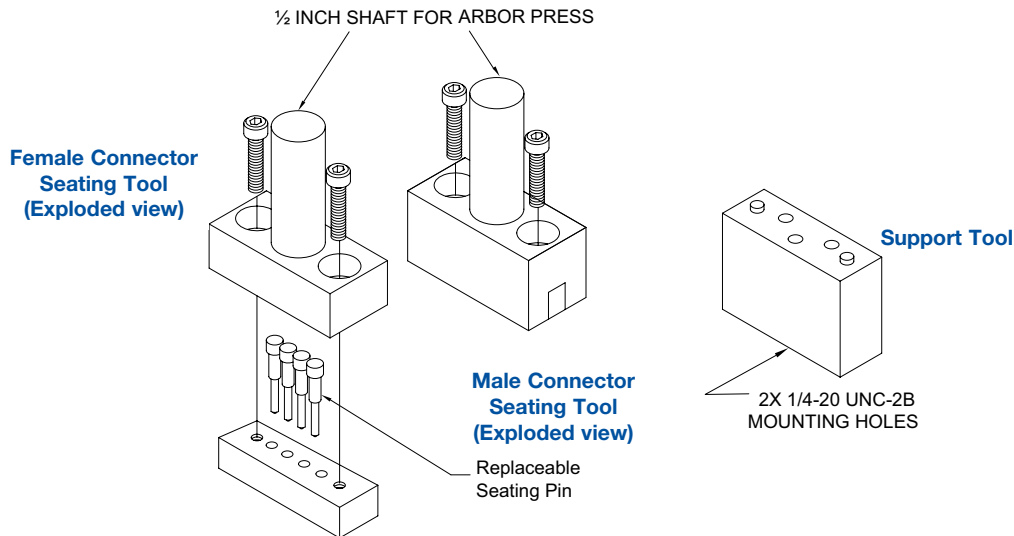
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# PRESS-IN USER INFORMATION AND CONNECTOR INSTALLATION TOOLING

Power  
Connection  
Systems

## COMPLIANT PRESS-IN CONNECTOR INSTALLATION TOOLS

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS



### POSITRONIC RECOMMENDED TOOLS

| CONNECTOR<br>VARIANT                                                    | CONNECTOR SEATING TOOL<br>WITH<br>ARBOR PRESS SHAFT |              | CONNECTOR SEATING TOOL<br>WITHOUT<br>ARBOR PRESS SHAFT |               |
|-------------------------------------------------------------------------|-----------------------------------------------------|--------------|--------------------------------------------------------|---------------|
|                                                                         | MALE                                                | FEMALE       | MALE                                                   | FEMALE        |
| PLA03                                                                   | 9513-1-0-41                                         | 9513-13-0-41 | 9513-1-10-41                                           | 9513-13-10-41 |
| PLA04                                                                   | 9513-2-0-41                                         | 9513-14-0-41 | 9513-2-10-41                                           | 9513-14-10-41 |
| PLA06                                                                   | 9513-3-0-41                                         | 9513-15-0-41 | 9513-3-10-41                                           | 9513-15-10-41 |
| PLA08                                                                   | 9513-4-0-41                                         | 9513-16-0-41 | 9513-4-10-41                                           | 9513-16-10-41 |
| PLB06                                                                   | 9513-5-0-41                                         | 9513-17-0-41 | 9513-5-10-41                                           | 9513-17-10-41 |
| PLB08                                                                   | 9513-6-0-41                                         | 9513-18-0-41 | 9513-6-10-41                                           | 9513-18-10-41 |
| PLB10W2                                                                 | 9513-7-0-41                                         | 9513-30-0-41 | 9513-7-10-41                                           | 9513-30-10-41 |
| PLB12                                                                   | 9513-7-0-41                                         | 9513-19-0-41 | 9513-7-10-41                                           | 9513-19-10-41 |
| PLB16                                                                   | 9513-8-0-41                                         | 9513-20-0-41 | 9513-8-10-41                                           | 9513-20-10-41 |
| PLB20                                                                   | 9513-33-0-41                                        | 9513-34-0-41 | 9513-33-10-41                                          | 9513-34-10-41 |
| PLB3W3                                                                  | 9513-6-0-41                                         | 9513-18-1-41 | 9513-6-10-41                                           | 9513-18-11-41 |
| PLC09                                                                   | 9513-9-0-41                                         | 9513-21-0-41 | 9513-9-10-41                                           | 9513-21-10-41 |
| PLC12                                                                   | 9513-10-0-41                                        | 9513-22-0-41 | 9513-10-10-41                                          | 9513-22-10-41 |
| PLC16W4                                                                 | 9513-11-0-41                                        | 9513-31-0-41 | 9513-11-10-41                                          | 9513-31-10-41 |
| PLC18                                                                   | 9513-11-0-41                                        | 9513-23-0-41 | 9513-11-10-41                                          | 9513-23-10-41 |
| PLC24                                                                   | 9513-12-0-41                                        | 9513-24-0-41 | 9513-12-10-41                                          | 9513-24-10-41 |
| PLC30                                                                   | 9513-25-0-41                                        | 9513-26-0-41 | 9513-25-10-41                                          | 9513-26-10-41 |
| Arbor press for connector seating tools: 1 ton capacity   4 inch throat |                                                     |              |                                                        |               |
| Replacement pins for connector seating tool                             | PCS Mixed Density Series Size 20                    |              | 855-347-18-41                                          |               |
|                                                                         | PCS Series Size 16                                  |              | 855-347-2-41 (female)                                  |               |
|                                                                         | PLB3W3 Series Size 12                               |              | 855-347-11-41 (female)                                 |               |
|                                                                         | PCS Mixed Density Series Size 8                     |              | 855-347-19-41                                          |               |
| Support tool for PLB3W3:   9513-401-6-41                                |                                                     |              |                                                        |               |

Positronic offers expert assistance in adapting application tooling to your manufacturing environment. Contact our application tooling specialist for assistance.

DIMENSIONS ARE IN INCHES [MILLIMETERS].  
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

## SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT PRESS-IN CONNECTORS

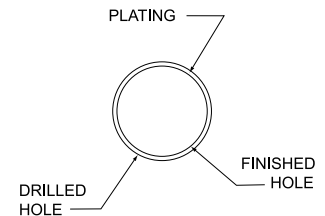
Traditionally, tin-lead has been a popular plating for printed circuit boards (PCB) holes. However, many PCB hole platings must now be RoHS Compliant. Positronic is pleased to offer **PCB HOLE SIZE FOR RoHS** PCB plating as shown below.

| OMEGA & BI-SPRING COMPLIANT PRESS-IN CONTACT HOLE |                     |                                                        |                                                                                                                                               |                                                                         |
|---------------------------------------------------|---------------------|--------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------|
| BOARD TYPE                                        | CONTACT SIZE / TYPE | RECOMMENDED DRILL HOLE SIZE                            | RECOMMENDED PLATING                                                                                                                           | FINISHED HOLE SIZES                                                     |
| TIN-LEAD SOLDER PCB                               | 20 OMEGA            | $\phi 0.0453 \pm 0.0010$<br>[ $\phi 1.150 \pm 0.025$ ] | 0.0006 [15μ]<br>minimum solder over 0.0010 [25μ]<br>min. copper                                                                               | $\phi 0.0394 \pm 0.0035 - 0.0024$<br>[ $\phi 1.000 \pm 0.090 - 0.060$ ] |
|                                                   | 16 BI-SPRING        | $\phi 0.069 \pm 0.001$<br>[ $\phi 1.750 \pm 0.025$ ]   |                                                                                                                                               | $\phi 0.0630 \pm 0.0035 - 0.0024$<br>[ $\phi 1.600 \pm 0.090 - 0.060$ ] |
|                                                   | 12 BI-SPRING        | $\phi 0.102 \pm 0.001$<br>[ $\phi 2.59 \pm 0.025$ ]    |                                                                                                                                               | $\phi 0.096 \pm 0.002$<br>[ $\phi 2.44 \pm 0.05$ ]                      |
|                                                   | 8 BI-SPRING         | $\phi 0.125 \pm 0.001$<br>[ $\phi 3.180 \pm 0.025$ ]   |                                                                                                                                               | $\phi 0.119 \pm 0.002$<br>[ $\phi 3.02 \pm 0.05$ ]                      |
| RoHS PCB PLATING OPTIONS                          |                     |                                                        |                                                                                                                                               |                                                                         |
| COPPER PCB                                        | 20 OMEGA            | $\phi 0.047 \pm 0.001$<br>[ $\phi 1.19 \pm 0.025$ ]    | 0.0010 [25μ]<br>min. copper                                                                                                                   | $\phi 0.043 \pm 0.002$<br>[ $\phi 1.09 \pm 0.05$ ]                      |
|                                                   | 16 BI-SPRING        | $\phi 0.069 \pm 0.001$<br>[ $\phi 1.750 \pm 0.025$ ]   |                                                                                                                                               | $\phi 0.0630 \pm 0.0035 - 0.0024$<br>[ $\phi 1.600 \pm 0.090 - 0.060$ ] |
|                                                   | 12 BI-SPRING        | $\phi 0.102 \pm 0.001$<br>[ $\phi 2.59 \pm 0.025$ ]    |                                                                                                                                               | $\phi 0.096 \pm 0.002$<br>[ $\phi 2.44 \pm 0.05$ ]                      |
|                                                   | 8 BI-SPRING         | $\phi 0.125 \pm 0.001$<br>[ $\phi 3.180 \pm 0.025$ ]   |                                                                                                                                               | $\phi 0.119 \pm 0.002$<br>[ $\phi 3.02 \pm 0.05$ ]                      |
| IMMERSION TIN PCB                                 | 20 OMEGA            | $\phi 0.047 \pm 0.001$<br>[ $\phi 1.19 \pm 0.025$ ]    | 0.000033±0.000006<br>[0.85±0.15μ]<br>immersion tin over 0.0010 [25μ]<br>min. copper                                                           | $\phi 0.043 \pm 0.002$<br>[ $\phi 1.09 \pm 0.05$ ]                      |
|                                                   | 16 BI-SPRING        | $\phi 0.069 \pm 0.001$<br>[ $\phi 1.750 \pm 0.025$ ]   |                                                                                                                                               | $\phi 0.0630 \pm 0.0035 - 0.0024$<br>[ $\phi 1.600 \pm 0.090 - 0.060$ ] |
|                                                   | 12 BI-SPRING        | $\phi 0.102 \pm 0.001$<br>[ $\phi 2.59 \pm 0.025$ ]    |                                                                                                                                               | $\phi 0.096 \pm 0.002$<br>[ $\phi 2.44 \pm 0.05$ ]                      |
|                                                   | 8 BI-SPRING         | $\phi 0.125 \pm 0.001$<br>[ $\phi 3.180 \pm 0.025$ ]   |                                                                                                                                               | $\phi 0.119 \pm 0.002$<br>[ $\phi 3.02 \pm 0.05$ ]                      |
| IMMERSION SILVER PCB                              | 20 OMEGA            | $\phi 0.047 \pm 0.001$<br>[ $\phi 1.19 \pm 0.025$ ]    | 0.000013±0.000007<br>[0.34±0.17μ]<br>immersion silver over 0.0010 [25μ]<br>min. copper                                                        | $\phi 0.043 \pm 0.002$<br>[ $\phi 1.09 \pm 0.05$ ]                      |
|                                                   | 16 BI-SPRING        | $\phi 0.069 \pm 0.001$<br>[ $\phi 1.750 \pm 0.025$ ]   |                                                                                                                                               | $\phi 0.0630 \pm 0.0035 - 0.0024$<br>[ $\phi 1.600 \pm 0.090 - 0.060$ ] |
|                                                   | 12 BI-SPRING        | $\phi 0.102 \pm 0.001$<br>[ $\phi 2.59 \pm 0.025$ ]    |                                                                                                                                               | $\phi 0.096 \pm 0.002$<br>[ $\phi 2.44 \pm 0.05$ ]                      |
|                                                   | 8 BI-SPRING         | $\phi 0.125 \pm 0.001$<br>[ $\phi 3.18 \pm 0.025$ ]    |                                                                                                                                               | $\phi 0.119 \pm 0.002$<br>[ $\phi 3.02 \pm 0.05$ ]                      |
| ELECTROLESS NICKEL / IMMERSION GOLD PCB           | 20 OMEGA            | $\phi 0.047 \pm 0.001$<br>[ $\phi 1.19 \pm 0.025$ ]    | 0.000002 [0.05μ] min.<br>immersion gold over 0.000177±0.000059<br>[4.5±1.5μ] electroless nickel per IPC-4552 over 0.0010 [25μ]<br>min. copper | $\phi 0.043 \pm 0.002$<br>[ $\phi 1.09 \pm 0.05$ ]                      |
|                                                   | 16 BI-SPRING        | $\phi 0.069 \pm 0.001$<br>[ $\phi 1.750 \pm 0.025$ ]   |                                                                                                                                               | $\phi 0.0630 \pm 0.0035 - 0.0024$<br>[ $\phi 1.600 \pm 0.090 - 0.060$ ] |
|                                                   | 12 BI-SPRING        | $\phi 0.102 \pm 0.001$<br>[ $\phi 2.59 \pm 0.025$ ]    |                                                                                                                                               | $\phi 0.096 \pm 0.002$<br>[ $\phi 2.44 \pm 0.05$ ]                      |
|                                                   | 8 BI-SPRING         | $\phi 0.125 \pm 0.001$<br>[ $\phi 3.180 \pm 0.025$ ]   |                                                                                                                                               | $\phi 0.119 \pm 0.002$<br>[ $\phi 3.02 \pm 0.05$ ]                      |

**“Omega” Termination**  
utilized on signal contacts



**“Bi-Spring” Termination**



### COMPLIANT PRESS-IN TERMINATION CONTACT HOLE

**NOTE:** For PCB plating compositions not shown, consult Technical Sales.

### COMPLIANT PRESS-IN USER INFORMATION

When properly used, Positronic omega and bi-spring compliant press-in terminations provide reliable service even under severe conditions.

**Connectors utilizing this leading technology compliant press-in contact are easy to install:**

1. Inexpensive installation tooling is available from Positronic, to choose the proper installation tool refer to page 56 for part number ordering information.
2. Insert the connector into the P.C. board or backplane and seat connector fully.
3. Secure the connector to the P.C. board or backplane using two self-tapping screws. The screws should be #2 self-tapping screws for plastic.



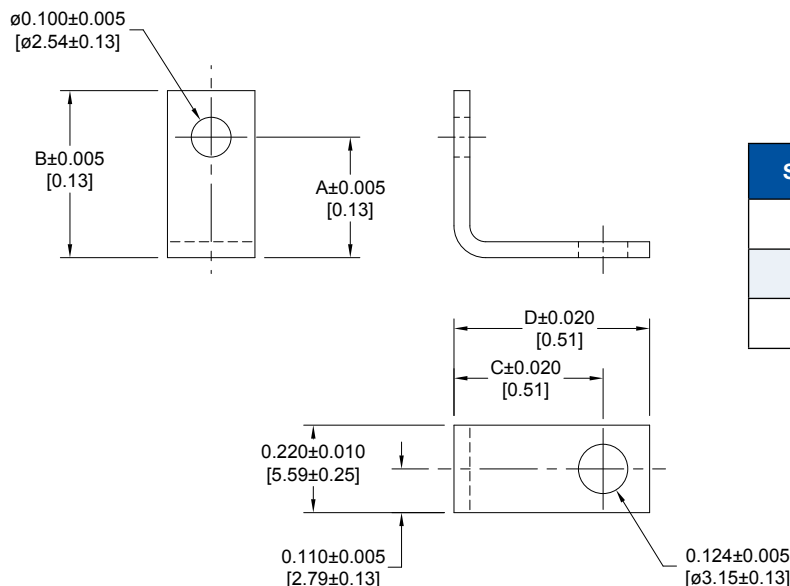
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## RIGHT ANGLE (90°) METAL AND PLASTIC MOUNTING BRACKETS

Power  
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Systems

### RIGHT ANGLE (90°) METAL MOUNTING BRACKETS

CODE B ON STEP 5 OF ORDERING INFORMATION PAGE

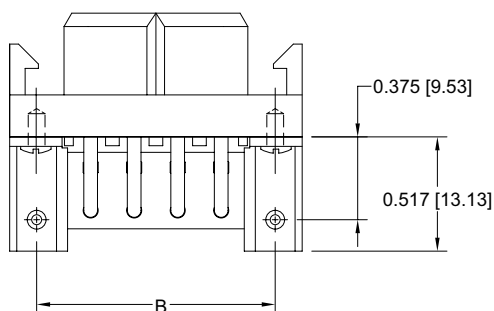


| SERIES | A                | B                | C               | D                |
|--------|------------------|------------------|-----------------|------------------|
| PLA    | 0.204<br>[5.18]  | 0.321<br>[8.15]  | 0.375<br>[9.53] | 0.492<br>[12.50] |
| PLB    | 0.303<br>[7.70]  | 0.420<br>[10.67] | 0.375<br>[9.53] | 0.492<br>[12.50] |
| PLC    | 0.401<br>[10.19] | 0.518<br>[13.16] | 0.375<br>[9.53] | 0.492<br>[12.50] |

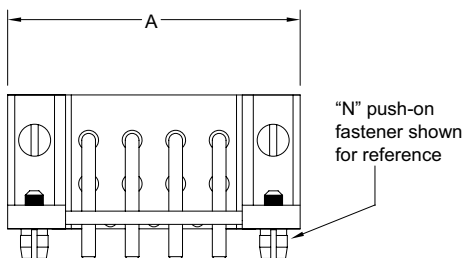
**MATERIAL:** Brass, tin plate.

### RIGHT ANGLE (90°) PLASTIC MOUNTING BRACKET WITH CROSS BAR

CODE B3 OR CODE B3N ON STEP 5 OF ORDERING INFORMATION PAGE



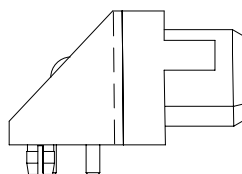
**B3 style required**  
for right angle (90°)  
press-in connectors



**MATERIAL:**

**MOUNTING BRACKET/CROSS BAR:** Glass filled polyester, UL 94V-0.

**PUSH-ON FASTENERS:** Copper alloy, tin plated.



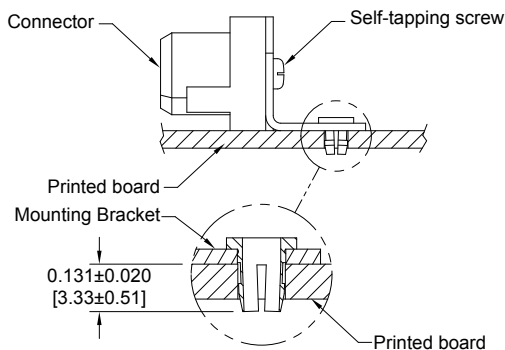
| CONNECTOR<br>VARIANT | A                | B                |
|----------------------|------------------|------------------|
| PLA03                | 1.126<br>[28.60] | 0.882<br>[22.40] |
| PLA04                | 1.324<br>[33.63] | 1.080<br>[27.43] |
| PLA06                | 1.718<br>[43.64] | 1.474<br>[37.44] |
| PLA08                | 2.112<br>[53.64] | 1.868<br>[47.45] |
| PLB06                | 1.126<br>[28.60] | 0.882<br>[22.40] |
| PLB08                | 1.324<br>[33.63] | 1.080<br>[27.43] |
| PLB12                | 1.718<br>[43.64] | 1.474<br>[37.44] |
| PLB16                | 2.112<br>[53.64] | 1.868<br>[47.45] |
| PLC09                | 1.126<br>[28.60] | 0.882<br>[22.40] |
| PLC12                | 1.324<br>[33.63] | 1.080<br>[27.43] |
| PLC18                | 1.718<br>[43.64] | 1.474<br>[37.44] |
| PLC24                | 2.112<br>[53.64] | 1.868<br>[47.45] |
| PLC30                | 2.506<br>[63.65] | 2.262<br>[57.45] |

## PUSH-ON FASTENERS

CODE BN OR CODE N ON STEP 5 OF ORDERING INFORMATION PAGE

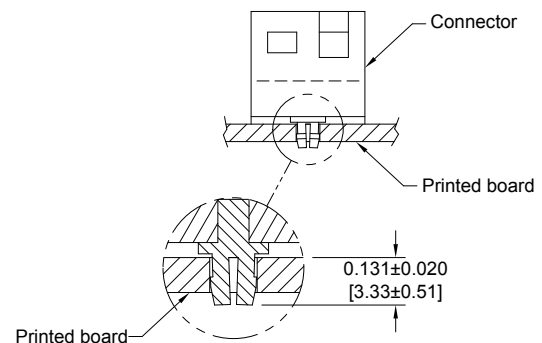
### CODE BN

FOR USE WITH RIGHT ANGLE (90°) CONNECTOR



### CODE N

FOR USE WITH STRAIGHT SOLDER CONNECTOR



**MATERIAL:** Spring tempered copper alloy, tin plated.

### SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.123 ±0.002 [3.12] Ø hole in printed board for mounting connector with push-on fasteners.

## MOUNTING SCREWS

CODE ST2, ST3, ST4, SS2, SS3, OR SS4 ON STEP 5 OF ORDERING INFORMATION PAGE

**NOTE: MOUNTING SCREWS FOR RIGHT ANGLE CONNECTORS ARE ORDERED SEPARATELY  
USING PART NUMBERS SHOWN IN CHART BELOW.**

Stresses that occur during coupling and uncoupling of connectors or through shock and vibration of systems can be transferred to backplanes or P.C. boards through press-in connector terminations. Avoid concern over electrical integrity of the connector to board interface by using mounting screws. Bellcore GR1217 details a preference for the use of mounting hardware and we recommend this practice.

SCREWS ARE #2 SELF-TAPPING FOR PLASTIC.

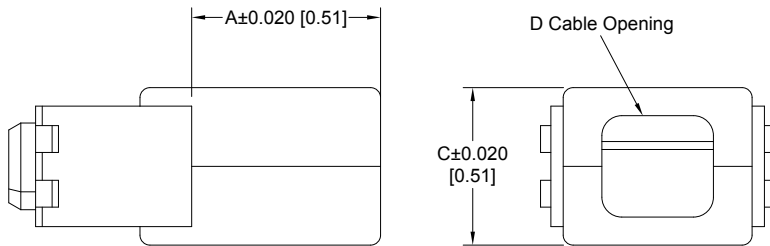
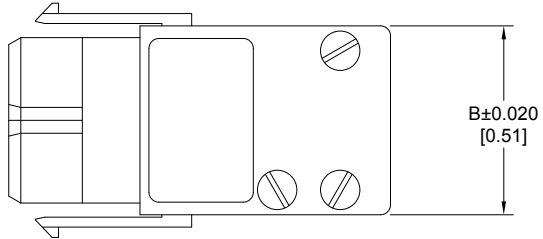
| MOUNTING<br>STYLE OPTION | MATERIAL<br>OPTIONS | PART NUMBER  | THREAD<br>LENGTH           | P.C. BOARED<br>THICKNESS |
|--------------------------|---------------------|--------------|----------------------------|--------------------------|
| ST2                      | STEEL               | A4546-7-1-97 | 0.250±0.030<br>[6.35±0.76] | 0.093<br>[2.36]          |
| ST3                      | STEEL               | A4546-7-2-97 | 0.312±0.030<br>[7.93±0.76] | 0.125<br>[3.18]          |
| ST4                      | STEEL               | A4546-7-3-97 | 0.375±0.030<br>[9.53±0.76] | 0.175<br>[4.45]          |
| SS2                      | STAINLESS<br>STEEL  | A4546-7-6-4  | 0.250±0.030<br>[6.35±0.76] | 0.093<br>[2.36]          |
| SS3                      | STAINLESS<br>STEEL  | A4546-7-7-4  | 0.312±0.030<br>[7.93±0.76] | 0.125<br>[3.18]          |
| SS4                      | STAINLESS<br>STEEL  | A4546-7-8-4  | 0.375±0.030<br>[9.53±0.76] | 0.175<br>[4.45]          |

CONSULT TECHNICAL SALES IF AN ALTERNATE SCREW IS REQUIRED.



## POWER CONNECTION SYSTEMS HOOD

CODE 5 ON STEP 6 OF ORDERING INFORMATION PAGE

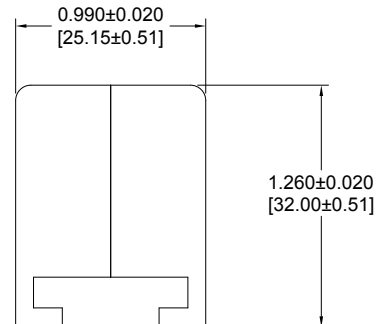
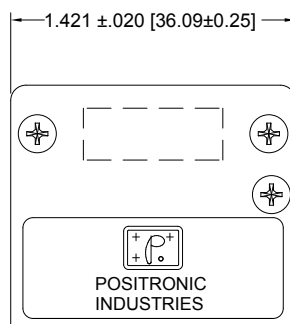


Features internal cable clamp.

| CONNECTOR VARIANT | A                | B                | C                | D                                   |
|-------------------|------------------|------------------|------------------|-------------------------------------|
| PLA03             | 1.000<br>[25.40] | 0.752<br>[19.10] | 0.594<br>[15.09] | 0.312<br>[7.92] x 0.363<br>[9.22]   |
| PLA04             | 1.000<br>[25.40] | 0.950<br>[24.13] | 0.594<br>[15.09] | 0.312<br>[7.92] x 0.561<br>[14.25]  |
| PLA06             | 1.000<br>[25.40] | 1.344<br>[34.14] | 0.594<br>[15.09] | 0.312<br>[7.92] x 0.955<br>[24.26]  |
| PLA08             | 1.000<br>[25.40] | 1.738<br>[44.15] | 0.594<br>[15.09] | 0.312<br>[7.92] x 1.349<br>[34.26]  |
| PLB06             | 1.000<br>[25.40] | 0.752<br>[19.10] | 0.792<br>[20.12] | 0.510<br>[12.95] x 0.363<br>[9.22]  |
| PLB08             | 1.000<br>[25.40] | 0.950<br>[24.13] | 0.792<br>[20.12] | 0.510<br>[12.95] x 0.561<br>[14.25] |
| PLB12             | 1.000<br>[25.40] | 1.344<br>[34.14] | 0.792<br>[20.12] | 0.510<br>[12.95] x 0.955<br>[24.26] |
| PLB16             | 1.000<br>[25.40] | 1.738<br>[44.15] | 0.792<br>[20.12] | 0.510<br>[12.95] x 1.349<br>[34.26] |
| PLB3W3            | 1.000<br>[25.40] | 0.950<br>[24.13] | 0.792<br>[20.12] | 0.510<br>[12.95] x 0.561<br>[14.25] |
| PLC09             | 1.000<br>[25.40] | 0.752<br>[19.10] | 0.990<br>[25.15] | 0.708<br>[17.98] x 0.363<br>[9.22]  |
| PLC12             | 1.000<br>[25.40] | 0.950<br>[24.13] | 0.990<br>[25.15] | 0.708<br>[17.98] x 0.561<br>[14.25] |
| PLC18             | 1.000<br>[25.40] | 1.344<br>[34.14] | 0.990<br>[25.15] | 0.708<br>[17.98] x 0.955<br>[24.26] |
| PLC24             | 1.000<br>[25.40] | 1.738<br>[44.15] | 0.990<br>[25.15] | 0.708<br>[17.98] x 1.349<br>[34.26] |
| PLC30             | 1.000<br>[25.40] | 2.132<br>[54.15] | 0.990<br>[25.15] | 0.708<br>[17.98] x 1.743<br>[44.27] |

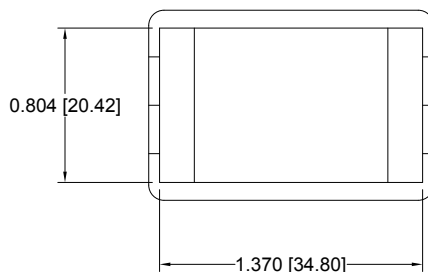
## HOOD FOR USE WITH PLS5W5 CONNECTOR

CODE 5 ON STEP 6 OF ORDERING INFORMATION PAGE



For PLS5W5  
Connector Only

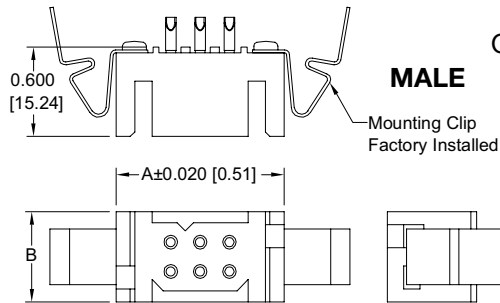
Features internal cable clamp.



CONTACT TECHNICAL SALES  
FOR AVAILABILITY OF 7W7 VARIANT.

## PANEL MOUNT CONNECTORS WITH QUICK RELEASE MOUNTING CLIP

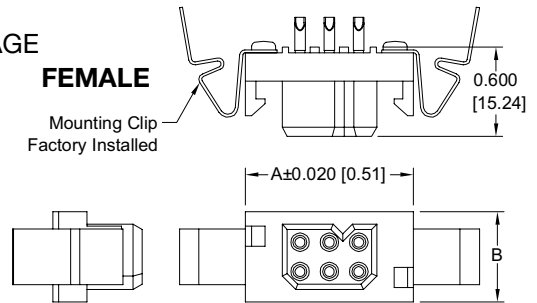
CODE 6 IN STEP 6 OF  
ORDERING INFORMATION PAGE



For connection system 8

Typical part number: PLB06M206C1

| CONNECTOR VARIANTS | A             | B             |
|--------------------|---------------|---------------|
| PLA03              | 1.126 [28.60] | 0.408 [10.36] |
| PLA04              | 1.324 [33.63] | 0.408 [10.36] |
| PLA06              | 1.718 [43.64] | 0.408 [10.36] |
| PLA08              | 2.112 [53.64] | 0.408 [10.36] |
| PLB06              | 1.126 [28.60] | 0.606 [15.39] |
| PLB08              | 1.324 [33.63] | 0.606 [15.39] |
| PLB12              | 1.718 [43.64] | 0.606 [15.39] |

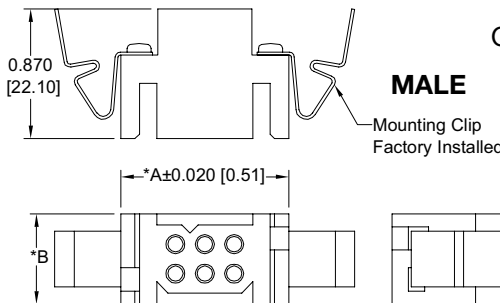


Typical part number: PLB06F206C1

| CONNECTOR VARIANTS | A             | B             |
|--------------------|---------------|---------------|
| PLB16              | 2.112 [53.64] | 0.606 [15.39] |
| PLB20              | 2.506 [63.65] | 0.606 [15.39] |
| PLC09              | 1.126 [28.60] | 0.802 [30.37] |
| PLC12              | 1.324 [33.63] | 0.802 [30.37] |
| PLC18              | 1.718 [43.64] | 0.802 [30.37] |
| PLC24              | 2.112 [53.64] | 0.802 [30.37] |
| PLC30              | 2.506 [63.65] | 0.802 [30.37] |

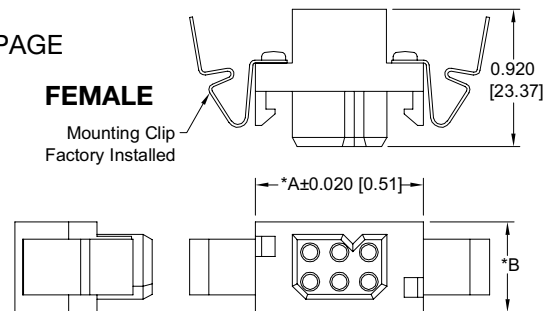
## PANEL MOUNT CONNECTORS WITH QUICK RELEASE MOUNTING CLIP FOR REMOVABLE CONTACTS

CODE 6 IN STEP 6 OF  
ORDERING INFORMATION PAGE



For connection system 8

Typical part number: PLB06M1060

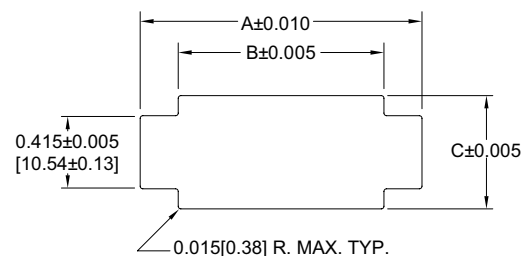


Typical part number: PLB06F1060

\*Note: See chart  
above for connector  
dimensions.

| CONNECTOR VARIANTS | A             | B             | C             |
|--------------------|---------------|---------------|---------------|
| PLA03              | 1.600 [40.64] | 1.168 [29.67] | 0.445 [11.30] |
| PLA04              | 1.798 [45.67] | 1.366 [34.70] | 0.445 [11.30] |
| PLA06              | 2.192 [55.68] | 1.760 [44.70] | 0.445 [11.30] |
| PLA08              | 2.586 [65.68] | 2.154 [54.71] | 0.445 [11.30] |
| PLB06              | 1.600 [40.64] | 1.168 [29.67] | 0.643 [16.33] |
| PLB08              | 1.798 [45.67] | 1.366 [34.70] | 0.643 [16.33] |
| PLB12              | 2.192 [55.68] | 1.760 [44.70] | 0.643 [16.33] |
| PLB16              | 2.586 [65.68] | 2.154 [54.71] | 0.643 [16.33] |
| PLB20              | 2.980 [75.69] | 2.548 [64.72] | 0.643 [16.33] |
| PLC09              | 1.600 [40.64] | 1.168 [29.67] | 0.839 [21.31] |
| PLC12              | 1.798 [45.67] | 1.366 [34.70] | 0.839 [21.31] |
| PLC18              | 2.192 [55.68] | 1.760 [44.70] | 0.839 [21.31] |
| PLC24              | 2.586 [65.68] | 2.154 [54.71] | 0.839 [21.31] |
| PLC30              | 2.980 [75.69] | 2.548 [64.72] | 0.839 [21.31] |

## PANEL CUTOUT FOR USE WITH QUICK RELEASE MOUNTING CLIPS



Maximum panel thickness: 0.063 [1.60] nominal.

DIMENSIONS ARE IN INCHES [MILLIMETERS].  
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



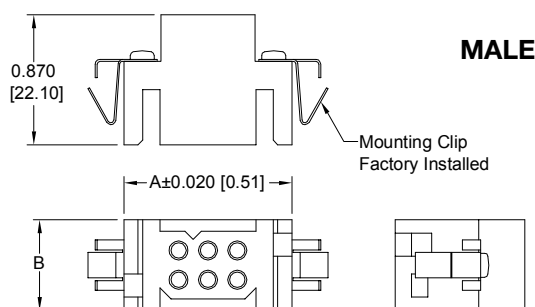
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# FIXED STYLE MOUNTING CLIP AND PANEL CUTOUT

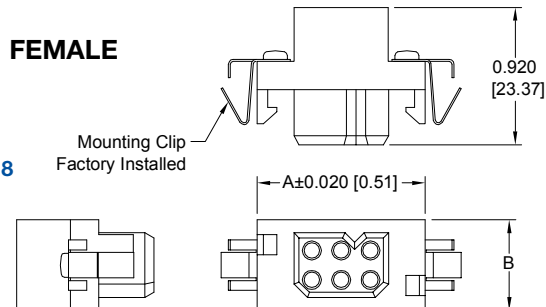
Power  
Connection  
Systems

## PANEL MOUNT CONNECTORS WITH \*FIXED STYLE MOUNTING CLIP

CODE 81, 82 AND 83 IN STEP 6 OF ORDERING INFORMATION PAGE



Typical part number:  
PLB06M10810



Typical part number:  
PLB06F10810

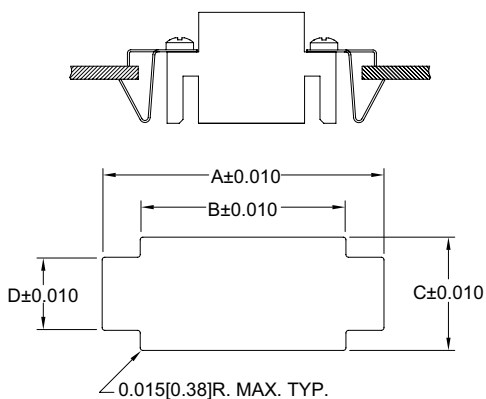
CLIP MATERIAL: Beryllium copper, nickel plated

| PART NUMBER | PANEL THICKNESS |
|-------------|-----------------|
| PL*****81*  | 0.040 [1.02]    |
| PL*****82*  | 0.060 [1.52]    |
| PL*****83*  | 0.090 [2.29]    |

\* May be used with either fixed solder or removable contact connector insulators.

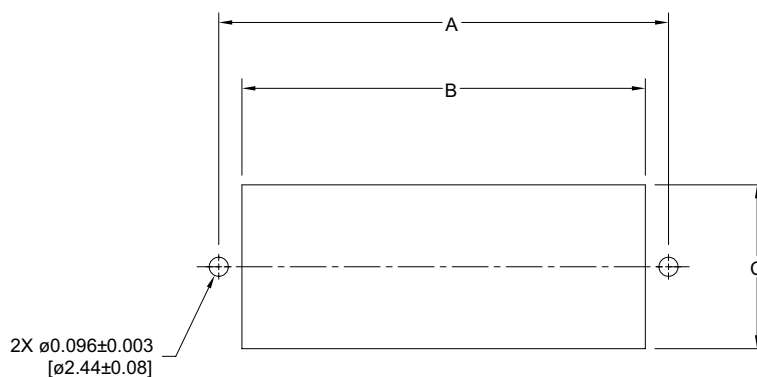
| CONNECTOR VARIANTS | A             | B             |
|--------------------|---------------|---------------|
| PLA03              | 1.126 [28.60] | 0.408 [10.36] |
| PLA04              | 1.324 [33.63] | 0.408 [10.36] |
| PLA06              | 1.718 [43.64] | 0.408 [10.36] |
| PLA08              | 2.112 [53.64] | 0.408 [10.36] |
| PLB06              | 1.126 [28.60] | 0.606 [15.39] |
| PLB08              | 1.324 [33.63] | 0.606 [15.39] |
| PLB12              | 1.718 [43.64] | 0.606 [15.39] |
| PLB16              | 2.112 [53.64] | 0.606 [15.39] |
| PLB20              | 2.506 [63.65] | 0.606 [15.39] |
| PLC09              | 1.126 [28.60] | 0.802 [30.37] |
| PLC12              | 1.324 [33.63] | 0.802 [30.37] |
| PLC18              | 1.718 [43.64] | 0.802 [30.37] |
| PLC24              | 2.112 [53.64] | 0.802 [30.37] |
| PLC30              | 2.506 [63.65] | 0.802 [30.37] |

## PANEL CUTOUT FOR USE WITH FIXED STYLE MOUNTING CLIPS



| CONNECTOR VARIANTS | A             | B             | C             | D            |
|--------------------|---------------|---------------|---------------|--------------|
| PLA03              | 1.380 [35.05] | 1.150 [29.21] | 0.445 [11.30] | 0.193 [4.90] |
| PLA04              | 1.578 [40.08] | 1.348 [34.24] | 0.445 [11.30] | 0.193 [4.90] |
| PLA06              | 1.972 [50.09] | 1.742 [44.25] | 0.445 [11.30] | 0.193 [4.90] |
| PLA08              | 2.366 [60.10] | 2.136 [54.25] | 0.445 [11.30] | 0.193 [4.90] |
| PLB06              | 1.380 [35.05] | 1.150 [29.21] | 0.643 [16.33] | 0.300 [7.62] |
| PLB08              | 1.578 [40.08] | 1.348 [34.24] | 0.643 [16.33] | 0.300 [7.62] |
| PLB12              | 1.972 [50.09] | 1.742 [44.25] | 0.643 [16.33] | 0.300 [7.62] |
| PLB16              | 2.366 [60.10] | 2.136 [54.25] | 0.643 [16.33] | 0.300 [7.62] |
| PLB20              | 2.760 [70.10] | 2.530 [64.26] | 0.643 [16.33] | 0.300 [7.62] |
| PLC09              | 1.380 [35.05] | 1.150 [29.21] | 0.839 [21.31] | 0.300 [7.62] |
| PLC12              | 1.578 [40.08] | 1.348 [34.24] | 0.839 [21.31] | 0.300 [7.62] |
| PLC18              | 1.972 [50.09] | 1.742 [44.25] | 0.839 [21.31] | 0.300 [7.62] |
| PLC24              | 2.366 [60.10] | 2.136 [54.25] | 0.839 [21.31] | 0.300 [7.62] |
| PLC30              | 2.760 [70.10] | 2.530 [64.26] | 0.839 [21.31] | 0.300 [7.62] |

## PANEL MOUNT CUTOUT



| CONNECTOR<br>VARIANTS | A<br>±0.005      | B<br>±0.005      | C<br>±0.005      |
|-----------------------|------------------|------------------|------------------|
| PLA03                 | 0.882<br>[22.40] | 0.650<br>[16.51] | 0.430<br>[10.92] |
| PLA04                 | 1.079<br>[27.41] | 0.847<br>[21.51] | 0.430<br>[10.92] |
| PLA06                 | 1.473<br>[37.41] | 1.241<br>[31.52] | 0.430<br>[10.92] |
| PLA08                 | 1.867<br>[47.42] | 1.635<br>[41.53] | 0.430<br>[10.92] |
| PLB06                 | 0.882<br>[22.40] | 0.650<br>[16.51] | 0.627<br>[15.93] |
| PLB08                 | 1.079<br>[27.41] | 0.847<br>[21.51] | 0.627<br>[15.93] |
| PLB12                 | 1.473<br>[37.41] | 1.241<br>[31.52] | 0.627<br>[15.93] |
| PLB16                 | 1.867<br>[47.42] | 1.635<br>[41.53] | 0.627<br>[15.93] |
| PLB20                 | 2.262<br>[57.45] | 2.029<br>[51.54] | 0.627<br>[15.93] |
| PLB3W3                | 1.079<br>[27.41] | 0.847<br>[21.51] | 0.627<br>[15.93] |
| PLB10W2               | 1.473<br>[37.41] | 1.241<br>[31.52] | 0.627<br>[15.93] |
| PLC09                 | 0.882<br>[22.40] | 0.650<br>[16.51] | 0.824<br>[20.93] |
| PLC12                 | 1.079<br>[27.41] | 0.847<br>[21.51] | 0.824<br>[20.93] |
| PLC18                 | 1.473<br>[37.41] | 1.241<br>[31.52] | 0.824<br>[20.93] |
| PLC24                 | 1.867<br>[47.42] | 1.635<br>[41.53] | 0.824<br>[20.93] |
| PLC30                 | 2.262<br>[57.45] | 2.029<br>[51.54] | 0.824<br>[20.93] |
| PLC16W4               | 1.473<br>[37.41] | 1.241<br>[31.52] | 0.824<br>[20.93] |



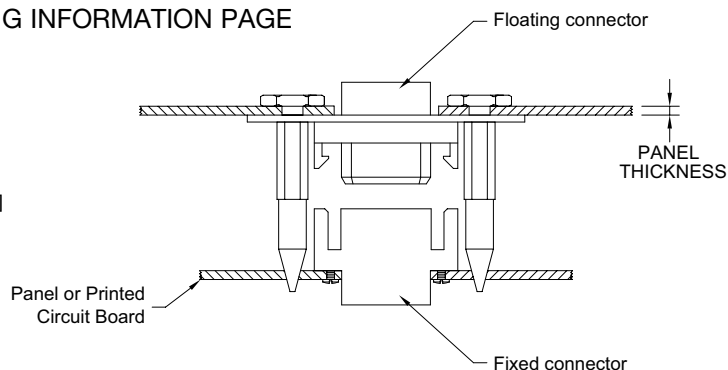
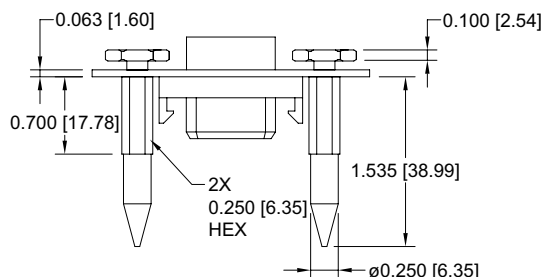
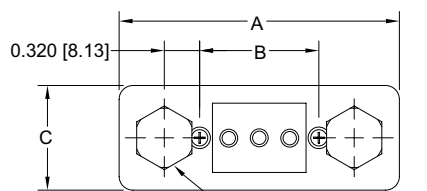
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# BLIND MATING SYSTEM AND PANEL CUTOUT

Power  
Connection  
Systems

## BLIND MATING SYSTEM

CODE 11, 12, 13 AND 14  
IN STEP 6 OF  
ORDERING INFORMATION PAGE

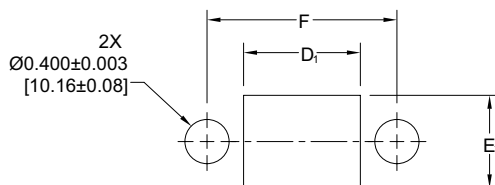


Typical Part Number: **PLB08F10120**

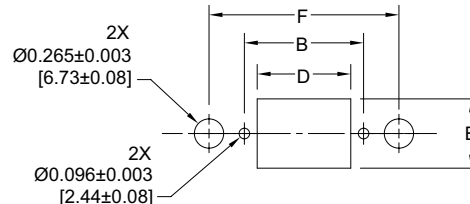
## PANEL CUTOUT

FOR USE WITH FLOATING AND FIXED CONNECTOR BLIND MATING SYSTEMS

### FLOATING CONNECTOR



### FIXED CONNECTOR



**NOTE:** Panel thickness may impact the orientation of mating end of blind mate pin. Shimming between the panel and the head of the blind mate pin may be necessary to minimize tilt of the blind mate system. Contact technical sales for additional technical information.

### MATERIALS AND FINISHES:

**BLIND MATING PLATE:** Stainless steel.

**BLIND MATING GUIDE:** Stainless steel, passivated.

**FLOAT SCREW:** Steel, zinc plate.

Blind mating system provides lead in for 0.100 [2.54] axial misalignment.

Blind mating system sold in a kit containing a connector - plate assembly, Blind mating guides, and float screws.

| PART NUMBER                | PANEL THICKNESS |
|----------------------------|-----------------|
| PL*****11*<br>PLB3W3*10110 | 0.040 [1.02]    |
| PL*****12*<br>PLB3W3*10120 | 0.060 [1.52]    |
| PL*****13*<br>PLB3W3*10130 | 0.090 [2.28]    |
| PL*****14*<br>PLB3W3*10140 | 0.120 [3.05]    |

| CONNECTOR VARIANTS | A             | B ±0.005      | C             | D ±0.005      | D1 ±0.005     | E ±0.005      | E1 ±0.005     | F ±0.005      |
|--------------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| PLA03              | 2.340 [59.44] | 0.882 [22.40] | 0.750 [19.05] | 0.650 [16.51] | 0.860 [21.84] | 0.430 [10.92] | 0.640 [16.26] | 1.522 [38.66] |
| PLA04              | 2.537 [64.44] | 1.079 [27.41] | 0.750 [19.05] | 0.847 [21.51] | 1.057 [26.85] | 0.430 [10.92] | 0.640 [16.26] | 1.719 [43.66] |
| PLA06              | 2.931 [74.45] | 1.473 [37.41] | 0.750 [19.05] | 1.241 [31.52] | 1.451 [36.86] | 0.430 [10.92] | 0.640 [16.26] | 2.113 [53.67] |
| PLA08              | 3.325 [84.46] | 1.867 [47.42] | 0.750 [19.05] | 1.635 [41.53] | 1.845 [46.86] | 0.430 [10.92] | 0.640 [16.26] | 2.507 [63.68] |
| PLB06              | 2.340 [59.44] | 0.882 [22.40] | 0.947 [24.05] | 0.650 [16.51] | 0.860 [21.84] | 0.627 [15.93] | 0.837 [21.26] | 1.522 [38.66] |
| PLB08              | 2.537 [64.44] | 1.079 [27.41] | 0.947 [24.05] | 0.847 [21.51] | 1.057 [26.85] | 0.627 [15.93] | 0.837 [21.26] | 1.719 [43.66] |
| PLB12              | 2.931 [74.45] | 1.473 [37.41] | 0.947 [24.05] | 1.241 [31.52] | 1.451 [36.86] | 0.627 [15.93] | 0.837 [21.26] | 2.113 [53.67] |
| PLB16              | 3.325 [84.46] | 1.867 [47.42] | 0.947 [24.05] | 1.635 [41.53] | 1.845 [46.86] | 0.627 [15.93] | 0.837 [21.26] | 2.507 [63.68] |
| PLB3W3             | 2.537 [64.44] | 1.079 [27.41] | 0.947 [24.05] | 0.847 [21.51] | 1.057 [26.85] | 0.627 [15.93] | 0.837 [21.26] | 1.719 [43.66] |
| PLC09              | 2.340 [59.44] | 0.882 [22.40] | 1.144 [29.06] | 0.650 [16.51] | 0.860 [21.84] | 0.824 [20.93] | 1.034 [26.26] | 1.522 [38.66] |
| PLC12              | 2.537 [64.44] | 1.079 [27.41] | 1.144 [29.06] | 0.847 [21.51] | 1.057 [26.85] | 0.824 [20.93] | 1.034 [26.26] | 1.719 [43.66] |
| PLC18              | 2.931 [74.45] | 1.473 [37.41] | 1.144 [29.06] | 1.241 [31.52] | 1.451 [36.86] | 0.824 [20.93] | 1.034 [26.26] | 2.113 [53.67] |
| PLC24              | 3.325 [84.46] | 1.867 [47.42] | 1.144 [29.06] | 1.635 [41.53] | 1.845 [46.86] | 0.824 [20.93] | 1.034 [26.26] | 2.507 [63.68] |
| PLC30              | 3.720 [94.49] | 2.262 [57.45] | 1.144 [29.06] | 2.029 [51.54] | 2.239 [56.87] | 0.824 [20.93] | 1.034 [26.26] | 2.902 [73.71] |

# Connector Excellence<sup>®</sup>

## Positronic HIGH RELIABILITY Products

### POWER



**Contact Sizes:**  
**Current Ratings:**  
**Terminations:**

0, 8, 12, 16, 20, 22 and 24

To 200 amperes per contact

Crimp and fixed cable connector, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant press-in

**Configurations:**  
**Compliance:**

Multiple variants in a variety of package sizes  
PICMG 2.11, PICMG 3.0, VITA 41, DSCC, GSFC S-311-P-4, GSFC S-311-P-10

#### FEATURES:

- High current density
- Energy saving - low contact resistance
- AC/DC operation in a single connector
- Signal contacts for hardware management
- Blind mating
- Sequential mating
- Large surface area contact mating system
- Wide variety of accessories
- Customer-specified contact arrangements
- Modular tooling which produces a single piece connector insert

### D - SUB MINIATURE



**Contact Sizes:**  
**Current Ratings:**  
**Terminations:**

8, 16, 20 and 22

To 100 amperes

Crimp, wire solder, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant press-in housing sizes

**Configurations:**

**Qualifications:**

MIL-DTL-24308, GSFC S-311-P-4, GSFC S-311-P-10, SAE AS39029, DSCC

#### FEATURES:

- Four performance levels available for best cost/performance ratio: professional, industrial, military and space-flight quality
- Options include high voltage, coax, thermocouple and air coupling contacts; environmentally sealed and dual port connector packages including mixed density
- Broad selection of accessories
- Size 20 and 22 contacts suitable for use in carrying power
- IP65, IP67

### RECTANGULAR



**Contact Sizes:**  
**Current Ratings:**  
**Terminations:**

16, 20 and 22

To 13 amperes nominal

Crimp, wire solder, straight solder, right angle (90°) solder, and straight compliant press-in

**Configurations:**

Multiple variants in both standard and high densities, thirty package sizes

**Qualifications:**

MIL-DTL-28748, SAE AS39029, CCITT V.35

#### FEATURES:

- Two performance levels available: industrial quality and military quality
- A wide variety of accessories
- Broad selection of contact arrangement and package sizes
- Connector coding device (keying) options

### CIRCULAR



**Contact Sizes:**  
**Current Ratings:**  
**Terminations:**

12, 16, 20 and 22

To 25 amperes nominal

Crimp, wire solder, straight solder, and right angle (90°) solder

**Configurations:**

Multiple variants in four package sizes

**Qualifications:**

Environmental protection to IP67

#### FEATURES:

- Non-corrodible / lightweight composite construction
- EMI/RFI shielded versions
- Thermocouple contacts
- Environmentally sealed versions
- Rear insertion/ front release of removable contacts
- Two level sequential mating
- Overmolding available on full assemblies

### CABLE



#### FEATURES:

- Shorten the supply chain and reduce additional costs and delays by "cabling" your Positronic connector selection
- Overmolding available
- Shielded and environmentally sealed versions available
- Power cables and access boxes which meet the SAE J2496 specification

- ✓ Design assemblies in accordance with customer specifications.
- ✓ Prepare wire harness connector configuration and performance specifications.
- ✓ Design each system in accordance with applicable customer, domestic, and international standards.
- ✓ Define and conduct performance and verification testing.

### HERMETIC



**Contact Sizes:**  
**Current Ratings:**  
**Terminations:**

8, 12, 16, 20 and 22

To 40 amperes nominal

Feedthrough is standard; flying leads and board mount available upon request

**Configurations:**

See D-subminiature and circular configurations above

**Compliance:**

Space-D32

#### FEATURES:

- Intended for use as an electrical feedthrough in high vacuum applications
- Helium leakage rate at ambient temperature:  $< 5 \times 10^{-9}$  mbar.l/s under a vacuum  $1.5 \times 10^{-2}$  mbar
- Signal, power, coax and high voltage versions available
- Connectors can be mounted on flange assembly per customer specification

For more information, visit [www.connectpositronic.com](http://www.connectpositronic.com) or call your nearest Positronic sales office listed on the back of this catalog.



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an Amphenol company

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LOCATIONS